

Supporting Information

Injectable Non-leaching Tissue-mimetic Bottlebrush Elastomers: A New Platform for Advancing Reconstructive Surgery

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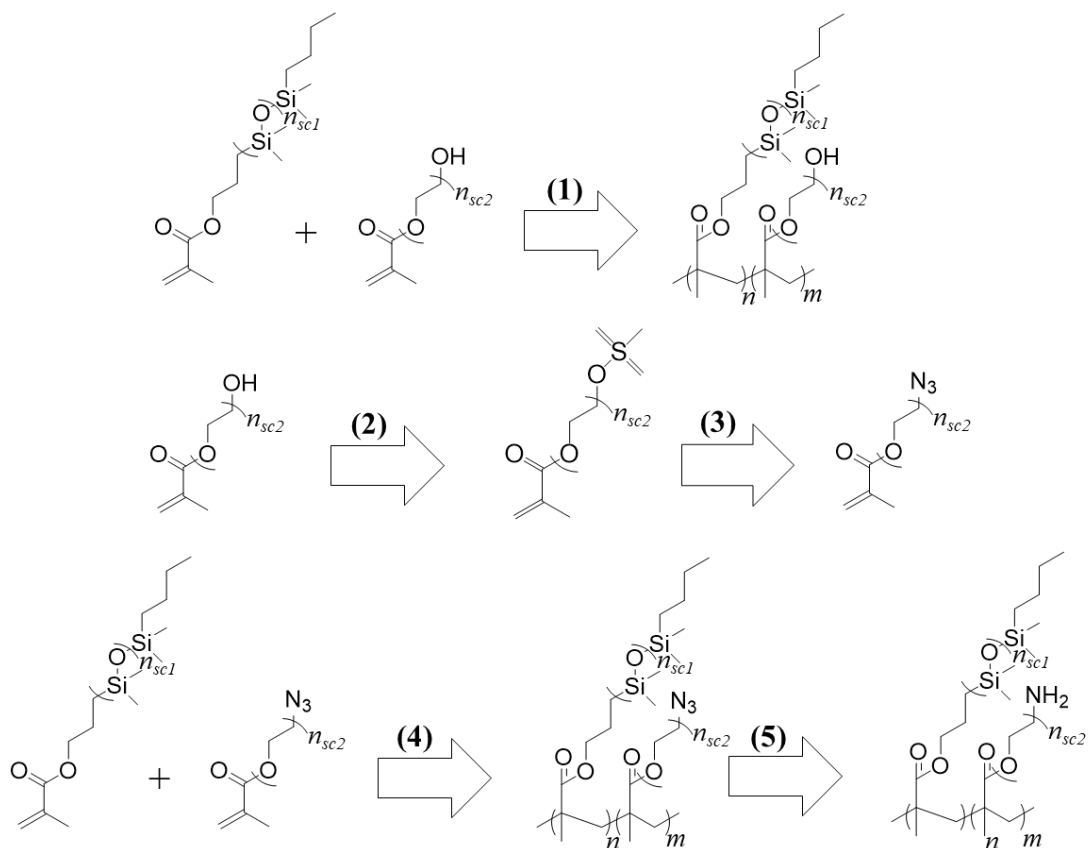


Figure S1. Synthesis of functional bottlebrush polymers and macromonomers: **(1)** synthesis of random polydimethylsiloxane-poly(ethylene glycol) bottlebrush copolymer (PDMS-*r*-PEG) through controlled radical copolymerization of polydimethylsiloxane-methacrylate (PDMSMA) and polyethyleneglycol-methacrylate (PEGMA) macromonomers, **(2)** mesylation of PEGMA macromonomer, **(3)** synthesis of azide-terminated PEGMA from mesylated macromonomer, **(4)** synthesis of random polydimethylsiloxane/azide-terminated poly(ethylene glycol) (PDMS-*r*-PEG.N₃) bottlebrush copolymer, and **(5)** reduction of PDMS-*r*-PEG.N₃ to achieve PDMS-*r*-PEG.NH₂ bottlebrush copolymer (for details of illustrated reactions, please see Methods Section).

