

Supporting Information

Acid dyeing of polyamide-6,6 fabric with carbon black nano particle for camouflage textiles in Vis-NIR Spectrums

Md. Anowar Hossain

School of Fashion and Textiles, RMIT University, 25 Dawson Street, Brunswick, Melbourne, VIC 3056, Australia

(engr.anowar@yahoo.com)

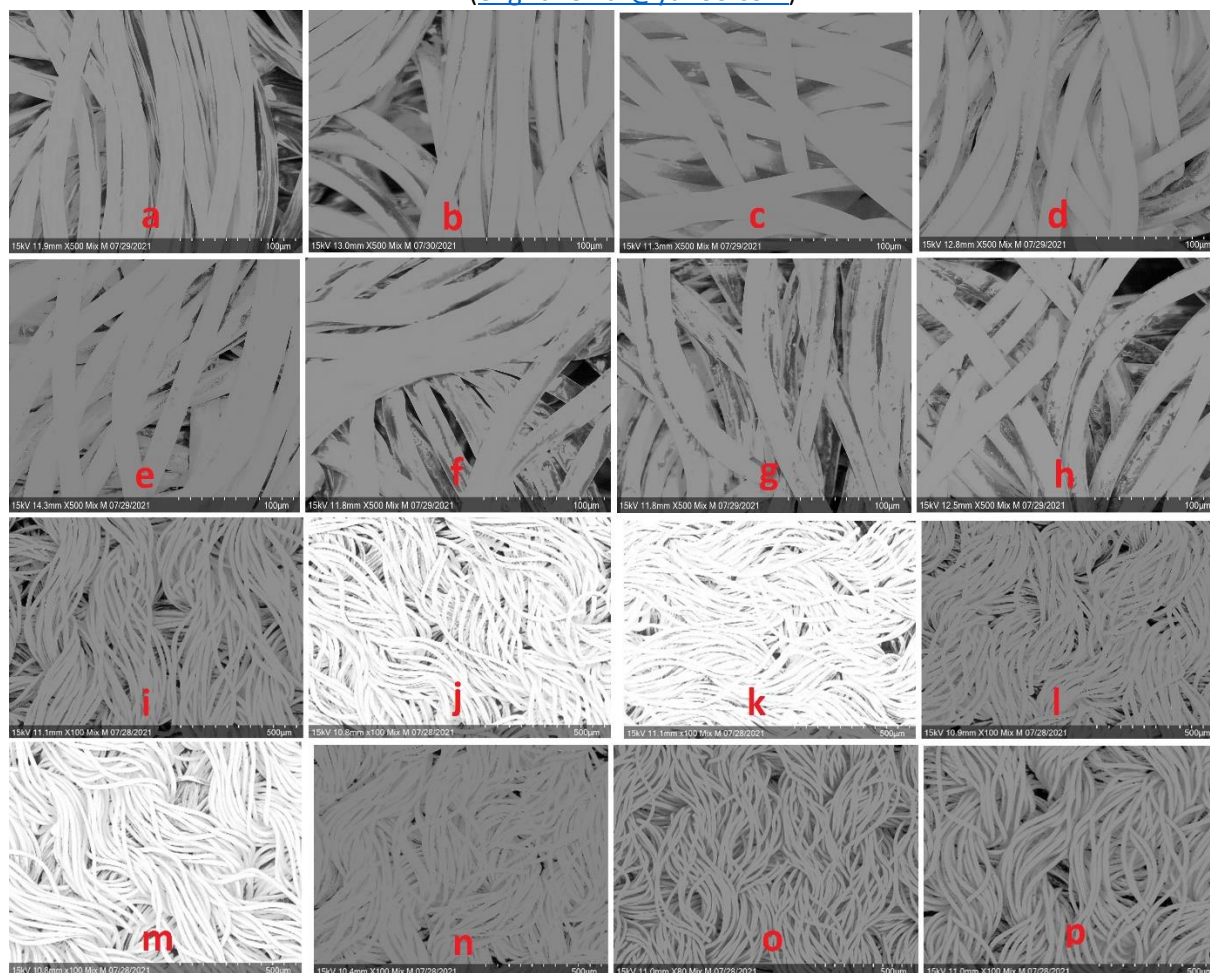


Figure 1, SEM scanned image of CBNP undyed (a) and dyed (i) PA-6,6 fabric; Carbon coated samples with sputter coater (a-h); without carbon coated samples with sputter coater (i-p).

