

# A Quantitative Multi-Scale Analysis for Revealing Site-Proximity Effects in Tandem Catalysis

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## S1. Materials and chemicals

Zinc nitrate hexahydrate ( $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ ,  $\geq 99\%$ , Sigma Aldrich, US) and zirconium (IV) oxynitrate hydrate ( $\geq 99.5\%$ , thermoscientific, US) were used to synthesize zinc-zirconium oxide ( $\text{ZnZrO}_x$ ).

Aluminum nitrate hydrate (99.999% Beantown Chemicals, US), tetrapropylammonium hydroxide (TPAOH, 40 wt/wt % in  $\text{H}_2\text{O}$ , Beantown Chemicals, US), tetrapropylammonium bromide (TPABr, 98+%, Alfa Aesar, US), ammonium hydroxide ( $\text{NH}_4\text{OH}$ , Certified ACS Plus, Fisher Chemical, US), sodium aluminate ( $\text{NaAlO}_2$ , technical grade, Beantown Chemicals, US), sodium chloride ( $\text{NaCl}$ , Macron, ACS grade), tetraethyl orthosilicate (TEOS, Aldrich, 98%), sodium hydroxide ( $\text{NaOH}$ , 97%, Sigma Aldrich, US), silica sol (LUDOX, AS-40, 40 wt%, Sigma Aldrich, US), sulfuric acid (99%, Sigma Aldrich, US) were used to synthesize MFI zeolites with different crystal sizes.

Zeolite Socony Mobil-5 ( $\text{NH}_4\text{-ZSM-5}$ , CBV 8014, Si:Al ratio 40) zeolite was purchased from Zeolyst (Kansas City, US).

Fused  $\alpha$ -Alumina (100-200 mesh, Sigma Aldrich, US) was used for spacing in stacked bed catalysts.

Methanol (ACS grade, Sigma Aldrich, US) was used for methanol-to-hydrocarbon (MTH) conversion reactions.

## S2. Physisorption analysis

Surface area measurements were performed using the Anton Paar Autosorb iQ-C-MP EPDM automated gas sorption analyzer. The surface area analysis was carried out using nitrogen physisorption at 87 K, and the resulting adsorption-desorption isotherms were analyzed using the Brunauer-Emmett-Teller (BET) theory<sup>1</sup>. In summary, a quantity of 10-15 mg of the catalyst was placed in a 6 mm glass cell bulb (without a rod) or a 9 mm glass cell with a rod to reduce void volume. The sample underwent an initial outgassing process at 350°C for 480 min. Nitrogen physisorption isotherm data were then collected, encompassing 72 adsorption ( $p/p_0$  values of  $10^{-6}$  to 0.995) and 27 desorption points ( $p/p_0$  values of 0.05 to 0.995). The isotherm data were subjected to BET analysis, specifically utilizing the adsorption data points ranging from  $p/p_0$  values of 0.005 to 0.3. Total pore volume was calculated based on the assumption that at relative pressures near unity, the pores filled with liquid following the equation below<sup>2</sup>:

$$V_{\text{liq}} = \frac{P_a V_{\text{ads}} V_m}{RT} \quad (\text{S1})$$

The micropore area and volume were calculated using the t-plot method using the deBoer thickness equation (see below) using adsorption data points ranging from  $p/p_0$  values of 0.2 to 0.5. All zeolite-containing samples contained a positive y-intercept on the t-plot indicating the presence of micropores, whereas the bulk  $\text{ZnZrO}$  sample t-plot passed through the origin confirming their mesoporous identity.

$$t = \left[ \frac{13.99}{\log(P_0/P) + 0.034} \right]^{\frac{1}{2}} \quad (\text{S2})$$

The t-plot is a graph of the volume of gas adsorbed at STP ( $V_{ads}^{STP}$ ) vs the layer thickness (t). The slope of this line (s) is related to the total surface area of the pores given by the equation below. It then follows that the micropore surface area ( $S_{MP}$ ) is the difference between the BET surface area and  $S_t$ .

$$S_t \text{ (m}^2\text{/g)} = \frac{V_{ads}^{STP} \times 15.47}{t} = s \times 15.47 \quad (S3)$$

$$S_{MP} = S_{BET} - S_t \quad (S4)$$

For samples without micropores, there is good agreement between  $S_{BET}$  and  $S_t$  (such is the case for bulk ZnZrO). The micropore volume is related to the intercept (i) of this plot given by the following equation.

$$V_{MP} = i \times 0.001547 \text{ (cm}^3\text{)} \quad (S5)$$

Details on BET calculation parameters (slope and intercept) and micropore volume calculations are given in **Table S6**.

### S3. Mass transport analysis for CH<sub>3</sub>OH synthesis

#### S3.1. Mears criterion for external diffusion

Mears' criterion was estimated to establish the absence of any external mass-transfer limitations.<sup>3</sup>

$$\frac{-r_{(obs)} \times \rho_b \times R \times n}{k_c \times C_b} < 0.15 \quad (S6)$$

where  $-r_{(obs)}$  is the observed reaction rate for the conversion of CO<sub>2</sub> to CH<sub>3</sub>OH in mole kg cat<sup>-1</sup>s<sup>-1</sup>,  $\rho_b$  is the catalyst bed density in kg m<sup>-3</sup>,  $R$  is the catalyst pellet size in m,  $n$  is the reaction order,  $k_c$  is the mass-transfer coefficient in m s<sup>-1</sup>, and  $C_b$  is the bulk feed gas concentration at a reaction temperature of 623 K, in mol m<sup>-3</sup>. The Reynolds number of the flow around the catalyst pellet is given by  $Re = 2U \times R \times \rho/\mu$ , where  $U$  is the superficial velocity in m s<sup>-1</sup>,  $R$  is the catalyst pellet radius in m,  $\rho$  is the density in kg m<sup>-3</sup>, and  $\mu$  is the viscosity in kg m<sup>-1</sup> s<sup>-1</sup>, of the reactant mixture. The mass-transfer coefficient can be estimated using the Sherwood number ( $Sh = k_c \times \frac{2R}{D} = 2$ ) since Reynolds number is found to be far less than 1, where  $D$  is the diffusivity of the reactant (CO<sub>2</sub> and H<sub>2</sub>) mixture in m<sup>2</sup> s<sup>-1</sup>. **Table S1** tabulates all the relevant parameters. We assumed the order of reaction is  $n = 1$ , to over-estimate the left side of the inequality in Eq. S6. If the criterion is satisfied for  $n = 1$ , it is likely to be satisfied for any fractional-order reaction. As seen in **Table S1**, the absence of external mass-transfer limitations is confirmed by Mears' criterion ( $1.9 \times 10^{-3} \ll 0.15$ ).

**Table S1:** Values of parameters relevant to the calculation of Mears' criterion for estimating the external mass-transfer limitation.

Parameters relevant for estimation of Mears' criterion	Values
Observed reaction rate: $-r_{(obs)}$ (mole g <sub>cat</sub> <sup>-1</sup> s <sup>-1</sup> )	$8.43 \times 10^{-6}$
Catalyst bed density: $\rho_b$ (g cm <sup>-3</sup> ) <sup>a</sup>	1.9
Pellet radius: $R$ (m)	$2.1 \times 10^{-8}$
Reaction order: $n$ <sup>b</sup>	1
Bulk concentration: $C_b$ (g cm <sup>-3</sup> ) <sup>c</sup>	$8 \times 10^{-3}$
Superficial velocity: $U$ (m s <sup>-1</sup> )	$5.3 \times 10^{-2}$
Viscosity: $\mu$ (g cm <sup>-1</sup> s <sup>-1</sup> ) <sup>d</sup>	$1.4 \times 10^{-5}$
Fluid density: $\rho$ (kg m <sup>-3</sup> ) <sup>d</sup>	$8.3 \times 10^{-3}$
Reynold's number: $Re$	$1.2 \times 10^{-1}$
Diffusion coefficient: $D$ (cm <sup>2</sup> s <sup>-1</sup> ) <sup>e</sup>	$2.3 \times 10^{-2}$
Mass-transfer coefficient: $k_c$ (cm s <sup>-1</sup> ) <sup>f</sup>	1.075
Mears' criterion	$1.9 \times 10^{-3}$

a: Catalyst bed density estimated by measuring the mass of catalyst pellets packed into a known cylindrical volume.

b: Reaction order considered as 1 for this calculation to obtain an upper limit on the Mears' criterion.

c: Bulk concentration calculated from ideal gas.

d: Viscosity taken for H<sub>2</sub> gas, and fluid density calculated from the ideal gas law, at 623 K.

e: Diffusion coefficient calculated for CO<sub>2</sub>-H<sub>2</sub> mixture at 623 K. Critical point taken as (33.2 K, 12.95 atm), and (304.2 K, 72.0 atm) for H<sub>2</sub>, and CO<sub>2</sub>, respectively.<sup>4</sup>

f:  $k_c$  calculated from the relation  $Sh = k_c \times \frac{2R}{D} = 2$ .  $k_c = \frac{D}{R}$

### S3.2. Weisz–Prater criterion for internal diffusion

The absence of internal mass-transfer limitations was estimated using the Weisz-Prater criterion (Eq. S7).

3

$$C_{WP} = \frac{-r_{(obs)} \times \rho_c \times R^2}{D_e \times C_s} \ll 1 \quad (S7)$$

where  $-r_{(obs)}$  is the observed reaction rate for the conversion of CO<sub>2</sub> to CH<sub>3</sub>OH in mole kg cat<sup>-1</sup>s<sup>-1</sup>,  $\rho_c$  is the catalyst density in kg m<sup>-3</sup>,  $R$  is the catalyst pellet radius in m,  $D_e$  is the effective diffusivity in m<sup>2</sup> s<sup>-1</sup>, and  $C_s$  is the surface concentration of CO<sub>2</sub> and H<sub>2</sub> at a reaction temperature at 623 K, in mol m<sup>-3</sup>.  $C_{WP}$  is found to be  $0.054 \ll 0.01$ . If  $C_{WP} \ll 1$ , the reaction is not internal mass-transfer limiting. Note that the effective diffusivity is considered a combination of Knudsen and molecular diffusivities, denoted by  $D_T$ , estimated from the Bosanquet equation.<sup>5</sup>

**Table S2:** Values of parameters relevant to the calculation of the Weisz-Prater criterion for estimating the internal mass-transfer limitation.

Parameters relevant for Weisz-Prater criterion	Values
<b>Observed reaction rate: <math>-r_{(obs)}</math> (mole g<sub>cat</sub><sup>-1</sup> s<sup>-1</sup>)</b>	$8.4 \times 10^{-6}$
<b>Catalyst density: <math>\rho_b</math> (g cm<sup>-3</sup>)<sup>a</sup></b>	1.9
<b>Pellet radius: <math>R</math> (m)</b>	$2.1 \times 10^{-8}$
<b>Knudsen diffusivity: <math>D_K</math> (cm<sup>2</sup> s<sup>-1</sup>)</b>	$8.7 \times 10^{-3}$
<b>Effective molecular diffusivity: <math>D_{eM}</math> (cm<sup>2</sup> s<sup>-1</sup>)<sup>b</sup></b>	$2.3 \times 10^{-2}$
<b>Transition diffusivity: <math>D_T</math> (cm<sup>2</sup> s<sup>-1</sup>)<sup>c</sup></b>	$2.5 \times 10^{-3}$
<b>Surface concentration: <math>C_s</math> (mol cm<sup>-3</sup>)<sup>d</sup></b>	$1.66 \times 10^{-4}$
<b><math>C_{WP}</math><sup>e</sup></b>	0.054

a: Density is taken as the catalyst packing density.

b: Effective molecular diffusivity  $D_{eM} = \frac{D_M \times \phi}{\tau}$ . In the absence of experimental values, porosity  $\phi$  and tortuosity ( $\tau$ ), values are taken as 0.35 and 2.0, respectively.<sup>6,7</sup>

c: Transition diffusivity is calculated from Bosanquet equation.<sup>5</sup>

d: In the absence of external mass-transfer limitation, surface concentration is the same as bulk concentration.

e: Transition diffusivity is used in the estimation of  $C_{WP}$ .



### S3.3. Analysis for Peclet number

#### Diffusivity (D) calculation

The diffusion coefficient was calculated for CO<sub>2</sub>-H<sub>2</sub> mixture at 623 K and 500 psig, using the empirical correlation developed by Fuller.<sup>8</sup>

$$D_{CH_3OH-CO_2 \& H_2} = \frac{10^{-3} T^{1.75} \left( \frac{1}{M_A} + \frac{1}{M_B} \right)^{0.5}}{P \left( (\Sigma V_A)^{\frac{1}{3}} + (\Sigma V_B)^{\frac{1}{3}} \right)^2}$$

Where  $P$  represents total pressure, atm;  $M_i$  = molecular weight;  $D_{CH_3OH-CO_2 \& H_2}$  = diffusivity, cm<sup>2</sup>s<sup>-1</sup>;  $T$  = temperature, K;  $\Sigma V_i$  = Sum of the diffusion volume for a specific molecule.

#### Péclet (Pe) number calculation

The Péclet number serves as an indicator of the relative influence of advection in comparison to diffusion.<sup>4,9</sup> A high Péclet number signifies the prevalence of advection in the flow, while a low Péclet number indicates the dominance of diffusion. If we analyze advection and diffusion using characteristic time scales, the Péclet number represents the ratio between these time scales. The determination of these time scales is based on dimensional constraints.

The time scale for advection, denoted as  $T_A$ , is approximately equal to the ratio of the characteristic length scale,  $L$ , to the flow speed,  $v$ :

$$\text{Advection time scale} \approx T_A \sim L/v$$

Likewise, the time scale for diffusion, denoted as  $T_D$ , is approximately equal to the ratio of the square of the characteristic length,  $L^2$ , to the diffusivity,  $D$ :

$$\text{Diffusion time scale} \approx T_D \sim L^2/D$$

Consequently, the Péclet number can be expressed as the ratio of the diffusion time scale to the advection time scale:

$$Pe = T_D / T_A = vL/D$$

When  $T_A \ll T_D$  transport by advection is faster than transport by diffusion, and we say that the system is not advection limited. This corresponds to  $Pe \gg 1$  (vice versa for  $Pe \ll 1$ ).

**Table S3:** Parameters of calculation of Pe number in the catalyst bed. Reaction conditions: 350 °C, 500 psig, H<sub>2</sub>:CO<sub>2</sub> ratio 3:1, total flow 267 ml/min.