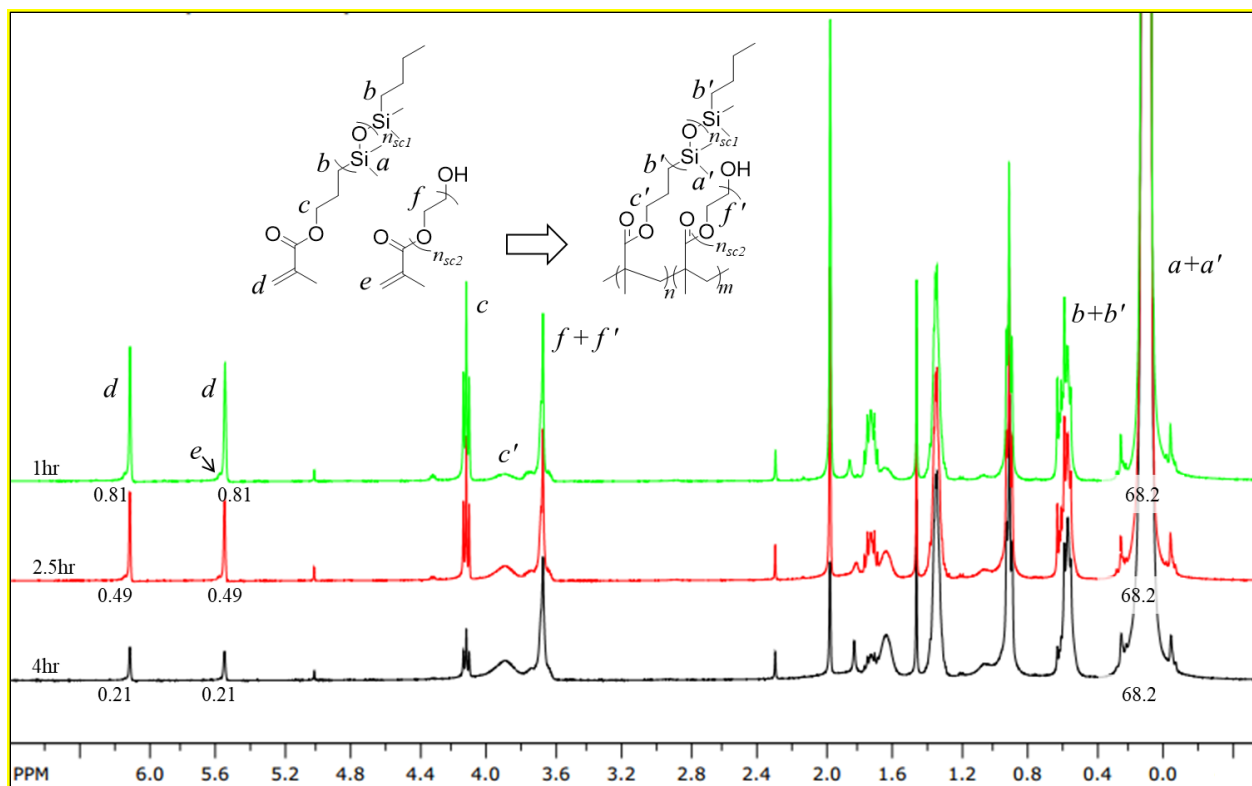


Figure S2. ^1H -NMR growth of a random polydimethylsiloxane-poly(ethylene glycol) brush (PDMS-*r*-PEG, $n:m$, 95:5, n_{sc1} : 14, n_{sc2} : 12) (400 MHz, CDCl_3): 6.16, 5.57 ($\text{CH}_2=\text{C}(\text{CH}_3)\text{C}=\text{O}$, PDMS and PEG macromonomer mixture, s, 1H), 4.12 ($\text{CO}-\text{OCH}_2-$, PDMS macromonomer, t, 2H), 3.91 ($\text{CO}-\text{OCH}_2-$, PDMS brush, t, 2H), 3.78 ($\text{CO}-\text{OCH}_2-$, PEG brush, t, 2H), 3.67 ($-\text{OC}_2\text{H}_4\text{O}-$, PEG brush, m, 32H), 0.55 ($-\text{CH}_2-(\text{Si}(\text{CH}_3)_2-\text{O})_n-\text{CH}_2-\text{CH}_2-$, PDMS macromonomer and brush mixture, m, 4H), 0.09 ($-(\text{Si}(\text{CH}_3)_2-\text{O})_n-$, PDMS macromonomer and brush mixture, s, 68.2H). $\text{Conv}_{\text{PDMS}} = ([\text{Area}(a + a')/68.2] - [\text{Area}(d)/1])/[\text{Area}(a + a')/68.2] = 79\%$. $n_{bb} = \text{Conv}_{\text{PDMS}} * \frac{[\text{M}]}{[\text{I}]} = 79\% * 1125 = 889$.