Open Researcher and Contributor ID (ORCID)

Md. Anowar Hossain: <https://orcid.org/0000-0003-2880-6287>

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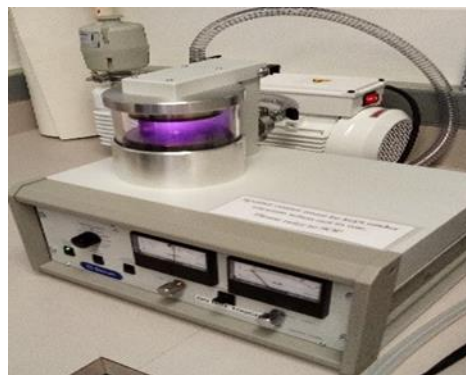


Figure 2, front view of sputter coater used for this experimentation

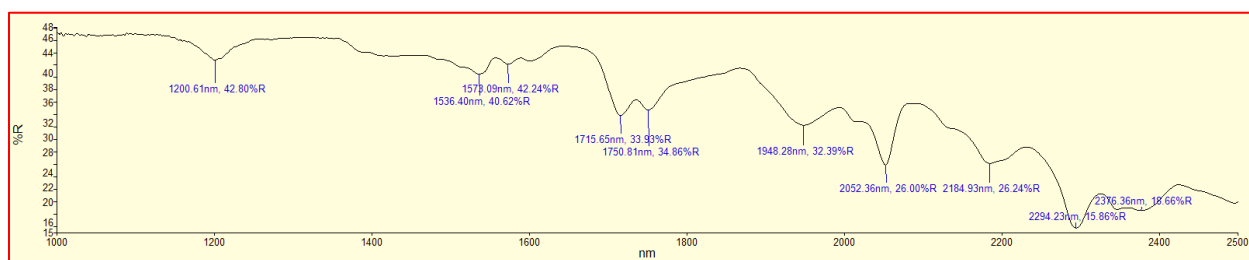


Figure 3, untreated PA-6,6 fabric; original graph of reflection (%) in NIR spectrum from 1000 nm to 2500 nm

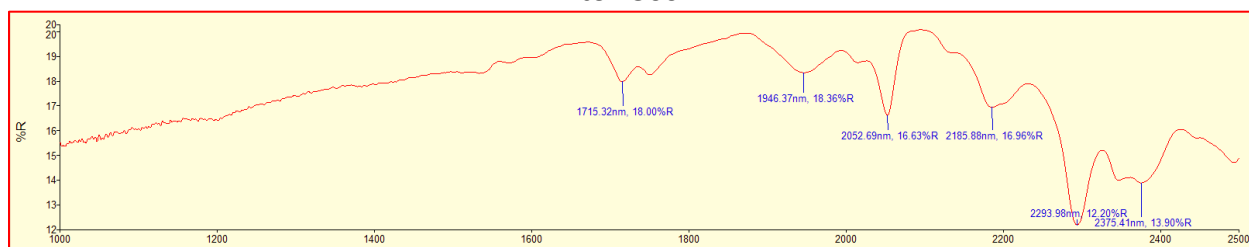


Figure 4, CBNP dyed PA-6,6 fabric with formulation-01; original graph of reflection (%) in NIR spectrum from 1000 nm to 2500 nm