Parameters relevant for diffusivity	Values
Pressure (MPa)	3.44
Temperature (K)	623
Total feed flowrate (mL/min)	267
Linear velocity of feed, $v$ (cm/s) <sup>a</sup>	0.573
Reactor diameter, (cm)	0.77
Catalyst bed length (cm)	2.54
Catalyst porosity, $\epsilon$	0.39
Pellet diameter (cm)	0.042
Diffusion volume of H <sub>2</sub>	7.07
Diffusion volume of CO <sub>2</sub>	26.9
Diffusion volume of CH <sub>3</sub> OH	30
MW of CH <sub>3</sub> OH	32.0
MW of CO <sub>2</sub> -H <sub>2</sub> feed	8.51
$D_{CH_3OH-CO_2\&H_2}$ (cm <sup>2</sup> /s)	0.03
$D_{eff,CH_3OH-CO_2\&H_2}$ (cm <sup>2</sup> /s)	0.006
$D_{CO_2-CO_2\&H_2}$ (cm <sup>2</sup> /s)	0.02
$D_{eff,CO_2-CO_2\&H_2}$ (cm <sup>2</sup> /s)	0.005
$D_{H_2-CO_2\&H_2}$ (cm <sup>2</sup> /s)	0.09
$D_{eff,H_2-CO_2\&H_2}$ (cm <sup>2</sup> /s)	0.023
$Pe_{CO_2}$	201.21
$Pe_{H_2}$	47.92
$Pe_{CH_3OH}$	44.80

a: Linear velocity was calculated using ideal gas law.

The high Pe number (>40) for all components suggest that the system is not advection limited.

## S4. Reaction network for CH<sub>3</sub>OH synthesis and kinetic analysis

We considered two possible cases for CH<sub>3</sub>OH synthesis network:

- (i) methanol synthesis ( $CO_2 + 3H_2 \rightarrow CH_3OH + H_2O$ )
- (ii) reverse water gas shift (RWGS) ( $CO_2 + H_2 \rightarrow CO + H_2O$ )
- (iii) CO hydrogenation to CH<sub>3</sub>OH ( $CO + 2H_2 \rightarrow CH_3OH$ ) or CH<sub>3</sub>OH decomposition to CO ( $CH_3OH \rightarrow CO + 2H_2$ ).<sup>10</sup>

**Case 1:** Considering CO hydrogenation to methanol (CO-MS)

1.  $CO_2 + 3H_2 \rightarrow CH_3OH + H_2O$  (MS)
2.  $CO_2 + H_2 \rightarrow CO + H_2O$  (RWGS)
3.  $CO + 2H_2 \rightarrow CH_3OH$  (CO-MS)

Rate expressions:

- $r_{CH_3OH} = k_{MS} P_{CO_2} + k_{CO-MS} P_{CO}$
- $r_{CO} = k_{RWGS} P_{CO_2} - k_{CO-MS} P_{CO}$

Assuming,  $P_{CO} \approx P_{CO_2} X_{CO_2} \frac{k_{RWGS}}{k_{MS}}$  at low  $X_{CO_2}$

$$\begin{aligned} \frac{S_{CO}}{S_{CH_3OH}} &= \frac{k_{RWGS} P_{CO_2} - k_{CO-MS} P_{CO}}{k_{MS} P_{CO_2} + k_{CO-MS} P_{CO}} \\ &= \frac{k_{RWGS} - k_{CO-MS} \frac{k_{RWGS}}{k_{MS}} X_{CO_2}}{k_{MS} + k_{CO-MS} \frac{k_{RWGS}}{k_{MS}} X_{CO_2}} \\ \frac{S_{CO}}{S_{CH_3OH}} &= \frac{k_{RWGS}}{k_{MS}} - \frac{k_{RWGS} k_{CO-MS}}{k_{MS}^2} X_{CO_2} \end{aligned}$$

Therefore, plotting  $\frac{S_{CO}}{S_{CH_3OH}}$  with respect to  $X_{CO_2}$  will yield a negative slope.

**Case 2:** Considering methanol decomposition to CO (MD)

Rate expressions:

- $r_{CH_3OH} = k_{MS} P_{CO_2} - k_{MD} P_{CH_3OH}$
- $r_{CO} = k_{RWGS} P_{CO_2} + k_{MD} P_{CH_3OH}$

$$\begin{aligned} \frac{S_{CO}}{S_{CH_3OH}} &= \frac{k_{RWGS} P_{CO_2} + k_{MD} P_{CH_3OH}}{k_{MS} P_{CO_2} - k_{MD} P_{CH_3OH}} \\ &= \frac{k_{RWGS} + k_{MD} \frac{k_{MS}}{k_{RWGS}} X_{CO_2}}{k_{MS} - k_{MD} \frac{k_{MS}}{k_{RWGS}} X_{CO_2}} \\ \frac{S_{CO}}{S_{CH_3OH}} &= \frac{k_{RWGS}}{k_{MS}} + \frac{k_{MD}}{k_{RWGS}} X_{CO_2} \end{aligned}$$

Therefore, plotting  $\frac{S_{CO}}{S_{CH_3OH}}$  with respect to  $X_{CO_2}$  will yield a positive slope.

## S5. Approach-to-equilibrium

### S5.1. Calculations for approach-to-equilibrium

Reaction quotient  $Q$  ( $= \frac{P_{CH_3OH,eff} P_{H_2O} P_{STD}^2}{P_{CO_2} P_{H_2}^3}$ ) for  $CH_3OH$  synthesis under tandem reaction conditions was calculated based on partial pressure of reactants and products ( $p_{CO_2}$ ,  $p_{H_2}$ ,  $p_{CH_3OH,eff}$  and  $p_{H_2O}$ ). It is to be noted that we calculated  $p_{CH_3OH,eff}$  by assuming all hydrocarbons form *via*  $CH_3OH$  intermediate, therefore,  $p_{CH_3OH,eff} = p_{CH_3OH} + \sum p_{HC}$ . Additionally,  $p_{H_2}$  and  $p_{H_2O}$  was calculated based on H-balance.

The equilibrium constant  $K_p$  was calculated from the Gibbs free energy represented as:

$$\frac{nG}{RT} = \sum n_i \left[ \frac{\Delta_f G_{i,T}^0}{RT} + \ln (y_i P) \right] \quad (S8)$$

where  $n_i$  is the number of moles of component  $i$ ,  $\Delta_f G_{i,T}^0$  is the Gibbs free energy of formation of component  $i$  at temperature  $T$ ,  $R$  is the universal gas constant,  $y_i$  is the mole fraction of component  $i$ , and  $P$  is the pressure.

The temperature-dependent Gibbs free energy was derived from the following equations:

$$\frac{d(\frac{\Delta_f G_i^0}{T})}{dT} = \frac{\Delta_f H_i^0}{T^2} \quad (S9)$$

$$\Delta_f H_{i,T}^0 = \Delta_f H_{i,T_R}^0 + \int_{T_R}^T \Delta C_{p,i} dT \quad (S10)$$

$$\frac{C_{p,i}}{R} = A_i + B_i T + C_i T^2 + \frac{D_i}{T^2} \quad (S11)$$

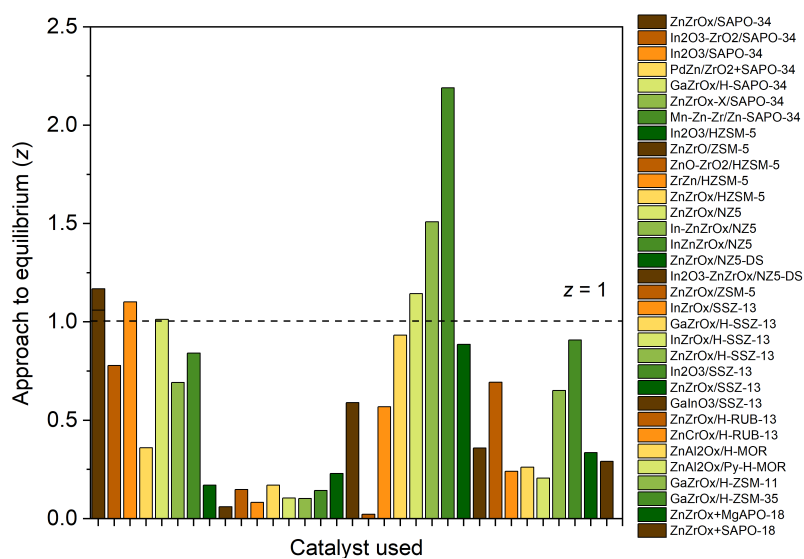
where  $\Delta_f H_{i,T}^0$  is the enthalpy of formation of component  $i$  at temperature  $T$ ,  $\Delta_f H_{i,T_R}^0$  is the enthalpy of formation of component  $i$  at a reference temperature  $T_R$ , and  $C_{p,i}$  is the temperature-dependent heat capacity of component  $i$ . The values of  $A$ ,  $B$ ,  $C$ , and  $D$  were obtained from a chemical engineering textbook.<sup>11</sup>

Approach to equilibrium ( $z$ ) was calculated as,  $z = \frac{Q}{K_p}$ .

**Table S4: Approach-to-equilibrium (z) for CH<sub>3</sub>OH synthesis under tandem reaction conditions reported in the literature.**

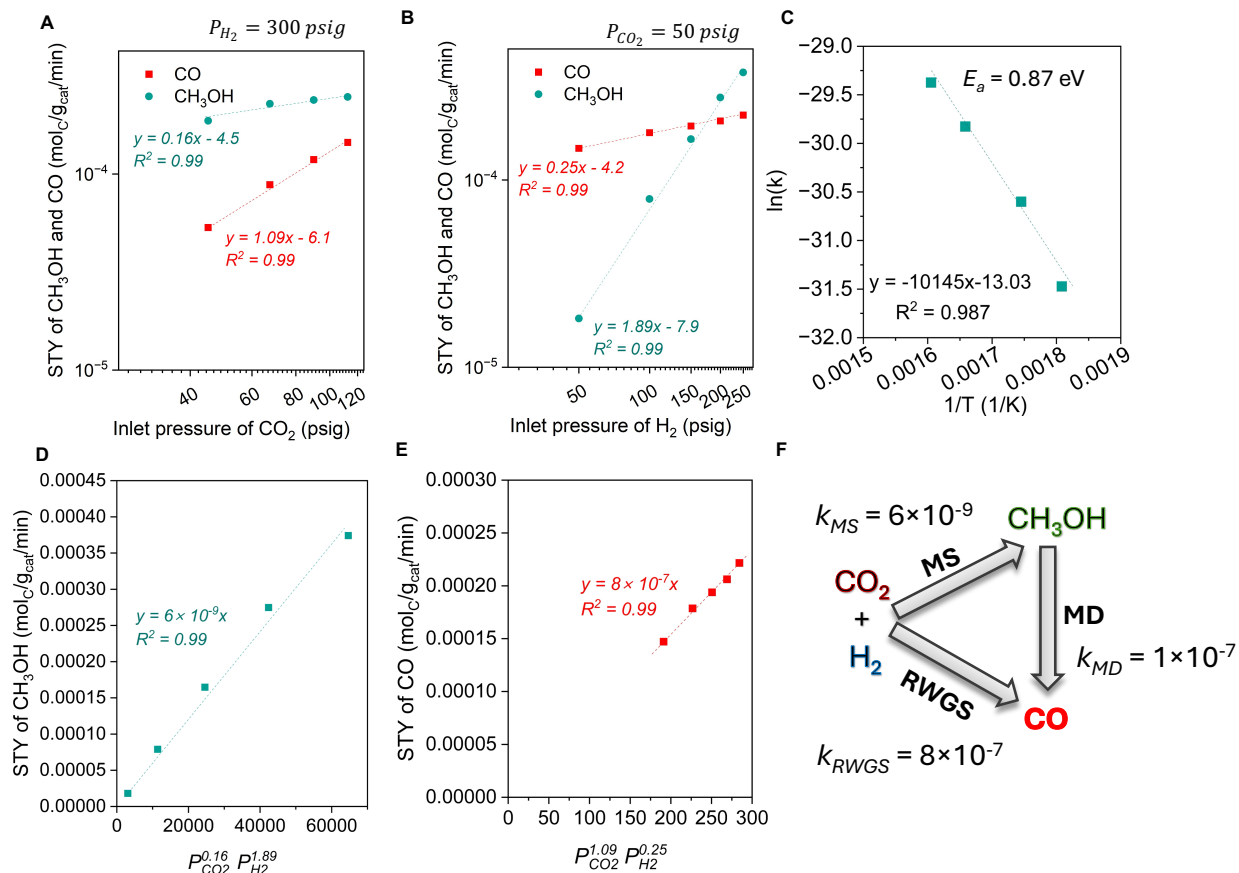
Zeolite Type	Catalyst	Reaction Parameters			CO <sub>2</sub> conv (%)	CO sel (%)	z	Reference
		T (°C)	P (MPa)	GHSV (mL/g <sub>cat</sub> /h)				
<b>SAPO-34</b>	ZnZrO <sub>x</sub> /SAPO-34	380	2	3600	12.6	46.6	1.16	12
	In <sub>2</sub> O <sub>3</sub> -ZrO <sub>2</sub> /SAPO-34	400	1.5	12000	15.7	87.6	0.78	13
	In <sub>2</sub> O <sub>3</sub> /SAPO-34	360	2.5	6000	28.7	81.1	1.10	14
	ZnZrO <sub>x</sub> /SAPO-34	375	1	2100	17.9	72.7	1.06	15
	PdZn/ZrO <sub>2</sub> +SAPO-34	350	5	12000	24.8	66.4	0.35	16
	GaZrO <sub>x</sub> /H-SAPO-34	350	3	2400	18.9	44.1	1.01	17
	ZnZrO <sub>x</sub> /SAPO-34	350	3	4000	17.3	28.4	0.69	18
	Mn-Zn-Zr/Zn-SAPO-34	340	2	5600	18.1	65.0	0.84	19
<b>HZSM-5</b>	In <sub>2</sub> O <sub>3</sub> /HZSM-5	340	3	9000	13.1	44.8	0.17	13
	ZnZrO/ZSM-5	320	4	1200	12.9	41.2	0.06	20
	ZnO-ZrO <sub>2</sub> /HZSM-5	340	4	7200	15.9	34.3	0.14	21
	ZrZn/HZSM-5	350	3	12000	7.5	48.0	0.08	22
	ZnZrO <sub>x</sub> /HZSM-5	315	3	1020	15.5	35.3	0.17	23
	ZnZrO <sub>x</sub> /NZ5	320	3	4000	10.6	20.9	0.11	24
	In-ZnZrO <sub>x</sub> /NZ5	320	3	4000	11.7	21.0	0.10	24
	InZnZrO <sub>x</sub> /NZ5	320	3	4000	13.8	19.8	0.14	24
	ZnZrO <sub>x</sub> /NZ5-DS	320	3	4000	16.0	18.1	0.23	25
	In <sub>2</sub> O <sub>3</sub> -ZnZrO <sub>x</sub> /NZ5-DS	320	3	4000	22.4	11.0	0.59	25
	ZnZrO <sub>x</sub> /ZSM-5	320	4	7200	7.2	27.9	0.25	26
	InZrO <sub>x</sub> /SSZ-13	350	4	1000	24.2	61.2	0.57	27
<b>SSZ-13</b>	GaZrO <sub>x</sub> /H-SSZ-13	350	3	2400	16.3	27.2	0.93	17