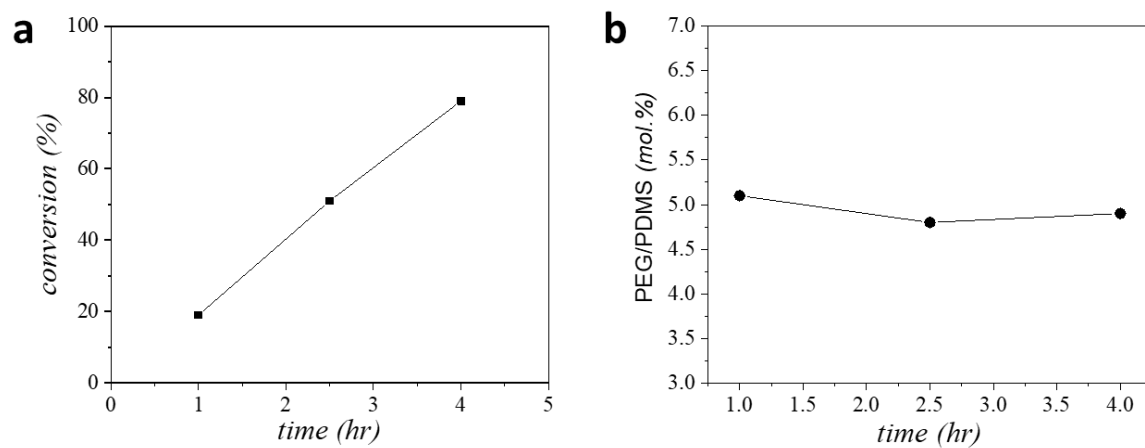


Figure S3. a, Growth kinetics of random polydimethylsiloxane-poly(ethylene glycol) (PDMS-*r*-PEG) copolymer bottlebrushes. **b,** Molar ratio of PEG during copolymerization.

