

## Appendix B

Table B-1: Overview of IECF devices from different Institutions. All dimensions in [mm], indicated by  $\varnothing$  -diameter, L-length, H-height, t-thickness. Material: SS-stainless steel, Al-aluminium, Ti-titanium, Mo-molybdenum. Other abbreviations: GD - Glow Discharge (for plasma ignition); AGD – Assisted Glow Discharge (the specific mechanism is specified in the column “Assist Mechanism”).

| # | # Dev. | Institution                                       | Specific Name                                 | Device Type                     | Assist Mechanism                            | Fusion Fuel | Vacuum Chamber                             | Anode                               | Cathode                                                              | Power Supply/ Pressure       | Max. Fusion Performance            | Source   |
|---|--------|---------------------------------------------------|-----------------------------------------------|---------------------------------|---------------------------------------------|-------------|--------------------------------------------|-------------------------------------|----------------------------------------------------------------------|------------------------------|------------------------------------|----------|
| 1 | 1      | ITT Farnsworth Research Corporation               | -                                             | Beam-Beam; DC; Spherical        | 6 Ion Guns                                  | DT          | Spherical; $\varnothing$ 178; SS           | Spherical; $\varnothing$ 171.45; SS | $\varnothing$ 114; SS/Al                                             | 150 kV; 60 mA                | 3E9 n/s; (150 kV; 10 mA)           | [1], [2] |
| 2 |        |                                                   |                                               |                                 |                                             | DD          |                                            |                                     |                                                                      |                              | 5E7 n/s                            |          |
| 3 |        | Brigham Young University (BYU)                    |                                               |                                 |                                             | DD          |                                            |                                     |                                                                      |                              | 2.4 n/s                            | [3], [4] |
| 4 | 2      | University of Illinois at Urbana-Champaign (UIUC) | IEC-A                                         | GD; DC; Spherical               | -                                           | DD          | Spherical; $\varnothing$ 300, t4.8; SS304  | Vac. Chamber                        | Spherical Wire Grid; $\varnothing$ 37/75; t0.8/1.04/1.3; SS T302/304 | 80 kV                        | 1.2E6 n/s; (70 kV; 15 mA)          | [5], [6] |
| 5 | 3      |                                                   | N-Device                                      | AGD; DC; Spherical              | External Ion Beam Source (13.56 MHz; 100 W) | DD          | Spherical; $\varnothing$ 550               | Vac. Chamber                        | Spherical; $\varnothing$ 100; W-Re                                   | 100 kV; 50 mA                | 2E7 n/s; (75 kV; 15 mA; 1.2 mTorr) | [7]–[9]  |
| 6 | 4      |                                                   | C-Device                                      | GD; DC; Linear                  | -                                           | DD          | Cylindrical; $\varnothing$ 100xL610; Glass | Concave Reflector                   | Cylindrical; $\varnothing$ 90xL100                                   | n.a.                         | 1E6 n/s; (60 kV; 20 mA)            | [6]      |
| 7 | 5      |                                                   | -                                             | GD; Pulsed; Spherical           | -                                           | DD          | Spherical; $\varnothing$ 610               | Vac. Chamber                        | Spherical; $\varnothing$ 254                                         | n.a.                         | 8E8 n/s; (50 keV; 17 A)            | [10]     |
| 8 | 6      | Los Alamos National Laboratory (LANL)             | The Los Alamos Intense Neutron Source (INS-e) | AGD; DC; Spherical; Triple Grid | External Ion Source                         | DD          | Spherical; $\varnothing$ 279.4             | Spherical; $\varnothing$ 254        | Spherical; $\varnothing$ 76.2                                        | 75 kV; 335 mA; ca. 1E-4 Torr | 8E5 n/s; (40 kV; 30 mA; 7E-4 Torr) | [11]     |