	InZrO <sub>x</sub> /H-SSZ-13	350	3	2400	22.0	52.0	1.14	17
	ZnZrO <sub>x</sub> /H-SSZ-13	350	3	2400	21.4	37.2	1.51	17
	In <sub>2</sub> O <sub>3</sub> /SSZ-13	400	3	6400	48.6	78.7	2.19	28
	ZnZrO <sub>x</sub> /SSZ-13	360	1	4500	6.0	34.4	0.87	29
	GaInO <sub>3</sub> /SSZ-13	362	2	5920	11.6	74.6	0.36	30
<b>RUB-13</b>	ZnZrO <sub>x</sub> /H-RUB-13	350	3	4000	15.3	28.2	0.73	18
	ZnCrO <sub>x</sub> /H-RUB-13	350	3	4000	12.9	53.3	0.24	18
	ZnAl <sub>2</sub> O <sub>x</sub> /H-MOR	320	3	1500	17.0	60.0	0.26	31
	ZnAl <sub>2</sub> O <sub>x</sub> /Py-H-MOR	320	3	1500	16.0	70.0	0.21	31
<b>ZSM-11</b>	GaZrO <sub>x</sub> /H-ZSM-11	350	3	2400	16.5	38.9	0.65	17
<b>ZSM-35</b>	GaZrO <sub>x</sub> /H-ZSM-35	350	3	2400	17.8	48.3	0.91	17
<b>MAPO-18</b>	ZnZrO <sub>x</sub> +MgAP O-18	375	3	12000	11.3	44.5	0.34	32
	ZnZrO <sub>x</sub> +SAPO-18	375	3	12000	11.0	46.0	0.29	32



**Fig. S1:** Approach to equilibrium for CH<sub>3</sub>OH synthesis under tandem reaction conditions reported in the literature.

## S6. Kinetics studies on CH<sub>3</sub>OH synthesis



**Fig. S2:** A) Space-time yield of CH<sub>3</sub>OH and CO at different partial pressures of CO<sub>2</sub> ( $p_{CO_2}$ ) at constant  $p_{H_2}$ . Reaction conditions: 350 °C, 500 psig, total flow 280 ml/min, catalyst ZnZrO<sub>x</sub>, mass 0.3 g,  $p_{H_2}$ =300 psig. Total pressure was kept constant using N<sub>2</sub> as an inert. The catalyst was pretreated in 5% H<sub>2</sub> (balance N<sub>2</sub>) at 300 °C for 1 h and cooled to 40 °C prior to the reaction. B) Space-time yield of CH<sub>3</sub>OH and CO at different partial pressures of H<sub>2</sub> ( $p_{H_2}$ ) at constant  $p_{CO_2}$ . Reaction conditions: 350 °C, 500 psig, total flow 280 ml/min, catalyst ZnZrO<sub>x</sub>, mass 0.3 g,  $p_{CO_2}$ =50 psig. Total pressure was kept constant using N<sub>2</sub> as an inert. The catalyst was pretreated in 5% H<sub>2</sub> (balance N<sub>2</sub>) at 300 °C for 1 h and cooled to 40 °C prior to the reaction. C) Arrhenius plot at different reaction temperatures (280, 300, 330, and 350 °C). The catalyst was pretreated in 5% H<sub>2</sub> (balance N<sub>2</sub>) at 300 °C for 1 h and cooled to 40 °C prior to the reaction. D) Finding the rate constant for CO<sub>2</sub> to CH<sub>3</sub>OH formation. E) Finding the rate constant for CO<sub>2</sub> to CO formation. F) Series-parallel reaction network of CH<sub>3</sub>OH synthesis with rate constants measured from kinetic analysis.

## S7. Thermodynamic and transport effects on tandem conversion

### S7.1. When CH<sub>3</sub>OH synthesis from CO<sub>2</sub> reaches thermodynamic equilibrium

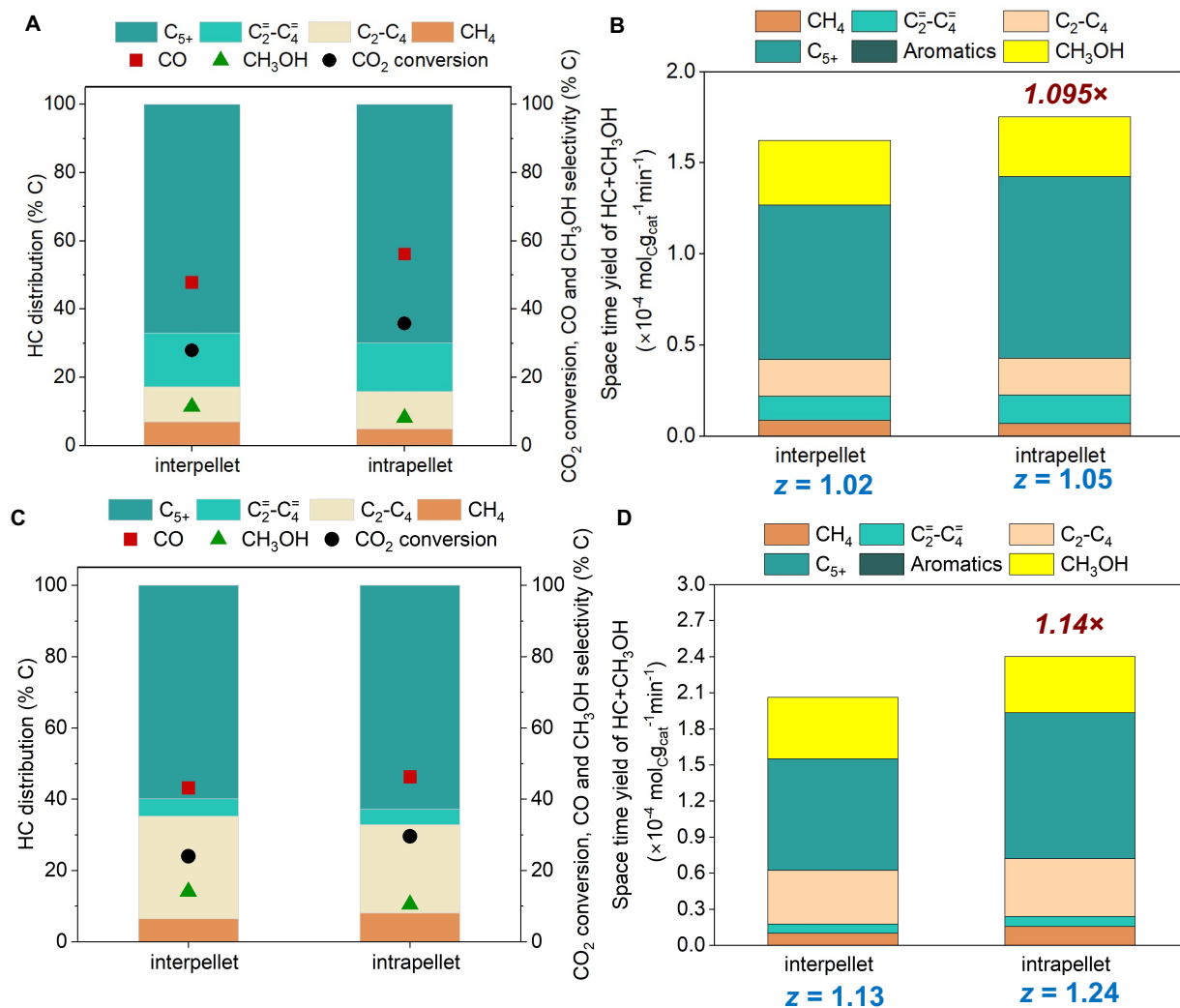
To reach thermodynamic equilibrium for CH<sub>3</sub>OH synthesis under tandem reaction conditions, we increased the amount of ZnZrO<sub>x</sub> to 1g in interpellet and intrapellet admixtures to increase the partial pressure of CH<sub>3</sub>OH, thereby to increase the reaction quotient ( $Q = \frac{P_{CH_3OH,eff} P_{H_2O} P_{STD}^2}{P_{CO_2} P_{H_2}^3}$ ) and approach to equilibrium ( $z = \frac{Q}{K_p}$ ) values.

During CO<sub>2</sub> hydrogenation at 350 °C and 500 psig over interpellet and intrapellet mixtures with ZnZrO<sub>x</sub>:MFI ratio 2:1,  $z$  was found to be 1.02 and 1.05, respectively, indicating CH<sub>3</sub>OH synthesis reaction reached thermodynamic equilibrium. Therefore, the rate enhancement  $\frac{STY_{intrapellet,obs}}{STY_{interpellet,obs}} = 1.095$  in **Fig. S3B** could be attributed to a forward shift in CH<sub>3</sub>OH synthesis equilibrium.

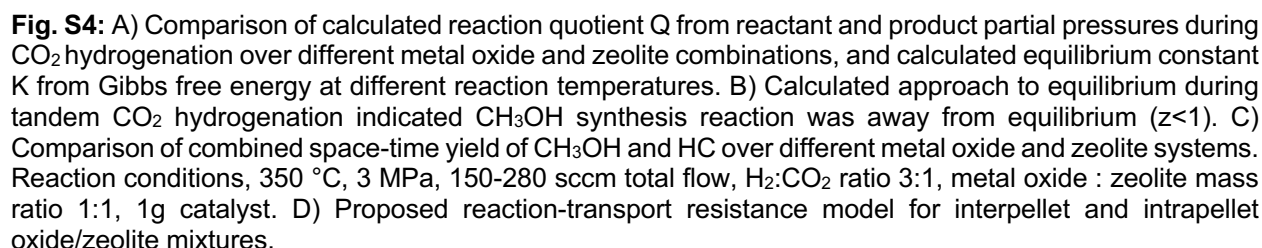
Similarly, equilibrium was achieved for interpellet and intrapellet mixtures with ZnZrO<sub>x</sub>:MFI ratio 1:2, however, more paraffins were observed due to secondary hydrogenation of olefins with an increased amount of acid sites (**Fig. S3C**). Approach to equilibrium  $z$  was found to be 1.13 and 1.24 over interpellet and intrapellet cases, respectively. The rate enhancement  $\frac{STY_{intrapellet,obs}}{STY_{interpellet,obs}} = 1.14$  (**Fig. S3D**) was slightly more higher in this case likely due to the presence of more acid sites and a higher consumption rate of CH<sub>3</sub>OH.

It is to be noted that while theoretically  $z$  has to be  $\leq 1$ , for these tandem reaction cases,  $z$  can be greater than 1 as  $P_{CH_3OH,eff} (P_{CH_3OH} + P_{HC})$  is calculated assuming all hydrocarbon products originates from CH<sub>3</sub>OH. Therefore,  $z \geq 1$  likely indicates a forward shift in thermodynamic equilibrium due to the consumption of intermediate CH<sub>3</sub>OH over acid sites.





**Fig. S3:** Tandem CO<sub>2</sub> hydrogenation over interpellet and intrapellet mixtures of ZnZrO<sub>x</sub> and MFI (Si:Al ratio 40, CBV 8014 from zeolyst). A) Hydrocarbon distribution, CO<sub>2</sub> conversion, CO and CH<sub>3</sub>OH selectivity; B) STY of HC and CH<sub>3</sub>OH over interpellet and intrapellet mixtures with ZnZrO<sub>x</sub>:MFI ratio 2:1. Reaction conditions: 350 °C, 500 psig, total flow 150 ml/min, ZnZrO<sub>x</sub> 1g, HZSM-5 0.5 g, total catalyst 1.5 g. C) Hydrocarbon distribution, CO<sub>2</sub> conversion, CO and CH<sub>3</sub>OH selectivity; D) STY of HC and CH<sub>3</sub>OH over interpellet and intrapellet mixtures with ZnZrO<sub>x</sub>:MFI ratio 1:2. Reaction conditions, 350 °C, 500 psig, 280 ml/min, ZnZrO<sub>x</sub> 1g, HZSM-5 2 g, total catalyst 3 g.



## S8. Effectiveness factor calculations

### S8.1. Effectiveness factor for intrapellet transport resistances

Effectiveness factor for intrapellet transport resistance was calculated by independent size-dependent studies.

Assuming a first-order reaction in a spherical catalyst pellet,

$$\eta = \frac{3}{\phi_1^2}(\phi_1 \coth \phi_1 - 1) \quad (\text{S12})$$

Weisz–Prater parameter:

$$C_{wp} = \eta \phi_1^2 = \frac{-r_A(\text{obs}) \rho_c R^2}{D_e C_{As}} \quad (\text{S13})$$

Sample calculation is shown in **Table S5** for methanol synthesis.

**Table S5:** Conversion of CO<sub>2</sub> to CH<sub>3</sub>OH with different pellet sizes of ZnZrO<sub>x</sub>. Reaction conditions: 350 °C, 500 psig, total flow 280 mL/min, H<sub>2</sub>:CO<sub>2</sub> ratio 3:1.