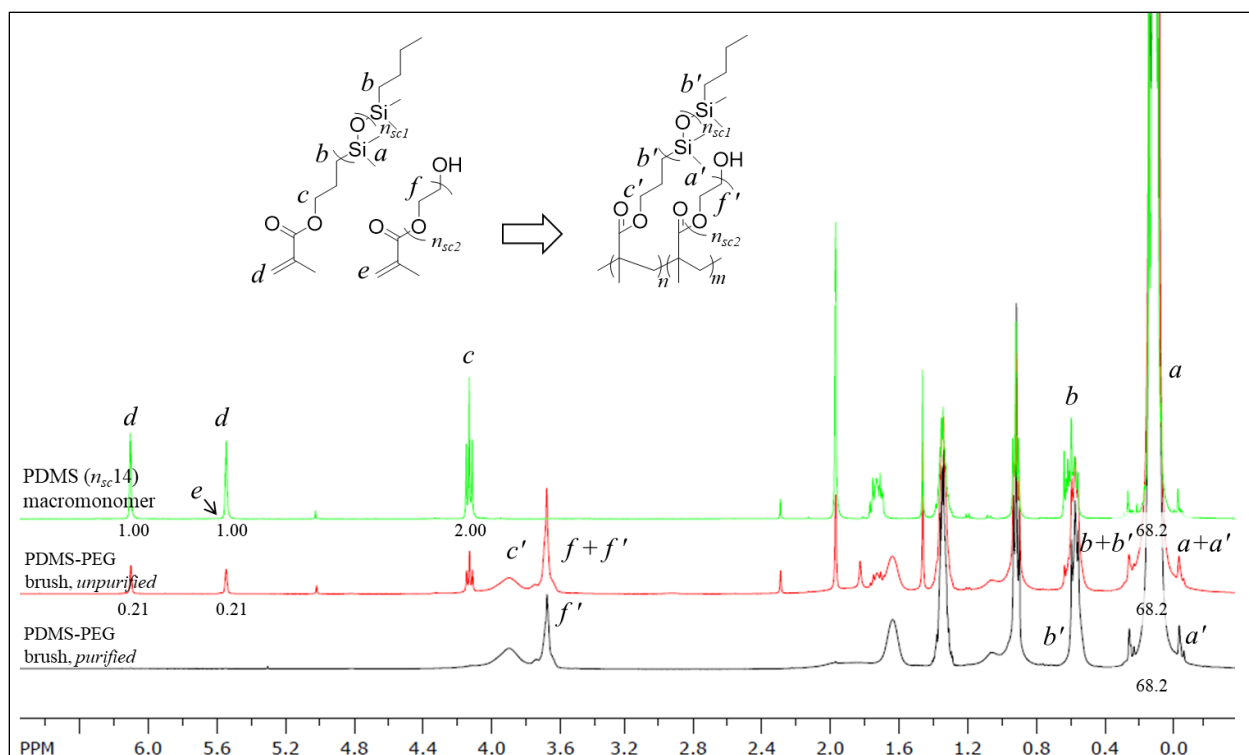


Figure S4. ¹H-NMR of random polydimethylsiloxane-poly(ethylene glycol) brushes (PDMS-*r*-PEG, *n*:*m*, 95:5, *n_{sc1}*: 14, *n_{sc2}*: 12) at different stages of synthesis (400 MHz, CDCl₃): 6.16, 5.57 (CH₂=C(CH₃)C=O, PDMS macromonomer, s, 1H), 4.12 (CO-OCH₂-, PDMS macromonomer, t, 2H), 3.91 (CO-OCH₂-, PDMS brush, t, 2H), 3.78 (CO-OCH₂-, PEG brush, t, 2H), 3.67 (-OC₂H₄O-, PEG brush, m, 32H), 0.55 (-CH₂-(Si(CH₃)₂-O)-CH₂-CH₂-, PDMS macromonomer and brush mixture, m, 4H), 0.09 (-Si(CH₃)₂-O)-, PDMS macromonomer and brush mixture, s, 68.2H)