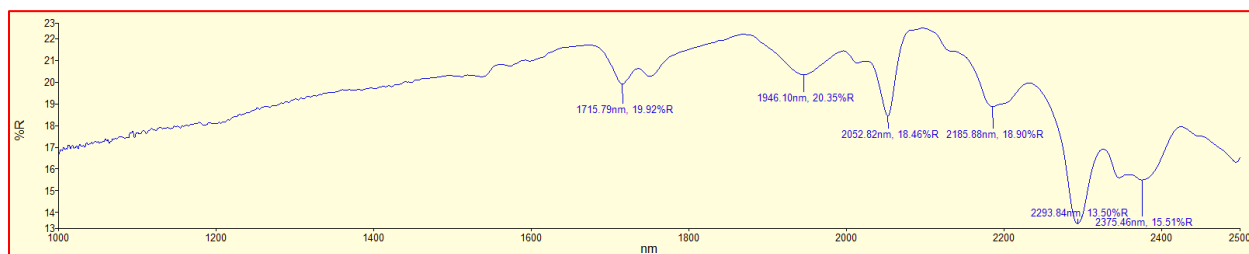


Figure 5, CBNP dyed PA-6,6 fabric with formulation-02; original graph of reflection (%) in NIR spectrum from 1000 nm to 2500 nm

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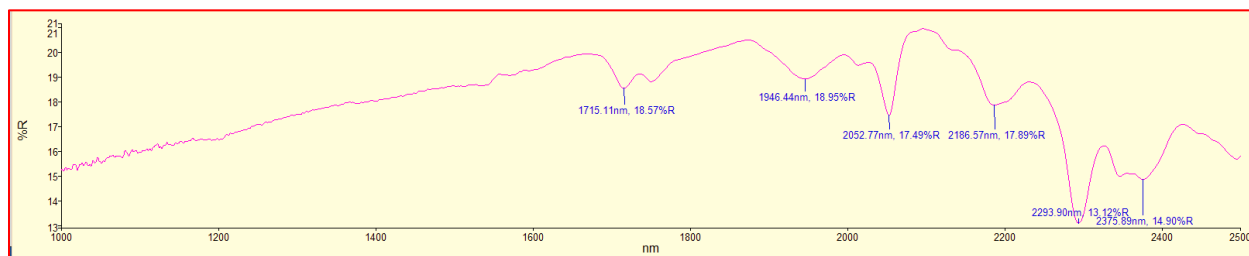


Figure 6, CBNP dyed PA-6,6 fabric with formulation-03; original graph of reflection (%) in NIR spectrum from 1000 nm to 2500 nm

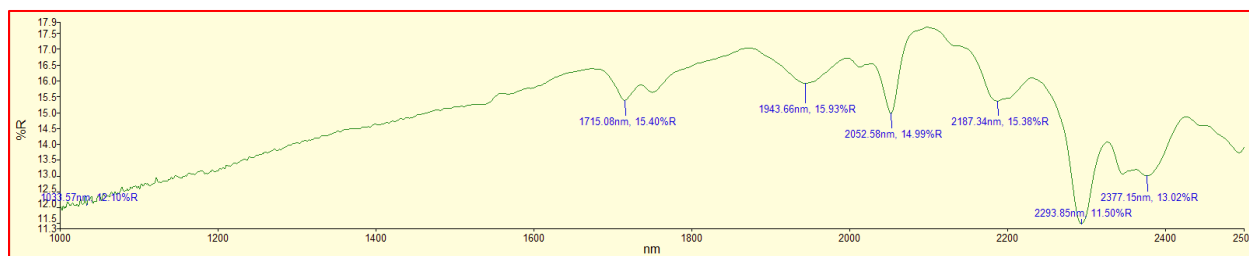


Figure 7, CBNP dyed PA-6,6 fabric with formulation-04; original graph of reflection (%) in NIR spectrum from 1000 nm to 2500 nm

