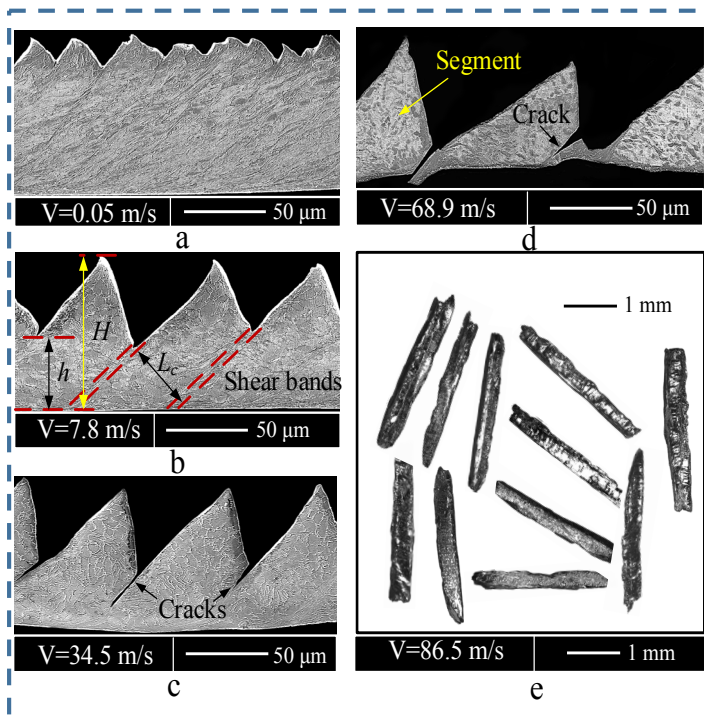
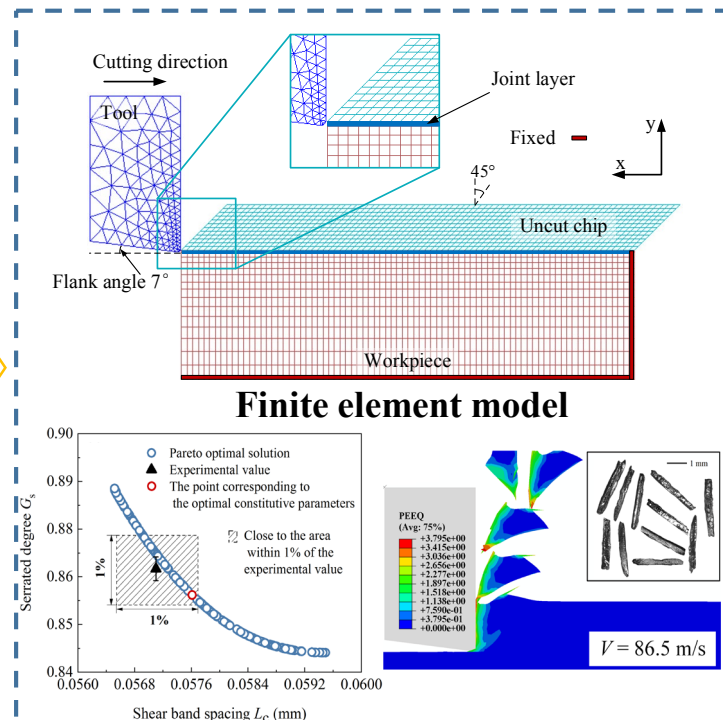
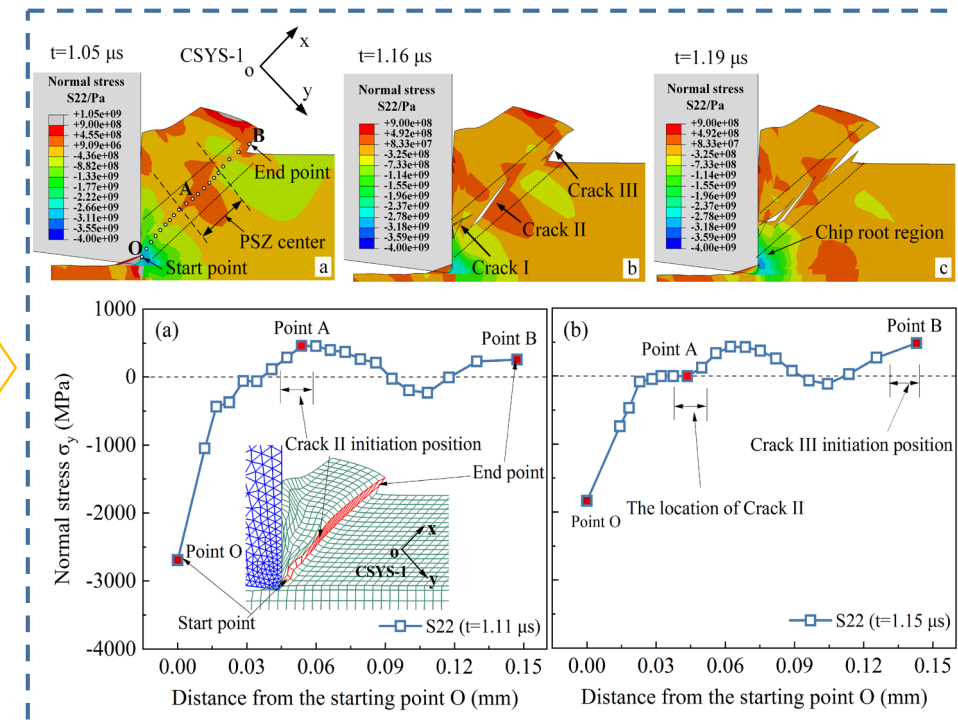




Experimental analysis



Optimization of the constitutive parameters



Formation mechanism of discontinuously segmented chip