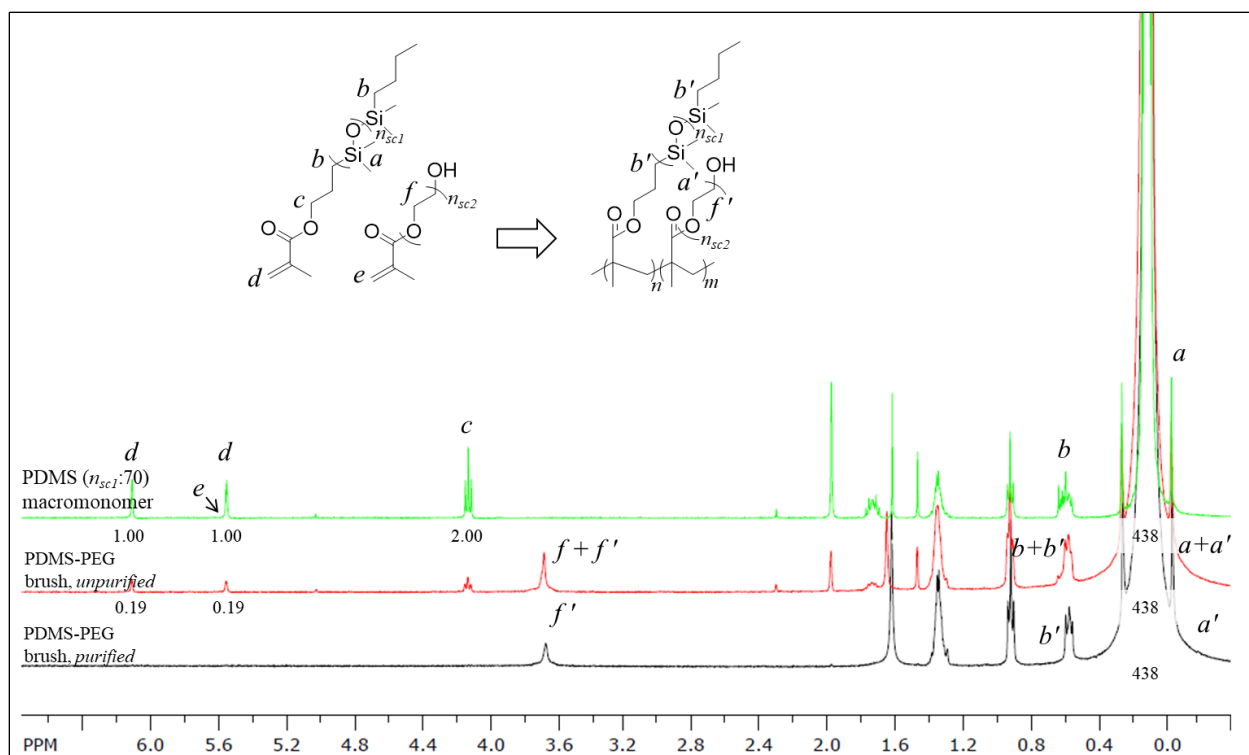


Figure S5. ^1H -NMR of random polydimethylsiloxane-poly(ethylene glycol) brushes (PDMS-*r*-PEG, $n:m$, 95:5, n_{sc1} : 70, n_{sc2} : 12) at different stages of synthesis (400 MHz, CDCl_3): 6.16, 5.57 ($\text{CH}_2=\text{C}(\text{CH}_3)\text{C}=\text{O}$, PDMS macromonomer, s, 1H), 4.12 ($\text{CO}-\text{OCH}_2-$, PDMS macromonomer, t, 2H), 3.91 ($\text{CO}-\text{OCH}_2-$, PDMS brush, t, 2H), 3.78 ($\text{CO}-\text{OCH}_2-$, PEG brush, t, 2H), 3.67 ($-\text{OC}_2\text{H}_4\text{O}-$, PEG brush, m, 32H), 0.55 ($-\text{CH}_2-(\text{Si}(\text{CH}_3)_2-\text{O})_n-\text{CH}_2-\text{CH}_2-$, PDMS macromonomer and brush mixture, m, 4H), 0.09 ($-(\text{Si}(\text{CH}_3)_2-\text{O})_n-$, PDMS macromonomer and bottlebrush mixture, s, 438H). Peak c' for brushes with n_{sc1} : 70 do not show on NMR in CDCl_3 in contrast to n_{sc3} : 14 brushes. $\text{Conv}_{\text{PDMS}} = ([\text{Area}(a + a')/438] - [\text{Area}(d)/1])/[\text{Area}(a)/438] = 81\%$. $n_{bb} = \text{Conv}_{\text{PDMS}} * \frac{[M]}{[I]} = 81\% * 375 = 304$.