Run	Reaction rate, $r_A$ (mol <sub>cat</sub> <sup>-1</sup> g <sub>cat</sub> <sup>-1</sup> )	Pellet size (micron)
1	$7.17 \times 10^{-4}$	422.5
2	$7.72 \times 10^{-4}$	213.5
3	$7.94 \times 10^{-4}$	108.5

Combining Eq. S12 and S13,

$$\frac{-r_A(\text{obs}) \rho_c R^2}{D_e C_{As}} = \eta \phi_1^2 = 3(\phi_1 \coth \phi_1 - 1) \quad (\text{S14})$$

Applying (Eq-S14) to Runs 1 and 2, and taking the ratio, then the terms  $\rho_c$ ,  $D_e$ , and  $C_{As}$  cancel because the runs were carried out under identical conditions. Therefore, the ratio becomes,

$$\frac{-r_{A2} R_2^2}{-r_{A1} R_1^2} = \frac{\phi_{12} \coth \phi_{12} - 1}{\phi_{11} \coth \phi_{11} - 1}$$

Thiele modulus,

$$\phi_1 = R \sqrt{\frac{-r_{As} \rho_c}{D_e C_{As}}}$$

Taking the ratio of the Thiele moduli for runs 1 and 2

$$\frac{\phi_{11}}{\phi_{12}} = \frac{R_1}{R_2}$$

Solving these equations for runs 1 and 2,

$$\begin{aligned} \phi_{11} &= 1.278 \\ \phi_{12} &= 0.645 \end{aligned}$$

Similarly,  $\phi_{13}$  was found to be 0.389.

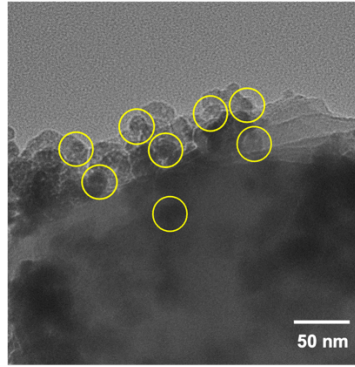
Correspondingly the effectiveness factor would be,

$$\eta_{11} = \frac{3}{\phi_{11}^2} (\phi_{11} \coth \phi_{11} - 1) = 0.906$$

$$\eta_{12} = \frac{3}{\phi_{12}^2} (\phi_{12} \coth \phi_{12} - 1) = 0.973$$

Similarly,  $\eta_{13}$  was found to be 0.99 for 120-170 mesh size (108.5  $\mu\text{m}$ ) particles.

We applied the same method for calculating the effectiveness factor associated with clusters of  $\text{ZnZrO}_x$  in intrapellet mixtures. In this case, we conducted  $\text{CH}_3\text{OH}$  synthesis reaction over intrapellet mixtures of  $\text{ZnZrO}_x$  and silicalte-1 (S-1) under same reaction conditions. The cluster size was estimated to be  $\sim 30$  nm based on TEM image (**Fig. S5**). The reaction rate was found to be  $7.92 \times 10^{-4} \text{ mol cm}^{-1} \text{ g}_{\text{cat}}^{-1}$ , indicating effectiveness factor  $\eta_1 \sim 1$ .



**Fig. S5:** Transmission electron micrograph (TEM) of intrapellet mixture of  $\text{ZnZrO}_x/\text{S-1}$ .

### S8.2. Estimation of overall effectiveness factor for a series of transport resistances

For a steady-state, isothermal system, assuming first order rate expression,  $r = kC$

For sequential diffusion: e.g., macropore  $\rightarrow$  micropore

For micropore domain:

Intrinsic rate:  $r_{\text{micro}, \text{intrinsic}} = k \cdot C_m$

Actual rate:  $r_{\text{micro}, \text{actual}} = \eta_{\text{micro}} \cdot k \cdot C_m$

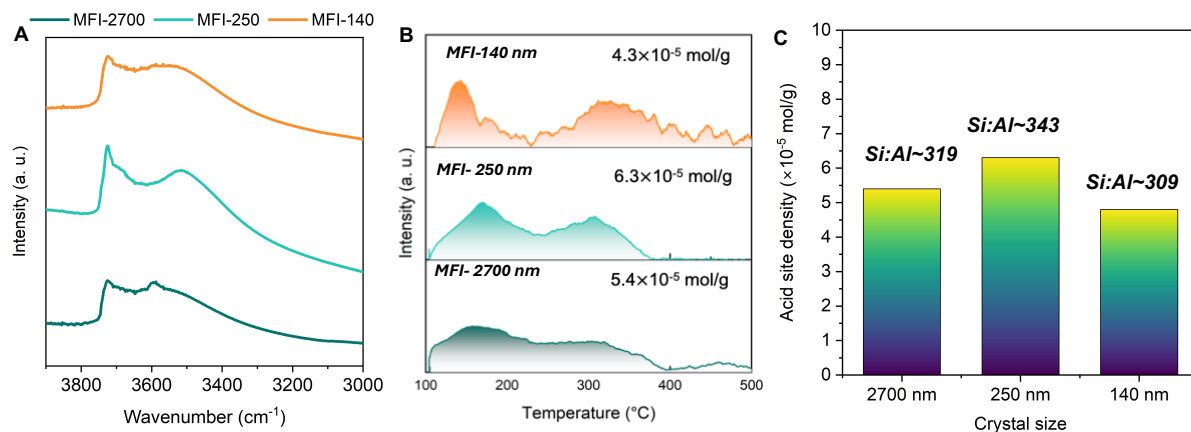
For macropore domain:

$r_{\text{macro}, \text{actual}} = \eta_{\text{macro}} \cdot (\eta_{\text{micro}} \cdot k \cdot C_m)$

Therefore, overall effectiveness can be estimated as: <sup>33</sup>

$\eta_{\text{total}} = (r_{\text{macro}, \text{actual}}) / (k \cdot C_m) = \eta_{\text{macro}} \cdot \eta_{\text{micro}}$

## S9. Acidity characterization of zeolites



**Fig. S6:** A) Transmission FTIR spectroscopy for MFI-140, MFI-250 and MFI-2700. The bands around 3580-3650  $\text{cm}^{-1}$  range are associated with bridging hydroxyls (BAS) and the bands, while the bands around 3720-3730  $\text{cm}^{-1}$  are associated with silanol groups. B) Acid sites quantified by  $\text{NH}_3$ -temperature programmed desorption (TPD). C) Comparison of the number of acid sites from  $\text{NH}_3$ -TPD and Si/Al ratio from EDS for three different crystal sizes.

S10. Structural, textural, and morphological properties of zeolites

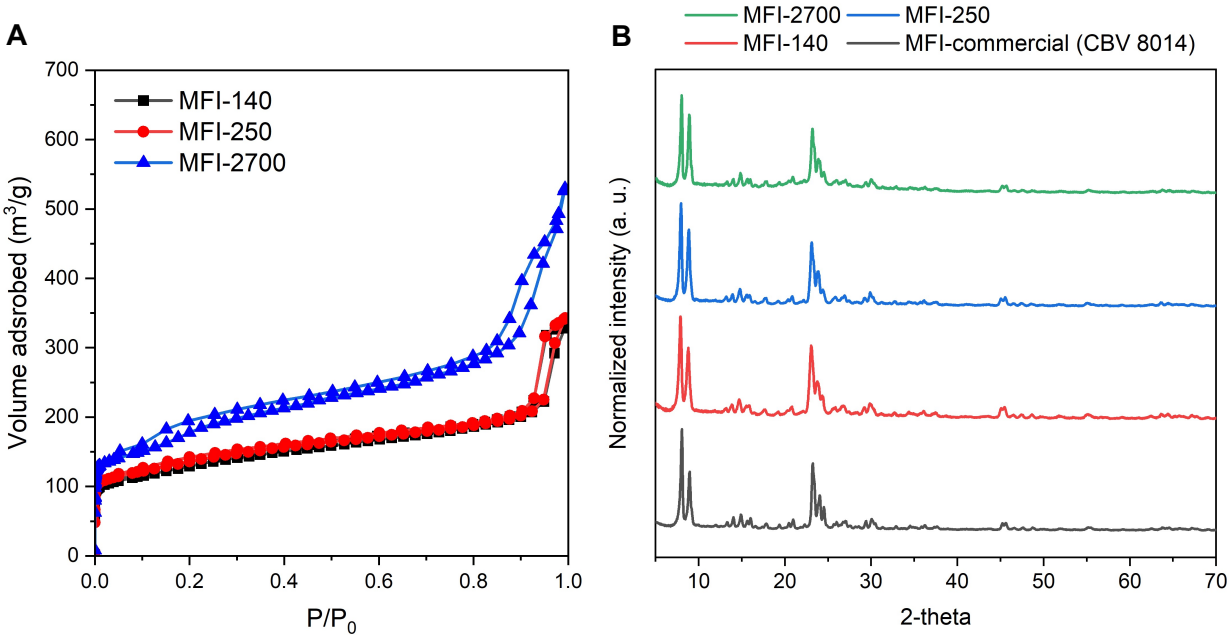
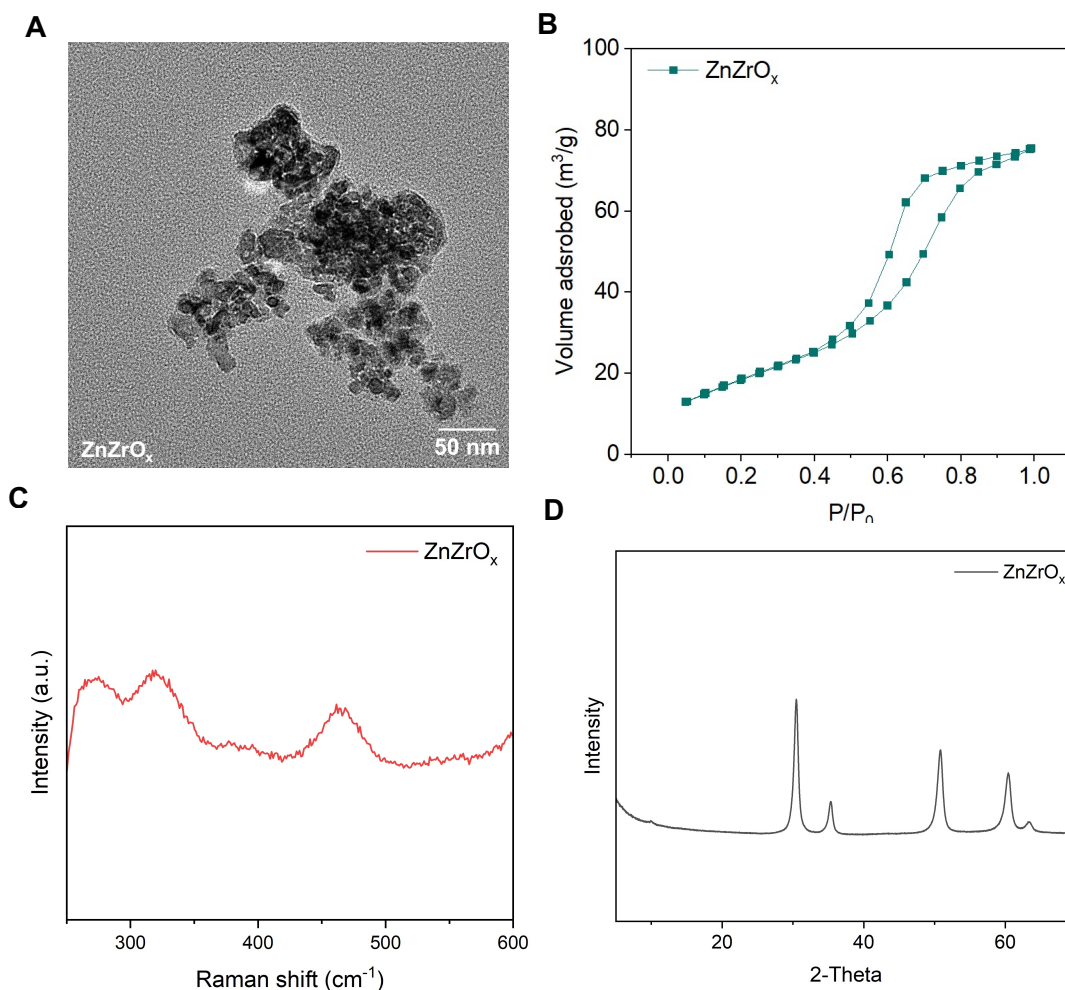


Fig. S7: A) Nitrogen physisorption isotherm and B) PXRD for MFI with different crystal sizes.

Table S6: Physisorption analysis of MFI samples and ZnZrO<sub>x</sub>.

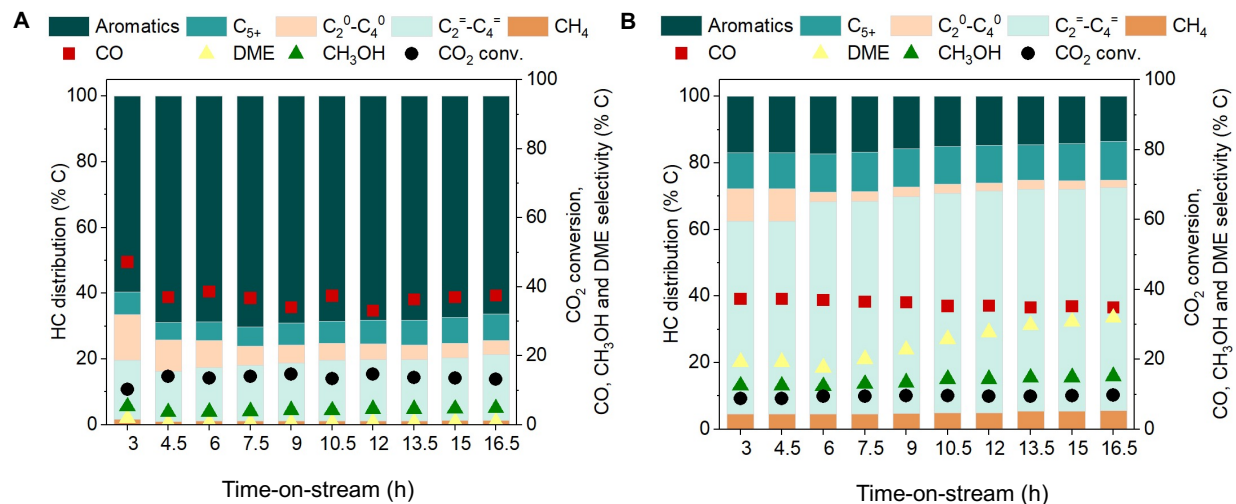
		BET surface area	Slope	BET int	Corr. Coeff. BET	Pore vol	t-plot	Micro pore vol	Micro pore area	External surface area	Corr. Coeff.
Sample	P/Po	m²/g	1/g	1/g		cc/g	P/Po	cc/g	m²/g	m²/g	
MFI-140	0.00002-0.05	447.83	7.77	3.1E-03	1.00	0.51	0.2-0.5	0.11	232.7	215.12	0.999
MFI-250	0.00002-0.05	474.19	7.34	2.7E-03	0.99	0.53	0.2-0.5	0.12	265.7	208.50	0.999
MFI-2700	0.00002-0.05	582.02	5.98	2.3E-03	1.00	0.81	0.2-0.5	0.13	225.4	356.60	0.994
ZnZrO <sub>x</sub>	0.05-0.3	68.7	49.74	9.08E-01	0.99	0.11	-	-	-	-	-