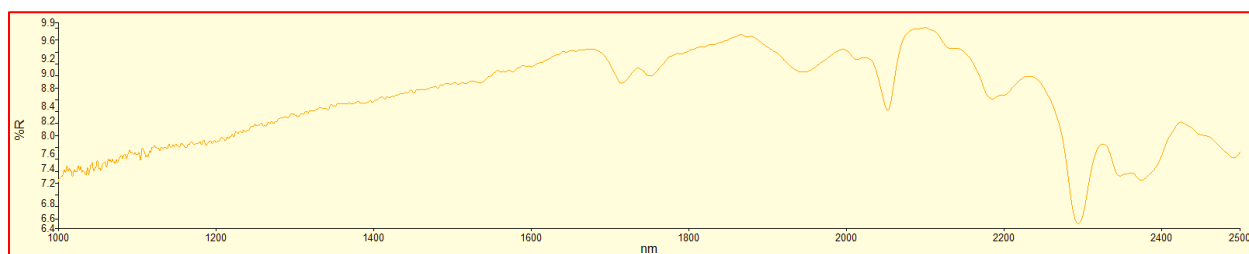


Figure 8, CBNP dyed PA-6,6 fabric with formulation-05; original graph of reflection (%) in NIR spectrum from 1000 nm to 2500 nm

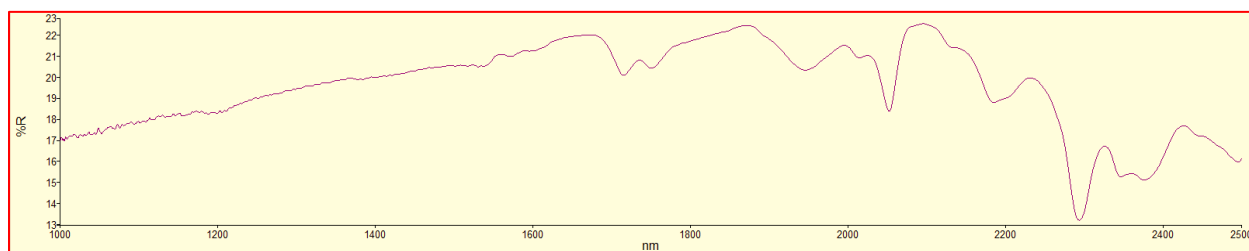


Figure 9, CBNP dyed PA-6,6 fabric with formulation-06; original graph of reflection (%) in NIR spectrum from 1000 nm to 2500 nm

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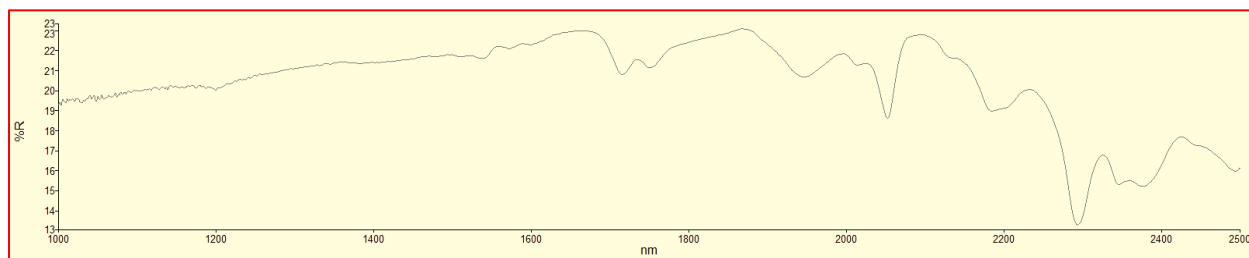


Figure 10, CBNP dyed PA-6,6 fabric with formulation-07; original graph of reflection (%) in NIR spectrum from 1000 nm to 2500 nm