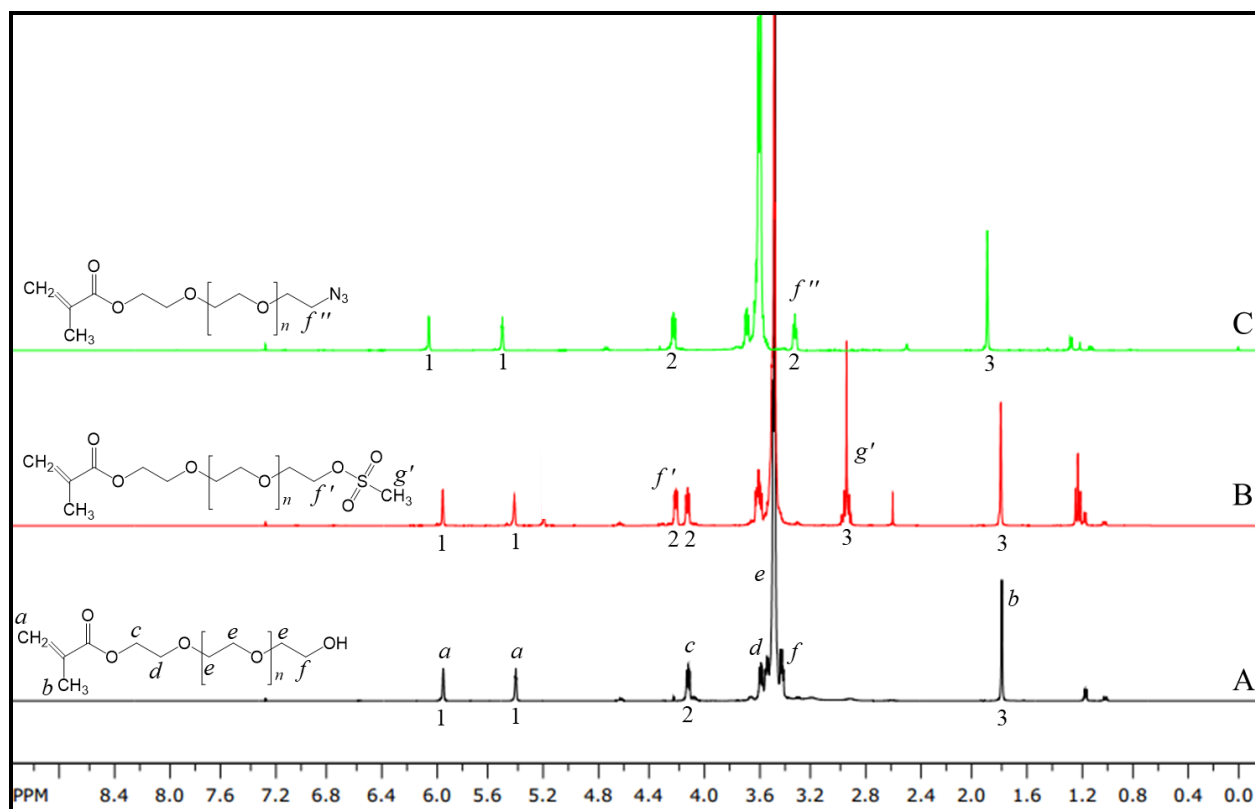


Figure S6. ^1H -NMR of poly(ethylene glycol) macromonomer functionalization at different stages. **A**, poly(ethylene glycol) (PEG) macromonomer (400 MHz, CDCl_3): 5.98, 5.41 ($\text{CH}_2=\text{C}(\text{CH}_3)\text{C}=\text{O}$, s, 1H), 4.15 ($\text{CO}-\text{OCH}_2-$, t, 2H), 3.59 ($\text{CO}-\text{OCH}_2-\text{CH}_2\text{O}-$, t, 2H), 3.48 ($-\text{OC}_2\text{H}_4\text{O}-$, m, 32H), 3.42 ($-\text{CH}_2\text{OH}$, t, 2H), 1.8 ($\text{CH}_2=\text{C}(\text{CH}_3)\text{C}=\text{O}$, s, 3H). **B**, PEG macromonomer after mesylation reaction (400 MHz, CDCl_3): 5.98, 5.41 ($\text{CH}_2=\text{C}(\text{CH}_3)\text{C}=\text{O}$, s, 1H), 4.22 ($-\text{CH}_2\text{OSO}_2\text{CH}_3$, t, 2H), 4.15 ($\text{CO}-\text{OCH}_2-$, t, 2H), 3.59 ($\text{CO}-\text{OCH}_2-\text{CH}_2\text{O}-$, t, 2H), 3.48 ($-\text{OC}_2\text{H}_4\text{O}-$, m, 32H), 2.96 ($-\text{CH}_2\text{OSO}_2\text{CH}_3$, s, 3H), 1.8 ($\text{CH}_2=\text{C}(\text{CH}_3)\text{C}=\text{O}$, s, 3H). **C**, azide-terminated PEG macromonomer (400 MHz, CDCl_3): 6.05, 5.52 ($\text{CH}_2=\text{C}(\text{CH}_3)\text{C}=\text{O}$, s, 1H), 4.21 ($\text{CO}-\text{OCH}_2-$, t, 2H), 3.68 ($\text{CO}-\text{OCH}_2-\text{CH}_2\text{O}-$, t, 2H), 3.60 ($-\text{OC}_2\text{H}_4\text{O}-$, m, 32H), 3.37 ($-\text{CH}_2\text{N}_3$, t, 2H), 1.90 ($\text{CH}_2=\text{C}(\text{CH}_3)\text{C}=\text{O}$, s, 3H).