## S11. Structural, textural and morphological properties of ZnZrO<sub>x</sub>



**Fig. S8:** A) Transmission electron micrograph of ZnZrO<sub>x</sub> showing an average particle size of ~10 nm. B) N<sub>2</sub> physisorption isotherm for ZnZrO<sub>x</sub>, exhibiting mesoporous type IV isotherm.<sup>34</sup> C) Raman spectroscopy of ZnZrO<sub>x</sub> exhibited bands at 265, 320, and 460 cm<sup>-1</sup>, which is attributed to the tetragonal phase.<sup>35</sup> D) PXRD pattern ZnZrO<sub>x</sub>, showing tetragonal phase of ZnZrO<sub>x</sub> at 30.5° (011), 35.4° (110), 50.9° (112), and 60.5° (121).<sup>20</sup>

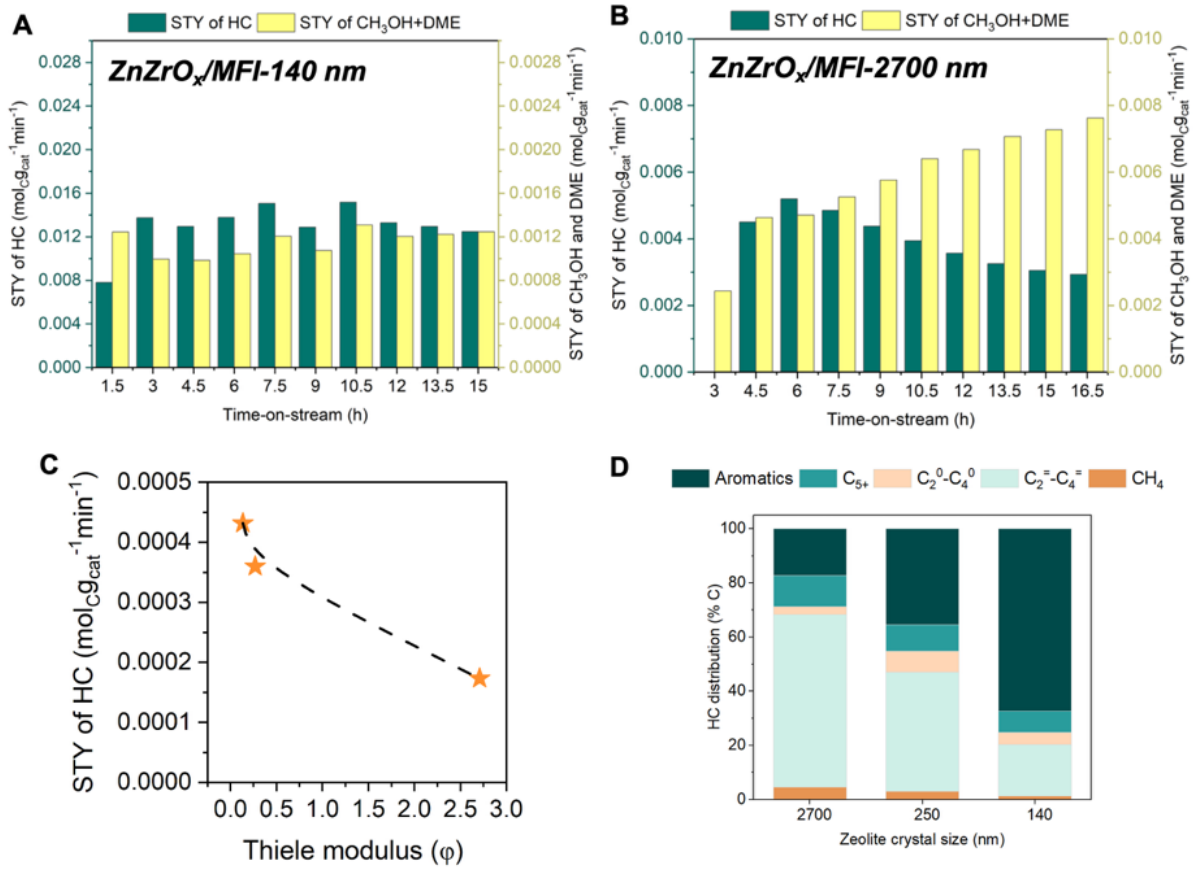
## S12. Stability test during CO<sub>2</sub> hydrogenation



**Fig. S9:** Time-on-stream (TOS) data during CO<sub>2</sub> hydrogenation over intrapellet mixture of ZnZrO<sub>x</sub> and A) MFI-140 and B) MFI-2700. Reaction conditions: 350 °C, 500 psig, H<sub>2</sub>:CO<sub>2</sub> ratio 3:1, total flow 280 ml/min, ZnZrO<sub>x</sub> 0.3 g, MFI 0.3 g, total catalyst 0.6 g. The catalyst was pretreated in 5% H<sub>2</sub> (balance N<sub>2</sub>) at 300 °C for 1 h and cooled to 40 °C prior to the reaction. Left axis shows HC distribution and right axis shows CO<sub>2</sub> conversion, CO and CH<sub>3</sub>OH+DME selectivity. While no deactivation was observed for MFI-140, MFI-2700 deactivated after 9h, thereby reducing C-C coupling and increasing CH<sub>3</sub>OH and DME selectivity.



### S13. Analysis of hydrocarbon pool (HP) propagation during CO<sub>2</sub> hydrogenation over different crystal sizes of MFI



**Fig. S10:** Space-time yield (STY) of HC and oxygenates during CO<sub>2</sub> hydrogenation over intrapellet mixture of ZnZrO<sub>x</sub> and A) MFI-140 and B) MFI-2700. Reaction conditions: 350 °C, 500 psig, H<sub>2</sub>:CO<sub>2</sub> ratio 3:1, total flow 280 ml/min, ZnZrO<sub>x</sub> 0.3 g, MFI 0.3 g, total catalyst 0.6 g. While no deactivation was observed for MFI-140, MFI-2700 deactivated after 9h, thereby decreasing HC STY while CH<sub>3</sub>OH and DME STY increased. C) Space-time yield (STY) of HC with respect to the calculated Thiele modulus. D) HC distribution during CO<sub>2</sub> hydrogenation over intrapellet mixture of ZnZrO<sub>x</sub> with MFI-140, MFI-250 and MFI-2700

We arranged the as-synthesized MFI samples with ZnZrO<sub>x</sub> as intrapellet mixtures to isolate the influence of  $R_4$ . During time-on-stream studies, under identical reaction conditions, MFI-140 did not show any deactivation over 15 h of reaction; however, MFI-2700 progressively deactivated as STY of HC dropped while STY of CH<sub>3</sub>OH and DME increased. These trends indicate a loss in C-C coupling ability in MFI-2700, likely *via* coking.

We interrogated the HCP reaction network to identify the reaction pathways that cause deactivation under intracrystalline diffusion constraints. The total STY of HC can be expressed with a triple summation as,

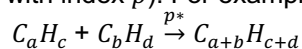
$$Total\ STY\ of\ HC = \frac{1}{g_{cat}} \sum_m \sum_n \sum_p m v_{C_m H_n, p} r_p^{obs} \quad (S15)$$

Where  $v_{C_m H_n}$  represents the stoichiometric coefficient associated with  $C_m H_n$  in the reaction  $p$ , and  $r_p^{obs}$  is the observed volumetric rate of reaction  $p$  under diffusion limitation.

If STY decreased with increasing zeolite crystal size or Thiele modulus, as observed in **Fig. S10C**, it would satisfy the following inequality,

$$\frac{\partial}{\partial \varphi} \left[ \sum_m \sum_n \sum_p m v_{C_m H_n, p} r_p^{obs} \right] < 0 \quad (S16)$$

The reactions within the complex reaction network for MTH conversion with non-zero  $v_{C_m H_n}$  comprise methylation, oligomerization,  $\beta$ -scission, dealkylation, hydrogen transfer, and aromatization. Rates of oligomerization,  $\beta$ -scission, and hydrogen transfer cancel, ultimately, in the m-weighted sum over all effluent hydrocarbon products (sums with indices m and n) and  $v_{C_m H_n}$  weighted sum over all reactions (sum with index p). For example, the oligomerization of  $C_a H_c$  with  $C_b H_d$ ,



The observed rate of consumption of  $C_a H_c$  and  $C_b H_d$  via oligomerization is canceled exactly by the rate of formation of oligomer  $C_{a+b} H_{c+d}$  via the identical reaction, i.e.,  $\sum_m \sum_n m v_{C_m H_n, p} r_p^{obs} = [a(-1) + b(-1) + (a+b)(1)] r_{p^*}^{obs} = 0$

Similarly, the rates of consumption of reactants and rates of formation of products in  $\beta$ -scission reactions cancel exactly in the reverse oligomerization reaction. The rate of consumption of  $C_a H_c$  and  $C_b H_d$  by hydrogen transfer is canceled by the formation of  $C_a H_{c+2}$  and  $C_b H_{d+2}$ . Therefore, only olefin methylation, aromatization, and aromatics dealkylation contribute, ultimately, to the inequality in Eq. S16.

Despite TOS studies and 2-MB/ $C_2$  ratio (**Fig. 5E**) indicating aromatic pool is more favored over MFI-2700, the HC distribution showed an opposite trend (see **Fig. S10D**) where MFI-2700 showed the least aromatic selectivity (17%) as compared to MFI-140 and MFI-250 (67% and 35%, respectively). To further understand this anomaly, we tracked the selectivity of ethylene ( $C_2$ ), propylene ( $C_3$ ) and 2-MB (**Fig. 5F**). While  $C_2$  and  $C_3$  can originate from the aromatic pool via dealkylation as terminal products, 2-MB comes exclusively from the olefin pool. We observed that  $C_2$  and  $C_3$  selectivity increased (from 11.94% to 23.61% and from 9.8% to 36.4%, respectively, as crystal size increased from 140 to 2700 nm), while 2-MB dropped (3.8% to 1.8%). These opposite trends further corroborated that with increasing the acid site domain and diffusion limitation, aromatic pool was favored, which in turn enhanced the formation of  $C_2$  and  $C_3$  via dealkylation. This is further indicated by the aromatic product distribution (**Fig. 5G**), where increasing crystal size shifted the aromatic distribution to less methylated products, indicating towards aromatic dealkylation under enhanced diffusion limitations.

Integrating our experimental findings and theoretical assessments on the MTH network, we infer that under strong diffusion limitation,  $CH_3OH$  undergoes C-C coupling to form olefins, olefins undergo aromatization, and then aromatics undergo dealkylation to form  $C_2$  and  $C_3$ . Therefore, the HCP mechanism can be simplified as a consecutive series reaction network ( $CH_3OH \rightarrow \text{olefins} \rightarrow \text{aromatics} \rightarrow C_2, C_3$ ).

## S14. Reaction diffusion formalisms

Here, we derive expressions describing measured hydrocarbon product selectivities formed over acid sites during CO<sub>2</sub> hydrogenation. Reactions are all assumed to be pseudo-first order. Reverse reactions are neglected. Acid domains are assumed to be spherical with a size  $R$ . Assuming sufficient intimacy of physical mixtures, which is a reasonable assumption for intrapellet mixtures.

Product selectivities are assessed for  $B$ ,  $C$ , and  $D$ , as defined in  $A \rightarrow B \rightarrow C \rightarrow D$ ;  $A$  is CH<sub>3</sub>OH,  $B$  is the lump of C<sub>4+</sub> olefins,  $C$  is the lump of aromatics, and  $D$  dealkylation products ethylene+propylene. Species  $A$ ,  $B$ ,  $C$ , and  $D$  have diffusivities  $D_A$ ,  $D_B$ ,  $D_C$ , and  $D_D$ , respectively, where  $D_A > D_D > D_B > D_C$ . We assume that  $A$  is not diffusion-limited, as the kinetic diameter of CH<sub>3</sub>OH is much smaller than the MFI cage size. Steady-state mass balances on  $B$ ,  $C$ , and  $D$  can be expressed as:

$$D_B \frac{1}{r^2} \frac{d}{dr} \left( r^2 \frac{dC_B}{dr} \right) = k_B \rho_H^+ C_B - k_A \rho_H^+ C_{A,0} \quad (S17)$$

$$D_C \frac{1}{r^2} \frac{d}{dr} \left( r^2 \frac{dC_C}{dr} \right) = k_C \rho_H^+ C_C - k_B \rho_H^+ C_B \quad (S18)$$

$$D_D \frac{1}{r^2} \frac{d}{dr} \left( r^2 \frac{dC_D}{dr} \right) = -k_C \rho_H^+ C_C \quad (S19)$$

$C_x$  is the concentration of species  $x$ ,  $C_{A,0}$  is the equilibrium pressure of CH<sub>3</sub>OH set by the redox sites on zeolite surface,  $r$  is radius, and  $\rho_H^+$  is proton density.