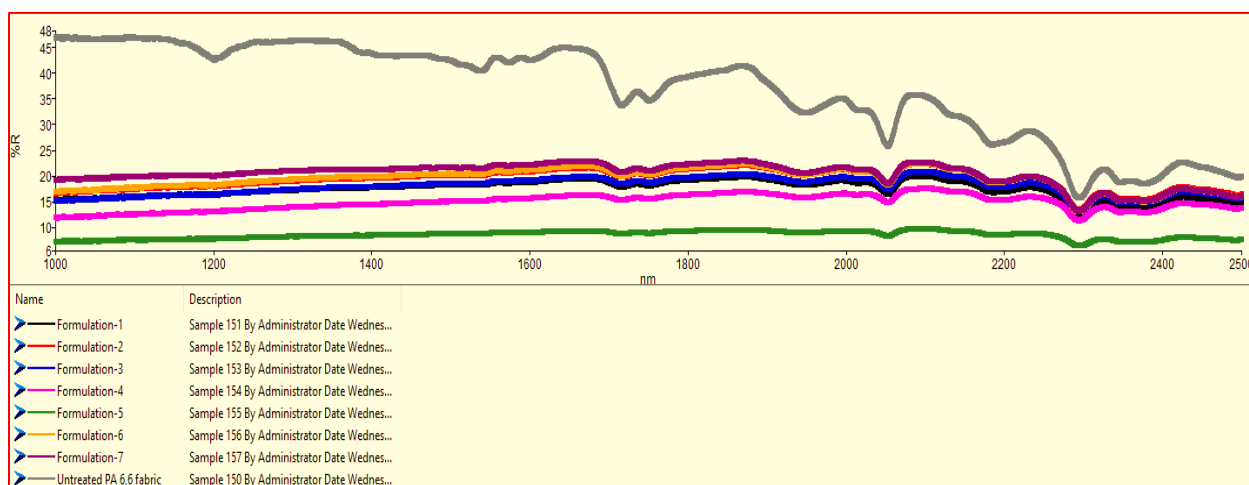


Figure 11, comparison of reflection % of CBNP dyed PA-6,6 fabric with original graph of reflection (%) in NIR spectrum from 1000 nm to 2500 nm; dyed PA-6,6 fabric with formulation-1, P^H :0; Formulation-2, P^H :1 Formulation-3, P^H :2 Formulation-4, P^H :3 Formulation-5, P^H :4 Formulation-6, P^H :5; Formulation-7, P^H :6 (1-7) and untreated PA 6,6 fabric

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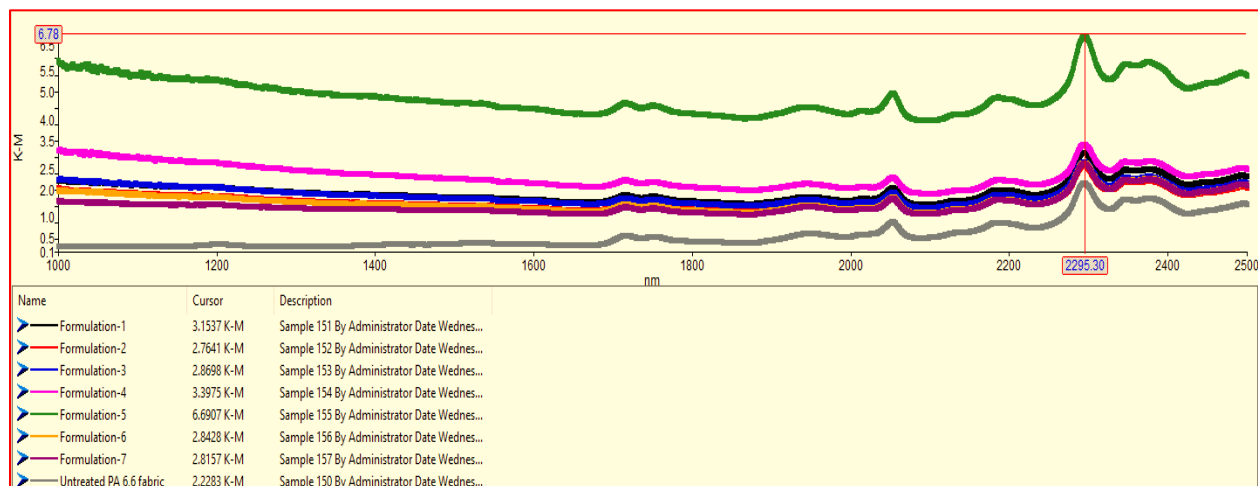


Figure 12, comparison of K-M reflection of CBNP dyed PA-6,6 fabric with original graph of reflection (%) in NIR spectrum from 1000 nm to 2500 nm; dyed PA-6,6 fabric with formulation-1, P^H :0; Formulation-2, P^H :1 Formulation-3, P^H :2 Formulation-4, P^H :3 Formulation-5, P^H :4 Formulation-6, P^H :5; Formulation-7, P^H :6 (1-7) and untreated PA 6,6 fabric

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