| #  | # Dev. | Institution                                 | Specific Name                             | Device Type              | Assist Mechanism                          | Fusion Fuel | Vacuum Chamber                           | Anode                            | Cathode                          | Power Supply/<br>Pressure      | Max. Fusion Performance               | Source     |
|----|--------|---------------------------------------------|-------------------------------------------|--------------------------|-------------------------------------------|-------------|------------------------------------------|----------------------------------|----------------------------------|--------------------------------|---------------------------------------|------------|
| 9  | 7      | Idaho National Engineering Laboratory (INL) | INEL Device                               | GD; DC; Spherical        | -                                         | DD          | Spherical; Ø250                          | Vac. Chamber                     | Spherical; approx. Ø60           | 75 kV; 33 mA                   | 3E5 n/s; (50 kV; 9 mTorr)             | [12]       |
| 10 | 8      | University of Missouri Colombia (UM)        | -                                         | GD; DC; Spherical        | -                                         | DD          | n.a.                                     | Spherical; Ø508                  | Spherical                        | n.a.                           | 1.36E6 n/s; (24 kV; 29 mA; 0.35 mTor) | [13]       |
| 11 | 9      | University of Wisconsin-Madison (UW)        | Homer                                     | AGD; DC; Spherical       | Thermionic Filaments                      | DD          | Cylindrical; Ø910xL660; Al; Water-cooled | Spherical Wire Grid; Ø500; t1.52 | Spherical Wire Grid; Ø200; t0.76 | 300 kV; 200 mA 0.2-1.7 Torr    | 3.8E8 n/s; (200 kV; 100 mA; 1 mTorr)  | [14]       |
| 12 |        |                                             |                                           | AGD; Pulsed; Spherical   |                                           | DD          |                                          | Spherical Wire Grid; Ø400; SS    | Spherical Wire Grid; Ø200        | 120 kV; 6 A                    | 4.7E9 n/s; (120 kV; 4.8 A)            | [15]       |
| 13 |        |                                             |                                           | AGD; DC; Spherical       |                                           | DH3         |                                          | Spherical Wire Grid; Ø500        | Spherical Wire Grid; Ø100; W-Re  | 200 kV; 75 mA                  | 2.1E7 p/s (80 kV; 30 mA; 2 mTorr)     | [16], [17] |
| 14 | 10     |                                             | The Six Ion Gun Fusion Experiment (SIGFE) | Beam-Beam; DC; Spherical | 6x Focused Ion Guns                       | DD          | Cylindrical; Ø460xH460; SS               | Anode part of ion guns           | Spherical; Ø110                  | 150 kV; 30 mA; 5-270 mPa       | 4.3E7 n/s; (130 kV; 10 mA; 27 mPa)    | [2]        |
| 15 |        |                                             |                                           |                          |                                           | DH3         |                                          |                                  |                                  |                                | n.a.                                  |            |
| 16 | 11     |                                             | Helios                                    | AGD; DC; Spherical       | Helicon Plasma Source (13.56 Mhz; 1.4 kW) | DD          | Spherical; Ø610; SS; Water-cooled        | Vac. Chamber                     | Spherical; Ø100; W/W-Re          | 185 kV; 75 mA                  | 1E7 n/s                               | [18]–[21]  |
| 17 |        |                                             |                                           |                          |                                           | He3He3      |                                          |                                  |                                  |                                | 1.1E3 p/s; (135 kV; 7 mA)             |            |
| 18 | 12     |                                             | 3HeCTRE                                   | AGD; DC; Spherical       | Thermionic Filaments                      | DD          | Cylindrical; Ø460xH460; SS               | Cylindrical; Ø270xH380; SS       | Spherical; Ø100; t0.76; W-Re     | 150 kV; 35 mA                  | 2.7E7 n/s (145 kV; 35 mA; 0.3 Pa)     | [20], [22] |
| 19 |        |                                             |                                           |                          |                                           | DHe3        |                                          |                                  |                                  |                                | 2E7 p/s (130 kV; 30 mA; 0.3 Pa)       |            |
| 20 | 13     | Tokyo Institute of Technology               | Radially Convergent Beam Fusion (RCBF)    | AGD; Pulsed; Cylindrical | Cusp Magnetic Field                       | DD          | Cylindrical; Ø393xH340; SS               | Cylindrical; Ø200xH320; t1; SS   | Cylindrical; Ø40xH380; t1; SS    | 100 kV;15 A; 200 Hz; 0.1-10 Pa | 7.4E9 n/s; (80 kV; 15 A; 1 Pa)        | [23]       |