Solving these ordinary differential equations with boundary conditions:

$$\begin{aligned} \frac{dC_B}{dr} \Big|_{r=0} = \frac{dC_C}{dr} \Big|_{r=0} = \frac{dC_D}{dr} \Big|_{r=0} &= 0 \\ C_{B,0} = C_{C,0} = C_{D,0} &= 0 \end{aligned}$$

Defining dimensionless variables:

Length:

$$\zeta = \frac{r}{R} \quad (S20)$$

Concentration:

$$Y_A = C_A / C_{A,0} \quad (S21)$$

$$Y_B = \frac{k_B C_B}{k_A C_{A,0}} \quad (S22)$$

$$Y_C = \frac{k_C C_C}{k_A C_{A,0}} \quad (S23)$$

$$Y_D = C_D / C_{A,0} \quad (S24)$$

Defining dimensionless parameters:

Thiele moduli:

$$\phi_A^2 = \frac{k_A \rho_H^+ R^2}{D_A} \quad (\text{S24})$$

$$\phi_B^2 = \frac{k_B \rho_H^+ R^2}{D_B} \quad (\text{S26})$$

$$\phi_C^2 = \frac{k_C \rho_H^+ R^2}{D_C} \quad (\text{S27})$$

$$\Theta_{CB} = \frac{\phi_C^2}{\phi_C^2 - \phi_B^2} \quad (\text{S28})$$

$$\psi^2 = \frac{D_A}{D_D} \quad (\text{S29})$$

Non-dimensionalizing Equations S17-19 and the boundary conditions yields:

$$\frac{1}{\zeta^2} \frac{d}{d\zeta} \left( \zeta^2 \frac{dY_B}{d\zeta} \right) = \phi_B^2 (Y_B - 1) \quad (\text{S30})$$

$$\frac{1}{\zeta^2} \frac{d}{d\zeta} \left( \zeta^2 \frac{dY_C}{d\zeta} \right) = \phi_C^2 (Y_C - Y_B) \quad (\text{S31})$$

$$\frac{1}{\zeta^2} \frac{d}{d\zeta} \left( \zeta^2 \frac{dY_D}{d\zeta} \right) = -\phi_A^2 \psi^2 Y_C \quad (\text{S32})$$

$$\frac{dY_B}{d\zeta} \Big|_{\zeta=0} = 0 \quad (\text{S33})$$

$$Y_B \Big|_{\zeta=1} = 0 \quad (\text{S34})$$

$$\frac{dY_C}{d\zeta} \Big|_{\zeta=0} = 0 \quad (\text{S35})$$

$$Y_C \Big|_{\zeta=1} = 0 \quad (\text{S36})$$

$$\frac{dY_D}{d\zeta} \Big|_{\zeta=0} = 0 \quad (\text{S37})$$

$$Y_D \Big|_{\zeta=1} = 0 \quad (\text{S38})$$

Solving equations S30-32, we obtain analytical expressions for concentration profiles:

$$Y_B(\zeta) = 1 - \frac{1}{\zeta} \frac{\sinh(\phi_B \zeta)}{\sinh(\phi_B)} \quad (\text{S39})$$

$$Y_C(\zeta) = 1 - \frac{1}{\zeta} \left( (1 - \Theta_{CB}) \frac{\sinh(\phi_C \zeta)}{\sinh(\phi_C)} + \Theta_{CB} \frac{\sinh(\phi_B \zeta)}{\sinh(\phi_B)} \right) \quad (\text{S40})$$

$$Y_D(\zeta) = \frac{\phi_A^2 \psi^2}{\zeta} \left( \frac{1}{\phi_C^2} \frac{\sinh(\phi_C \zeta)}{\sinh(\phi_C)} + \Theta_{CB} \left( \frac{1}{\phi_B^2} \frac{\sinh(\phi_B \zeta)}{\sinh(\phi_B)} - \frac{1}{\phi_C^2} \frac{\sinh(\phi_C \zeta)}{\sinh(\phi_C)} \right) \right) - \phi_A^2 \psi^2 \frac{\zeta^2 - 1}{6} - \phi_A^2 \psi^2 \left( \frac{1}{\phi^2} + \Theta_{CB} \left( \frac{1}{\phi_B^2} - \frac{1}{\phi_C^2} \right) \right) \quad (\text{S41})$$

Equations S39-41 describe concentration profiles for each species. Concentration profiles can be expressed in terms of selectivities. At steady state, the diffusion rate of a species is equivalent to its measured rate of formation. Thus, expressions for selectivity are derived by taking the diffusion rate for each species, with respect to the volumetric rate of reactant consumption.

Selectivity to B:

$$S_B = \frac{3}{\phi_B^2} (\phi_B \coth(\phi_B) - 1) \quad (\text{S42})$$

Selectivity to C:

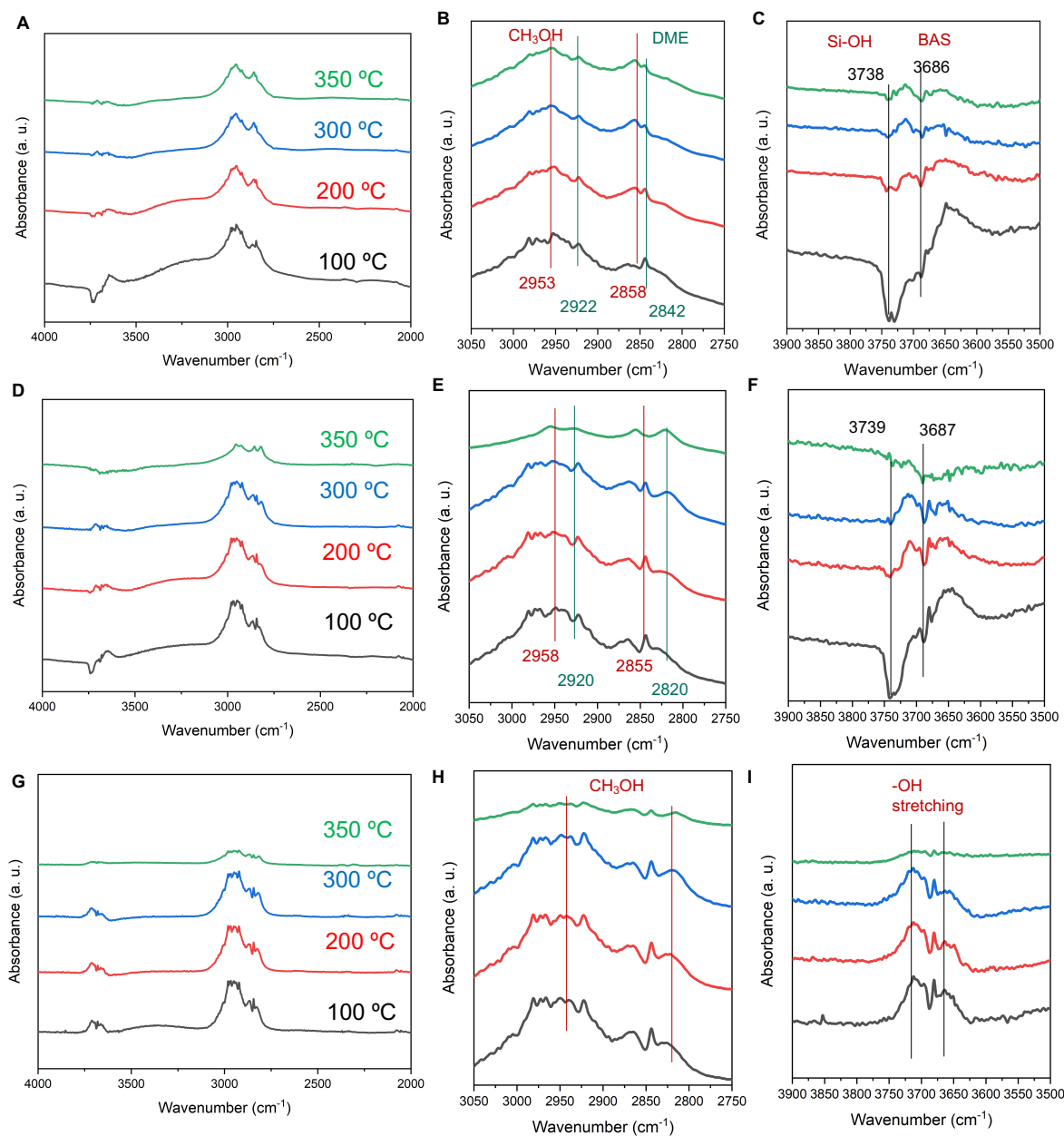
$$S_C = \frac{3}{\phi_C^2} \left( 1 - \frac{\phi_C^2}{\phi_C^2 - \phi_B^2} \right) \phi_C \coth(\phi_C) + \frac{\phi_C^2}{\phi_C^2 - \phi_B^2} \phi_B \coth(\phi_B) - 1 \quad (\text{S43})$$

Selectivity to D:

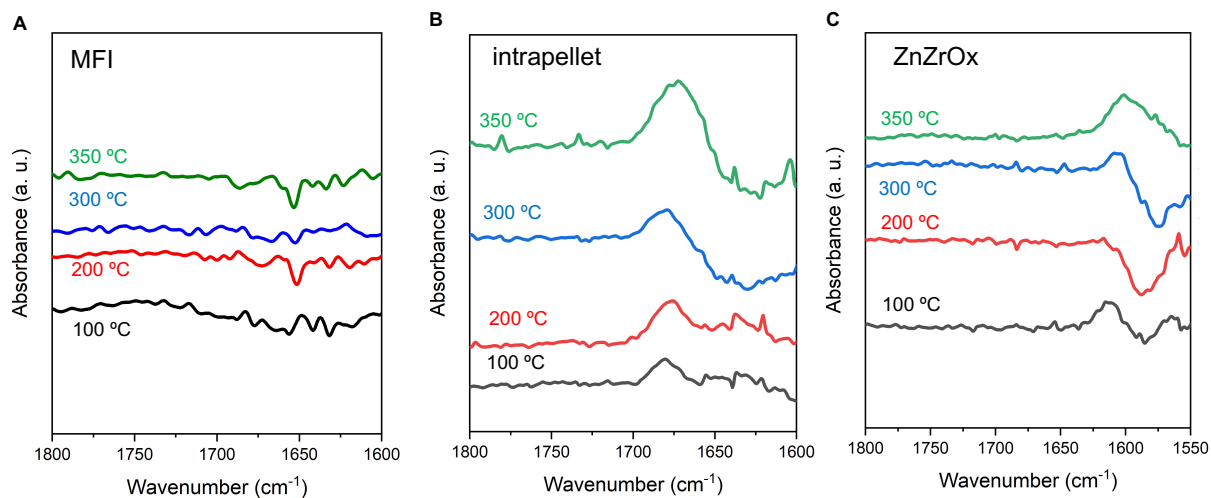
$$S_D = 1 + 3 \left( \frac{1}{\phi_C^2} - \frac{\coth(\phi_C)}{\phi_C} - \frac{\phi_C^2}{\phi_C^2 - \phi_B^2} \left( \frac{\coth(\phi_B)}{\phi_B} - \frac{\coth(\phi_C)}{\phi_C} + \frac{1}{\phi_C^2} - \frac{1}{\phi_B^2} \right) \right) \quad (\text{S44})$$

By using  $\frac{\phi_B}{\phi_A} = 20.36$  and  $\frac{\phi_C}{\phi_A} = 2.56$  from experimentally measured values,  $S_B$ ,  $S_C$  and  $S_D$  were plotted for a range of  $\phi_A$ . The theoretical trend of selectivity with respect to  $\phi_A$  was compared with experimentally observed selectivities for different acid domain sizes of zeolites.

## S15. DRIFTS during methanol temperature programmed surface reaction (TPSR)



**Fig. S11:** DRIFTS during CH<sub>3</sub>OH TPSR over A-C) MFI-140, D-F) intrapellet ZnZrO<sub>x</sub>/MFI-140 and G-I) ZnZrO<sub>x</sub> form wavenumber 4000-2000 cm<sup>-1</sup>. The spectra were collected using sample spectra under N<sub>2</sub> at the specific temperatures as background to observe the surface intermediates without zeolite or ZnZrO<sub>x</sub> overtones.



**Fig. S12:** DRIFTS during CH<sub>3</sub>OH TPSR over A) MFI-140, B) intrapellet ZnZrO<sub>x</sub>/MFI-140, and C) ZnZrO<sub>x</sub> from wavenumber 1600-1800 cm<sup>-1</sup>. The spectra were collected using sample spectra under N<sub>2</sub> at the specific temperatures as background to observe the surface intermediates without zeolite or ZnZrO<sub>x</sub> overtones.

## S16. Sample calculation of carbon balance

**Table S7:** Sample calculation of carbon balance during CO<sub>2</sub> hydrogenation reaction over interpellet and intrapellet ZnZrO<sub>x</sub> and MFI-140 mixtures. Reaction conditions: 350 °C, 500 psig, total flow 280 mL/min, H<sub>2</sub>:CO<sub>2</sub> ratio 3:1, ZnZrO<sub>x</sub>:MFI mass ratio 1:1, total catalyst 0.6 g.

Catalyst	T (°C)	CO <sub>2</sub> in (%C)	$\frac{C_{in}}{(C_{CO_2, inlet} \times F_{inlet})}$ ( $\times 10^{-3}$ molC/min)	CO <sub>2</sub> out (%C)	$\frac{C_{CO_2, outlet}}{\times F_{outlet}}$ ( $\times 10^{-3}$ molC/min)	CO <sub>2</sub> conv.	sum of C in HC (%C)	sum of C in CO (%C)	sum of C in CH <sub>3</sub> OH + DME (%C)	C <sub>out</sub> (product+ unconverted CO <sub>2</sub> ) ( $\times 10^{-3}$ molC/min)	CO <sub>2</sub> conv. internal norm. (%C)	C balance (%)
interpellet _ZnZrO <sub>x</sub> / MFI-140	350	25	3.12	23.45	2.91	6.9	1.10	0.47	0.22	3.23	7.07	103.52
intrapellet _ZnZrO <sub>x</sub> / MFI-140	350	25	3.12	22.30	2.76	11.4	1.09	0.83	0.43	2.97	9.55	95.20

$$CO_2 \text{ conversion, } X_{CO_2} = \frac{C_{CO_2, inlet} \cdot F_{inlet} - C_{CO_2, outlet} \cdot F_{outlet}}{C_{CO_2, inlet} \cdot F_{inlet}} \times 100\% \quad (S45)$$

Internal normalization method,

$$CO_2 \text{ conversion, } X_{CO_2, internal \text{ normalization}} = \frac{RRF_{CH_3OH} \times A_{CH_3OH} + RRF_{CO} \times A_{CO} + \sum_1^n RRF_{C_nH_m} \times A_{C_nH_m}}{RRF_{CO_2, outlet} \times A_{CO_2, outlet} + RRF_{CH_3OH} \times A_{CH_3OH} + RRF_{CO} \times A_{CO} + \sum_1^n RRF_{C_nH_m} \times A_{C_nH_m}} \times 100\% \quad (S46)$$

$$C \text{ balance} = \frac{C_{in} - C_{out}}{C_{in}} \times 100\% \quad (S47)$$

Where  $C_{CO_2, inlet}$  and  $C_{CO_2, outlet}$  are the concentrations of CO<sub>2</sub> at the inlet and outlet, respectively.  $F_{inlet}$  and  $F_{outlet}$  are the inlet and outlet gas flow rates of the reactor. RRF is the relative response factor, and A is the peak area of the species on chromatographic spectra.



## S17. Process analysis of tandem CO<sub>2</sub> hydrogenation

Process simulation was performed in Aspen HYSYS v12. For the design of a rigorous distillation column, we first apply Shortcut distillation models to estimate the design parameters (e.g., tray number, reflux ratio, condenser/reboiler duties). These parameters are then supplied as initial guesses for the rigorous distillation columns. Cryogenic distillation was needed for the separation of the CO. For flash drums and three-phase separators, target operating conditions such as temperature and pressure are specified as necessary for the required separations. Other units, such as heaters and compressors, are systematically introduced to adjust the process streams to those conditions. The heat exchangers and compressors are considered essential process units necessary to achieve the desired separation. The capital and utility costs of PSA membranes<sup>36-38</sup> and molecular sieves<sup>39</sup> are obtained from published correlations, while their separation behavior is represented in Aspen HYSYS using generic separator models that capture the material balances. Energy integration is conducted within the Aspen Energy Analyzer through a methodical two-phase approach: (i) an initial targeting analysis aimed at ascertaining the maximum potential for heat recovery, and (ii) the automated synthesis of the Heat Exchanger Network (HEN) to actualize those energy savings. Consequently, each process block is not solely balanced in terms of mass and energy but is also thermally optimized within the confines of the simulation environment. All primary feedstocks enter the process at 1 bar and 30° C in the base case. Purchase equipment cost and utility consumption are obtained from Aspen Process Economic Analyzer. Reactors are modeled as stoichiometric units, with catalyst costs calculated using the step method and reactor vessels priced as jacketed vessels.<sup>40</sup> Syngas-to-methanol reactor data was taken from Park et al. (2014).<sup>42</sup> It was assumed that 100% of methanol is converted to hydrocarbons.

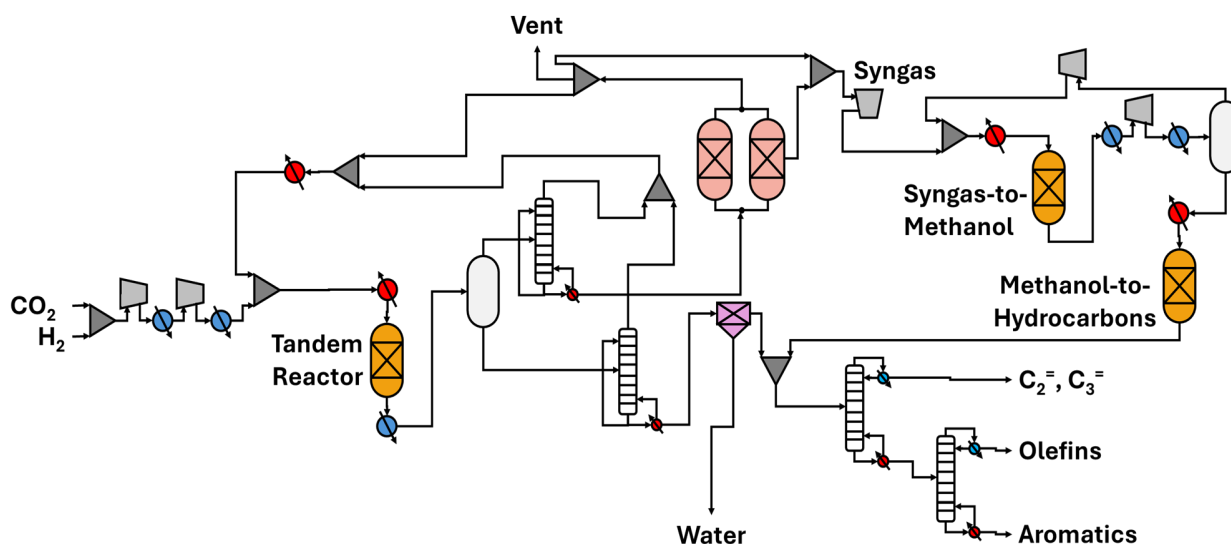


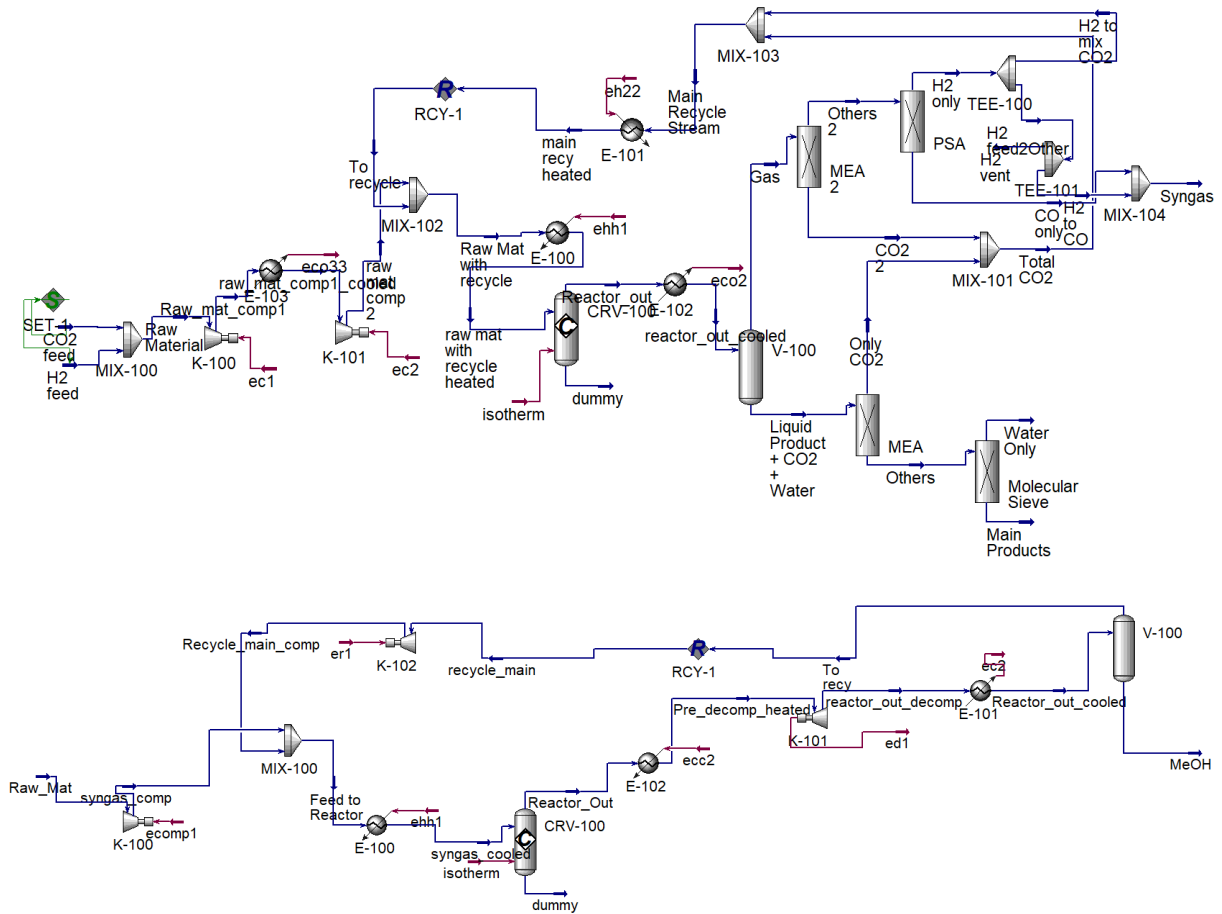
Fig. S13: Process simulation.

**Table S8:** Process simulation parameters.

Name	Vapor Fraction	Temperature [C]	Pressure [kPa]	Molar Flow [kgmole/h]	Mass Flow [kg/h]
CO2 feed	1.00	30.00	101.30	300.00	13202.91
H2 feed	1.00	30.00	101.30	900.00	1814.40
dummy	0.00	448.67	3450.00	0.00	0.00
Gas	1.00	-130.00	3450.00	1431.95	6810.94
Liquid Product + CO2 + Water	0.00	-130.00	3450.00	767.60	23242.16
Only CO2	0.00	-10.00	3450.00	299.91	13189.43
Others	0.00	-218.33	3450.00	467.69	10052.73
Water Only	0.00	-225.29	3450.00	446.71	8047.59
Main Products	0.00	-55.00	3450.00	20.98	2005.15
Total CO2	0.00	-9.80	3450.00	300.48	13214.62
Raw Material	1.00	29.81	101.30	1200.00	15017.31
Reactor_out	1.00	350.00	3450.00	2199.55	30053.10
reactor_out_cooled	0.65	-130.00	3450.00	2199.55	30053.10
Others 2	1.00	-130.05	3450.00	1431.38	6785.74
CO2 2	1.00	0.03	3450.00	0.57	25.20
H2 only	1.00	-130.00	3450.00	1281.36	2583.21
CO only	1.00	-114.76	3450.00	150.02	4202.53
Raw Mat with recycle	1.00	98.47	3450.00	2403.83	30053.10
H2 to mix CO2	1.00	-130.00	3450.00	903.36	1821.17
H2 feed2Other	1.00	-130.00	3450.00	378.00	762.05
raw mat with recycle heated	1.00	350.00	3450.00	2403.83	30053.10
Main Recycle Stream	0.79	-83.89	3450.00	1203.83	15035.79
To recycle	1.00	-47.99	3450.00	1203.83	15035.79
main recy heated	1.00	-47.99	3450.00	1203.83	15035.79
Syngas	1.00	-128.80	3450.00	450.15	4807.59

<b>H2 vent</b>	1.00	-130.00	3450.00	77.87	156.98
<b>H2 to CO</b>	1.00	-130.00	3450.00	300.13	605.07
<b>Raw_mat_comp1</b>	1.00	389.14	1200.00	1200.00	15017.31
<b>raw mat comp 2</b>	1.00	242.49	3450.00	1200.00	15017.31
<b>raw_mat_comp1_cool ed</b>	1.00	90.00	1200.00	1200.00	15017.31
<b>syngas_cooled</b>	1.00	250.00	5000.00	1551.81	16576.56
<b>Raw_Mat</b>	1.00	-129.00	3450.00	450.00	4806.44
<b>dummy</b>	0.00	584.83	5000.00	0.00	0.00
<b>Reactor_out_cooled</b>	0.88	-55.00	300.00	1251.81	16576.41
<b>To recy</b>	1.00	-55.00	300.00	1101.81	11770.13
<b>MeOH</b>	0.00	-55.00	300.00	150.00	4806.29
<b>recycle_main</b>	1.00	-55.00	300.00	1101.81	11770.13
<b>syngas_comp</b>	1.00	-107.07	5000.00	450.00	4806.44
<b>Reactor_Out</b>	1.00	250.00	5000.00	1251.81	16576.41
<b>reactor_out_decomp</b>	1.00	76.79	300.00	1251.81	16576.41
<b>Reactor_Out-2</b>	1.00	300.00	5000.00	125.00	1655.25
<b>reactor_out_decomp- 2</b>	1.00	76.79	300.00	125.00	1655.25
<b>Feed to Reactor</b>	1.00	188.88	5000.00	1551.81	16576.56
<b>Recycle_main_comp</b>	1.00	309.83	5000.00	1101.81	11770.13
<b>Pre_decomp_heated</b>	1.00	300.00	5000.00	1251.81	16576.41

### Aspen HYSYS Simulation:



**Fig. S14:** Process flow diagram in Aspen HYSYS.

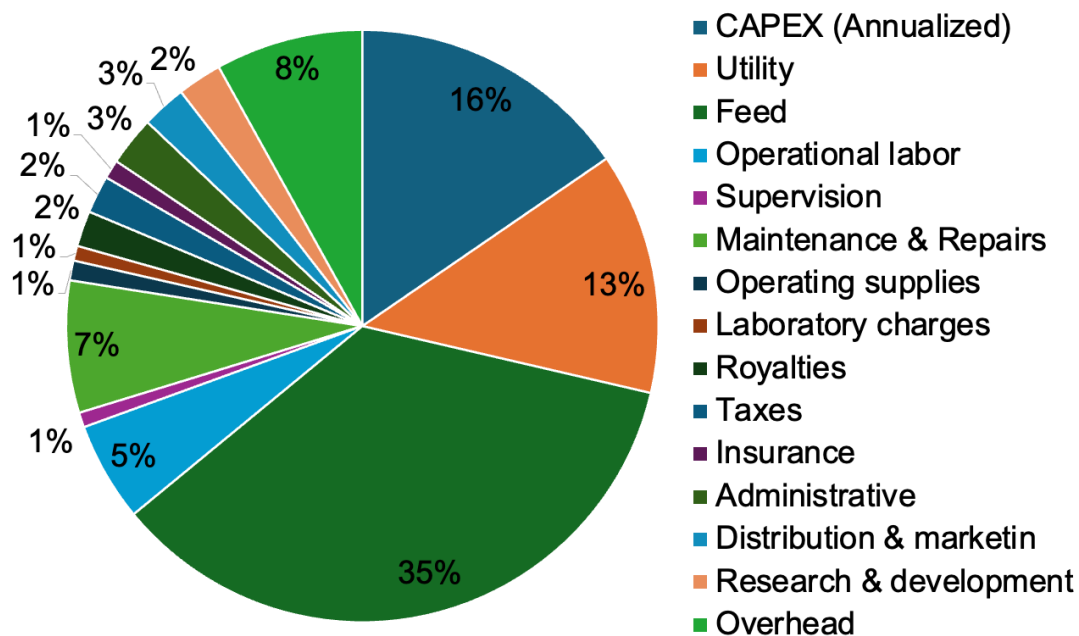
**Table S9:** Lang factors used in computing CAPEX<sup>6,7</sup>

Description	Lang Factor
<i>Direct Costs (DC)</i>	
Purchased equipment cost	1.00
Purchased equipment installation	0.47
Instrumentation and controls	0.36
Piping	0.68
Electrical system	0.11
Building (including services)	0.18
Yard improvements	0.10
Service facilities	0.70
<i>Total direct costs</i>	–
<i>Indirect Costs (IC)</i>	
Engineering and supervision	0.33
Construction expense	0.41
Legal expense	0.04
Contractor's fee	0.22
Contingency	0.44
<i>Total indirect costs</i>	–
Fixed Capital Investment (FCI)	5.04
Working Capital (WC)	0.89
CAPEX	5.93

**Table S10:** Methodology for computing OPEX<sup>6,7</sup>

<b>Cost Category</b>	<b>Calculation Method</b>
<b><i>Variable Costs</i></b>	
<b>Operating Labor (OL)*</b>	$\sum_i W^h (6.29 + 0.23 \text{ PU}_i)^{0.5}$
<b>Operating Supervision (OS)</b>	0.15 of OL
<b>Maintenance and Repairs (MR)</b>	0.07 of FCI
<b>Operating Supplies</b>	0.15 of MR
<b>Laboratory Charges</b>	0.15 of OL
<b>Royalties</b>	0.04 of TPC
<b><i>Fixed Costs</i></b>	
<b>Taxes</b>	0.02 of FCI
<b>Insurance</b>	0.01 of FCI
<b><i>Plant Overhead Costs</i></b>	
<b>General Expenses</b>	0.6 of (OL + OS + MR)
<b>Administrative</b>	0.2 of (OL + OS + MR)
<b>Distribution and Marketing</b>	0.05 of TPC
<b>Research and Development</b>	0.05 of TPC

The cost analysis in this study was performed using Aspen Economic Analyzer. The purchase equipment costs were obtained directly from Aspen HYSYS, and the capital expenditure (CAPEX) was estimated using the cost correlations provided in Table S8. The operating expenditure (OPEX) was calculated following the methodology outlined in Table S9, where the total product cost (TPC) is defined as the sum of feed and utility costs. The utility costs are obtained from Aspen HYSYS.