| #  | # Dev. | Institution          | Specific Name                     | Device Type             | Assist Mechanism             | Fusion Fuel | Vacuum Chamber                                      | Anode                   | Cathode                                          | Power Supply/<br>Pressure            | Max. Fusion Performance             | Source    |
|----|--------|----------------------|-----------------------------------|-------------------------|------------------------------|-------------|-----------------------------------------------------|-------------------------|--------------------------------------------------|--------------------------------------|-------------------------------------|-----------|
| 21 | 14     |                      | -                                 | GD; Pulsed; Spherical   | -                            | DD          | Cylindrical; Ø450xH310; SS                          | Spherical; Ø300; SS     | Spherical; Ø70; t1.2; SS                         | 90 kV; 10 A; 1-15 mTorr              | 2E8 n/s; (51 kV; 7.3 A; 12.5 mTorr) | [24]      |
| 22 | 15     |                      | -                                 | GD; DC; Linear          | -                            | DD          | Cylindrical; Alumina                                |                         | Ring; Øi80; Øa100xL100                           | 150 kV; 20 mA; ca. 1 Pa              | 3.4E6 n/s; (95 kV; 20 mA; 0.5 Pa)   | [25]      |
| 23 | 16     |                      | Coaxial double cylindrical device | GD; DC; Cylindrical     | -                            | DD          | Cylindrical with central channel; Øa850; Øi370xL790 | n.a.                    | n.a.                                             | 45 kV; 60 mA                         | 1.5E6 n/s; 45 kV; 60 mA             | [26]      |
| 24 |        |                      |                                   | GD; Pulsed; Cylindrical | -                            | DD          |                                                     |                         |                                                  | n.a.                                 | 1.07E8 n/s; (38 kV; 5 A; 18 µs)     | [26]      |
| 25 | 17     | Tokai University     | -                                 | GD; DC; Spherical       | -                            | DD          | Cylindrical; Ø200xH400; SS                          | Spherical; Ø100; t2; SS | Spherical ring wires; Ø25; t1; SS                | 30 kV; 40 mA; 0.35-0.75 Pa           | ca. 5E4 n/s; (30 kV; 40 mA)         | [27]      |
| 26 | 18     | Kyoto University     | -                                 | GD; DC; Spherical       | -                            | DD          | Spherical; Ø170; Ti; Water-cooled                   | Vac. Chamber            | Spherical; Disc-shaped; Ø60, t0.3; η0.98; Mo     | 120 kV; 300 mA;- 1-3 Pa              | 9.2E7 n/s; (80 kV; 80 mA)           | [28]      |
| 27 | 19     |                      | -                                 | GD; DC; Spherical       | -                            | DHe3        | Spherical; Ø340                                     | Vac. Chamber            | Spherical; Disc-shaped; Mo                       | 125 kV; 30 mA                        | n.a.                                | [29]–[31] |
| 28 | 20     | Kansai University    | -                                 | GD; DC; Spherical       | -                            | DD          | Cylindrical; Ø300 x H600; Water-cooled              | Spherical; Ø300         | Spherical; Ø70; Mo                               | 80 kV; 50 mA; 0.7-4 Pa               | 2.3E6 n/s; (60 kV; 40 mA)           | [32]      |
| 29 | 21     |                      | -                                 | AGD; Pulsed; Spherical  | RF Antenna (13.56 MHz, 3 kW) | DD          | Cylindrical; Ø500 x H750                            | Spherical; Ø300         | Spherical; Ø65; Mo                               | 70 kV; 100 A; Peak 6 to 9 µs, <1 kHz | 6E7 n/s; 45 kV; 12 A; 1 Pa          | [33]      |
| 30 | 22     |                      | -                                 | GD; DC; Spherical       | -                            | DT          | Spherical; Ø250; SUS305; Water-cooled               | Vac. Chamber            | Spherical; Ø80; Mo                               | 90 kV; 60 mA                         | 8E5 n/s; (35 keV; 1.5 Pa)           | [34]      |
| 31 | 23     | Nihon University     | -                                 | AG; DC; Linear          | External Magnetic Field      | DD          | Cylindrical                                         | Vac. Chamber            | Ring; Øi26; Øa36xL10                             | 50 kV; 36 mA                         | n.a.                                | [35]      |
| 32 | 24     | University of Sydney | -                                 | AG; DC; Spherical       | Thermionic Filaments         | DD          | Cylindrical; Ø300xH300; SS                          | Vac. Chamber            | Spherical; Disc-shaped; Ø100, η0.80; Graphite/SS | 50 k; 6 mA; 2E-5 - 5E-3 Torr         | 1E5 n/s                             | [36]      |