**Fig. S15:** Total production cost distribution.

**Table S11:** Price used for the process analysis.<sup>40,41</sup>

Chemical	Price
CO <sub>2</sub>	2.2 \$/ton
H <sub>2</sub>	1.26 \$/kg
Olefin	1 \$/kg
Aromatics	1.2 \$/kg
Ethylene and propylene	1 \$/kg

**Table S12.** Data used for bubble plot in Fig. 5K.

Technology	Phi	Profit (\$/CO <sub>2</sub> feed)	NCE (kg CO <sub>2</sub> emission/ kg product)
A	0.01	0.091684507	0.828032998
A	0.11045226	0.186899663	0.881221382
A	0.21090452	0.308733758	0.960131151
A	0.31135678	0.375662182	1.009805519
A	0.41180905	0.386361259	1.018262253
A	0.51226131	0.376017617	1.358474987
A	1.01452261	0.201264372	1.206126276
A	3.02356784	-0.116979274	1.002654824
A	5.03261307	-0.187331446	0.964659857
A	7.04165829	-0.216629484	0.949673028
B	0.01	0.0730342	1.56953591
B	0.11045226	0.168249356	1.670354451
B	0.21090452	0.290083451	1.819933479
B	0.31135678	0.357011875	1.914094452
B	0.41180905	0.367710953	1.930093083
B	0.51226131	0.357367311	2.263012465
B	1.01452261	0.182614065	2.002981515
B	3.02356784	-0.135629581	1.657534523
B	5.03261307	-0.205981753	1.594723306
B	7.04165829	-0.235279791	1.569947894
C	0.01	0.013974896	0.210978127
C	0.11045226	0.109190051	0.224530227
C	0.21090452	0.231024146	0.244631312
C	0.31135678	0.297952571	0.257285359
C	0.41180905	0.308651648	0.259465968
C	0.51226131	0.298308006	0.605747994
C	1.01452261	0.12355476	0.543008979
C	3.02356784	-0.194688886	0.457685006
C	5.03261307	-0.265041058	0.440341323
C	7.04165829	-0.294339095	0.433500238
D	0.01	0.006203934	-0.212490902
D	0.11045226	0.10141909	-0.226140174
D	0.21090452	0.223253185	-0.246397989
D	0.31135678	0.290181609	-0.259150045
D	0.41180905	0.300880687	-0.261276581
D	0.51226131	0.290537045	0.089170646
D	1.01452261	0.115783799	0.087928481
D	3.02356784	-0.202459847	0.08368611
D	5.03261307	-0.272812019	0.080514878
D	7.04165829	-0.302110057	0.07926401
E	0.01	-0.037313448	0.168631224
E	0.11045226	0.057901708	0.179463186
E	0.21090452	0.179735803	0.195528382
E	0.31135678	0.246664227	0.205641819
E	0.41180905	0.257363304	0.207391713
E	0.51226131	0.247019662	0.554090259
E	1.01452261	0.072266417	0.497500929
E	3.02356784	-0.245977229	0.420285116
E	5.03261307	-0.316329401	0.404358679
E	7.04165829	-0.345627439	0.398076615
F	0.01	-0.043530217	-0.222861572
F	0.11045226	0.051684939	-0.237177
F	0.21090452	0.173519034	-0.258423196
F	0.31135678	0.240447458	-0.271797443
F	0.41180905	0.251146535	-0.27402946
F	0.51226131	0.240802893	0.076519772
F	1.01452261	0.066049648	0.076783653
F	3.02356784	-0.252193998	0.074526954
F	5.03261307	-0.32254617	0.071702802
F	7.04165829	-0.351844208	0.070588837
G	0.01	-0.060626331	-0.091499751
G	0.11045226	0.034588824	-0.097377203
G	0.21090452	0.156422919	-0.106103903
G	0.31135678	0.223351344	-0.111597073



G	0.41180905	0.234050421	-0.112492996
G	0.51226131	0.223706779	0.236764174
G	1.01452261	0.048953533	0.217951481
G	3.02356784	-0.269290113	0.190542938
G	5.03261307	-0.339642285	0.183322434
G	7.04165829	-0.368940322	0.180474361
H	0.01	-0.09481856	0.04331896
H	0.11045226	0.000396595	0.046101537
H	0.21090452	0.12223069	0.050223793
H	0.31135678	0.189159115	0.052819097
H	0.41180905	0.199858192	0.053294428
H	0.51226131	0.18951455	0.401225534
H	1.01452261	0.014761304	0.362834251
H	3.02356784	-0.303482342	0.309611974
H	5.03261307	-0.373834514	0.297879425
H	7.04165829	-0.403132551	0.293251609
I	0.01	-0.236250053	-1.57623402
I	0.11045226	-0.141034898	-1.677482812
I	0.21090452	-0.019200803	-1.827712759
I	0.31135678	0.047727622	-1.922282837
I	0.41180905	0.058426699	-1.938280136
I	0.51226131	0.048083057	-1.574419262
I	1.01452261	-0.126670189	-1.377616469
I	3.02356784	-0.444913835	-1.120742985
I	5.03261307	-0.515266007	-1.078273142
I	7.04165829	-0.544564044	-1.061521232
J	0.01	-0.767783796	-0.250516692
J	0.11045226	-0.67256864	-0.266608537
J	0.21090452	-0.550734545	-0.290490416
J	0.31135678	-0.483806121	-0.305523837
J	0.41180905	-0.473107043	-0.308037136
J	0.51226131	-0.483450685	0.042784109
J	1.01452261	-0.658203931	0.04706411
J	3.02356784	-0.976447577	0.050102536
J	5.03261307	-1.046799749	0.048203932
J	7.04165829	-1.076097787	0.047455042
K	0.01	-0.934082364	-0.240146022
K	0.11045226	-0.838867209	-0.255571711
K	0.21090452	-0.717033113	-0.278465208
K	0.31135678	-0.650104689	-0.292876439
K	0.41180905	-0.639405612	-0.295284258
K	0.51226131	-0.649749254	0.055434983
K	1.01452261	-0.8245025	0.058208938
K	3.02356784	-1.142746145	0.059261693
K	5.03261307	-1.213098317	0.057016008
K	7.04165829	-1.242396355	0.056130215
L	0.01	-1.577517947	-0.125204429
L	0.11045226	-1.482302791	-0.133246888
L	0.21090452	-1.360468696	-0.145185827
L	0.31135678	-1.293540272	-0.152701115
L	0.41180905	-1.282841195	-0.153939852
L	0.51226131	-1.293184837	0.195648834
L	1.01452261	-1.467938082	0.181730788
L	3.02356784	-1.786181728	0.160775679
L	5.03261307	-1.8565339	0.154683186
L	7.04165829	-1.885831938	0.152280049

We are considering 12 different hydrogen production technology (the production cost of H<sub>2</sub> and associated CO<sub>2</sub> emission are mainly considered for each technology, please see Table S12 and S13 in the supplementary information). They are: A: Steam methane reforming (SMR), B: Coal gasification, C: Methane pyrolysis, D: Thermochemical water splitting (S-I) cycle, E: SMR with CCS, F: Thermochemical water splitting (Cu-Cl) cycle, G: Biomass gasification, H: Coal gasification with CCS, I: Biomass gasification with CCS, J: Electrolysis – nuclear, K: Electrolysis – wind, L: Electrolysis – solar.

**Table S13:** Cost of producing H<sub>2</sub> (\$/kg) by different technologies.<sup>43</sup>

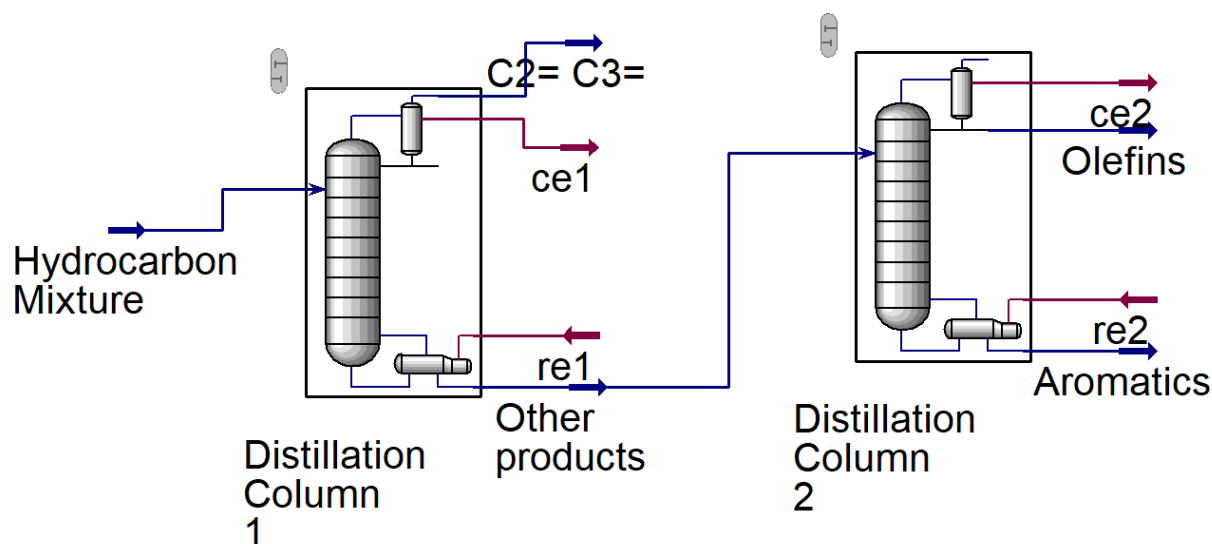
#	Technology	Cost (\$/kg)
A	Steam methane reforming	1.26
B	Coal gasification	1.38
C	Methane pyrolysis	1.76
D	Thermochemical water splitting (S-I cycle)	1.81
E	SMR with carbon capture sequestration (CCS)	2.09
F	Thermochemical water splitting (Cu-Cl) cycle	2.13
G	Biomass gasification	2.24
H	Coal gasification with CCS	2.46
I	Biomass gasification with CCS	3.37
J	Electrolysis – nuclear	6.79
K	Electrolysis – wind	7.86
L	Electrolysis – solar	12.00

**Table S14:** CO<sub>2</sub> emissions associated with H<sub>2</sub> production (kg CO<sub>2</sub>-eq/kg H<sub>2</sub>).<sup>43</sup>

#	Technology	CO <sub>2</sub> emissions
A	Steam methane reforming	13.24
B	Coal gasification	21.82
C	Methane pyrolysis	6.10
D	Thermochemical water splitting (S-I cycle)	1.20
E	SMR with carbon capture sequestration (CCS)	5.61
F	Thermochemical water splitting (Cu-Cl) cycle	1.08
G	Biomass gasification	2.60
H	Coal gasification with CCS	4.16
I	Biomass gasification with CCS	-14.58
J	Electrolysis – nuclear	0.76
K	Electrolysis – wind	0.88
L	Electrolysis – solar	2.21

## Separation of Hydrocarbons

The hydrocarbons were separated using two distillation columns. The first column separated ethene and propene on the top and the rest at the bottom. The bottom products of the first distillation column were sent to the second distillation column where olefins were collected at the top and aromatics at the bottom. For the first column the condenser and reboiler temperature were around 23°C and 180°C respectively. For the second column they were around 117°C and 250°C respectively. Both of the columns were operating at 1000 kPa. Shortcut distillation models were used initially to estimate the design parameters (e.g., tray number, reflux ratio, condenser/reboiler duties). These parameters are then supplied as initial guesses for the rigorous distillation columns. The target purity for all the products was >98%. The composition of hydrocarbons were different for different thiele modulus. When thiele modulus was below 0.2, only second distillation column was employed due not having enough ethene and propene in the hydrocarbon mixture for separation (<1%).



**Fig. S16:** Separation of hydrocarbons.

## S18. DFT calculations

All zeolite calculations were carried out using VASP<sup>42</sup> on an orthorhombic cell ( $20.2 \times 19.9 \times 13.3$  Å,  $\alpha, \beta, \gamma = 90^\circ$ ) of ZSM-5 taken from International Zeolite Association (IZA) and comprising 96 silicon and 192 oxygen atoms with 12 distinct tetrahedral sites. We choose T7 as the location of Bronsted acid site per prior work;<sup>43</sup> an Al atom substitutes the Si atom and an additional H was added to O17 (per IZA naming convention) such that the H atom points along the straight channel, being hydrogen bonded to a nearby O.

Projected-Augmented-Wave (PAW) potentials with generalized gradient approximation (GGA) using the Perdew-Burke-Ernzerhof (PBE)<sup>44</sup> exchange correlational functional were used in all calculations along with a D2 dispersion correction because of lower errors when modeling small adsorbates in other zeolites.<sup>45,46</sup> A plane-wave energy cutoff of 400 eV was applied along with a cutoff of  $10^{-4}$  eV for convergence of electronic relaxation. The ionic convergence was set to all forces on the system being less than 0.02 eV/Å. Gaussian smearing of 0.1 eV was used and all energies were extrapolated to 0K. Only the Gamma point of the unit cell was sampled in view of the large cell size. Climbing image nudged elastic band (CI-NEB) calculations<sup>47</sup> with seven images were employed to locate the transition states; the convergence criterion was that the force on each image was less than 0.1 eV/Å.

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