| #  | # Dev. | Institution                                               | Specific Name         | Device Type             | Assist Mechanism                                       | Fusion Fuel | Vacuum Chamber                     | Anode                                   | Cathode                                           | Power Supply/ Pressure          | Max. Fusion Performance                 | Source     |
|----|--------|-----------------------------------------------------------|-----------------------|-------------------------|--------------------------------------------------------|-------------|------------------------------------|-----------------------------------------|---------------------------------------------------|---------------------------------|-----------------------------------------|------------|
| 33 | 25     | Eindhoven University of Technology                        | -                     | GD; DC; Spherical       | -                                                      | DD          | Spherical; Ø500; SS; water-cooled  | Vac. Chamber                            | Various configurations                            | 120 kV; 100 mA; 0.16 – 10 Pa    | 7E6 n/s; 85 kV; 0.42 Pa                 | [37], [38] |
| 34 | 26     | Technical University of Denmark                           | DTU Fusor             | GD; DC; Spherical       | -                                                      | DD          | Cylindrical; Ø356 x H555; t3.3; SS | Vac. Chamber                            | Spherical; “Soccer” structure; Ø80; t1; η0.93; Ti | 60 kV; 25 mA; 0.001 - 0.1 mbar  | 5E5 n/s; 30 kV; 25 mA; 5E-3 mbar        | [39]       |
| 35 | 27     | Centre of Plasma Physics-Institute for Plasma Research    | -                     | GD; DC; Cylindrical     | -                                                      | DD          | Cylindrical; Ø500xL300             | Vac. Chamber                            | Cylindrical; Ø30xL250; η0.92                      | 90 kV; 20 mA; -6E-3-1.5E-3 Torr | 1E7 n/s; (90 kV; 20 mA); 1.5E-3 Torr    | [40]       |
| 36 | 28     |                                                           | -                     | GD; Pulsed; Cylindrical | -                                                      | DD          | Spherical; Ø400; SS                | Vac. Chamber                            | Spherical Wire Grid; Ø100; η0.95                  | n.a.                            | n.a.; (75 kV; 1200 kW Peak (5μs))       | [41]       |
| 37 | 29     | Bhabha Atomic Research Centre                             | -                     | GD; DC; Spherical       | -                                                      | DD          | Cylindrical; Ø300xL450; SS         | Spherical wire grid; Ø120; t1.5; SS304L | Spherical wire grid; Ø40; t1.5; SS304L            | 80 kV; 60 mA; 0.01-0.02 mbar    | 1E5 n/s; (24 kV; 0.02 mbar)             | [42]       |
| 38 | 30     | Nuclear Science and Technology Research Institute, Tehran | IR-IECF Device        | GD; DC; Spherical       |                                                        | DD          | Cylindrical; Ø600xL600; SS         | Spherical wire grid; Ø410; SS           | Spherical wire grid; Ø135; SS                     | 140 kV; 70 mA                   | 2.6E7 n/s; (140 kV; 70 mA; 4.3E-3 mbar) | [43]       |
| 39 | 31     |                                                           | -                     | AGD; DC; Cylindrical    | inductively coupled plasma generator (13.56 MHz, 2 kW) | DD          | Cylindrical; Ø70xL?; quartz        | Cylindrical; Ø66xL?; W                  | Cylindrical; helical wound; Ø9xL120; W            | 80 kV; 300 mA                   | 1E5 n/s; (40 kV; 10 mA; 1.8E-1 mbar)    | [44]       |
| 40 | 32     | Nuclear Energy Research Institute, Ankara                 | SNRTC-IEC device      | AGD; DC; Spherical      | Ion Gun                                                | DD          | Spherical; Ø300; SS                | Vac. Chamber                            | Spherical Wire grid; Ø80; η0.82; SS               | 100 kV; 80 μA; 1E-4-1E-e mbar   | 2.4E4 n/s; (85 kV; 80 μA; 9E-4 mbar)    | [45]       |
| 41 | 33     |                                                           | SNRTC-IEC device (v2) | AGD; DC; Cylindrical    | 2x Inductively Coupled Ion Gun                         | DD          | Cylindrical; Ø650xL700; Al         | Vac. Chamber                            | Cylindrical Wire Grid; Ø100xL200; t5; η0.90; Iron | 100 kV; 1E-4-9E-4 mbar          | 5E7 n/s; 95 kV; 6E-4 mbar               | [46]       |

| #  | # Dev. | Institution               | Specific Name | Device Type       | Assist Mechanism | Fusion Fuel | Vacuum Chamber           | Anode        | Cathode                           | Power Supply/<br>Pressure  | Max. Fusion Performance    | Source |
|----|--------|---------------------------|---------------|-------------------|------------------|-------------|--------------------------|--------------|-----------------------------------|----------------------------|----------------------------|--------|
| 42 | 34     | Portland State University | -             | GD; DC; Spherical | -                | DD          | Spherical; Ø102; SS316L  | Vac. Chamber | Spherical Wire Grid; Ø50; SS      | 30 kV; 30 mA; 10-100 mTorr | 1.20E5 n/s; (24 kV; 30 mA) | [47]   |
| 43 | 35     | Comenius University       | -             | GD; DC; Spherical | -                | DD          | Cylindrical; Ø70xL80; SS | Vac. Chamber | Spherical wire grid; Ø20; t0.8; W | 32 kV; 2.5 mA              | 2.3E4 n/s; (32 kV; 2.5 mA) | [48]   |
| 44 | 36     | Assiut University         | -             | GD; DC; Spherical | -                | DD          | Spherical; Ø300; t5 ; SS | Vac. Chamber | Buckyball; Ø80; t1.5; Ti-64       | 100 kV; 80 mA              | n.a.                       | [49]   |

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