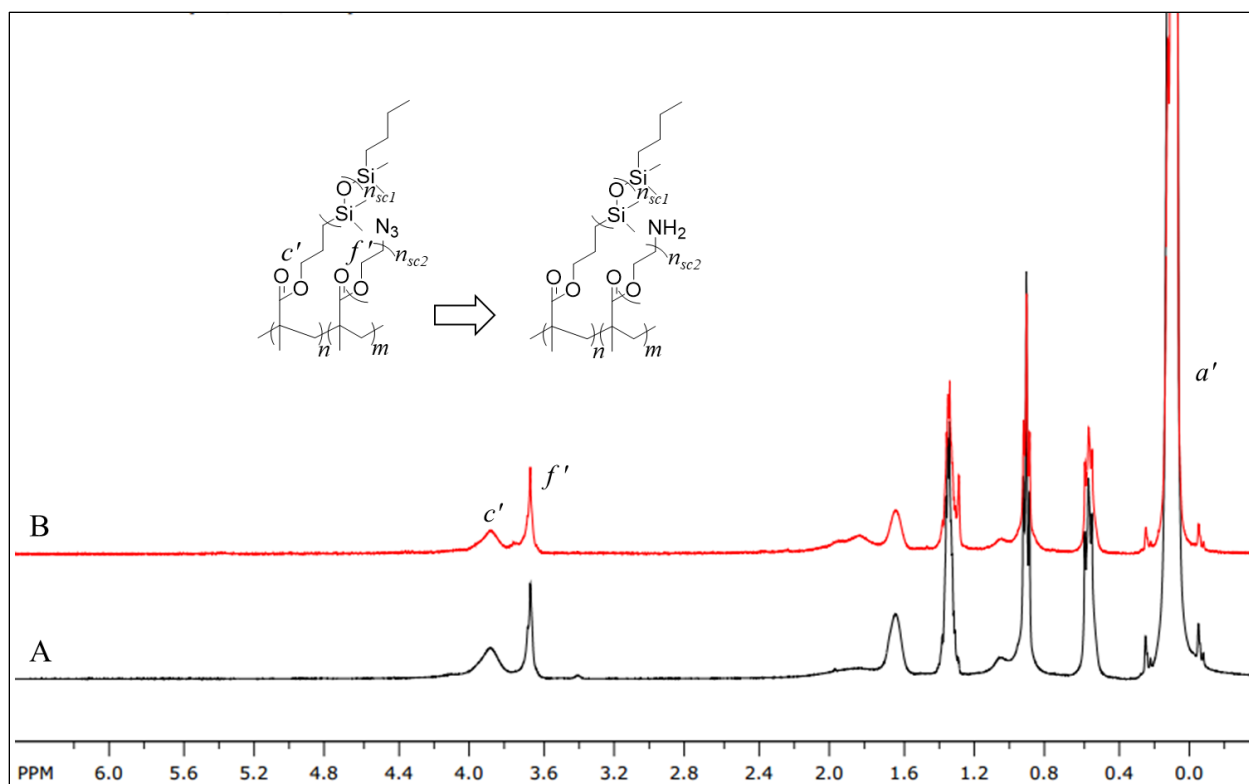


Figure S7. 1H -NMR (400 MHz, $CDCl_3$) of **A**, random polydimethylsiloxane/azide-terminated poly(ethylene glycol) (PDMS-*r*-PEG. N_3), and **B**, random polydimethylsiloxane/amine-terminated poly(ethylene glycol) (PDMS-*r*-PEG. NH_2) bottlebrush copolymer.

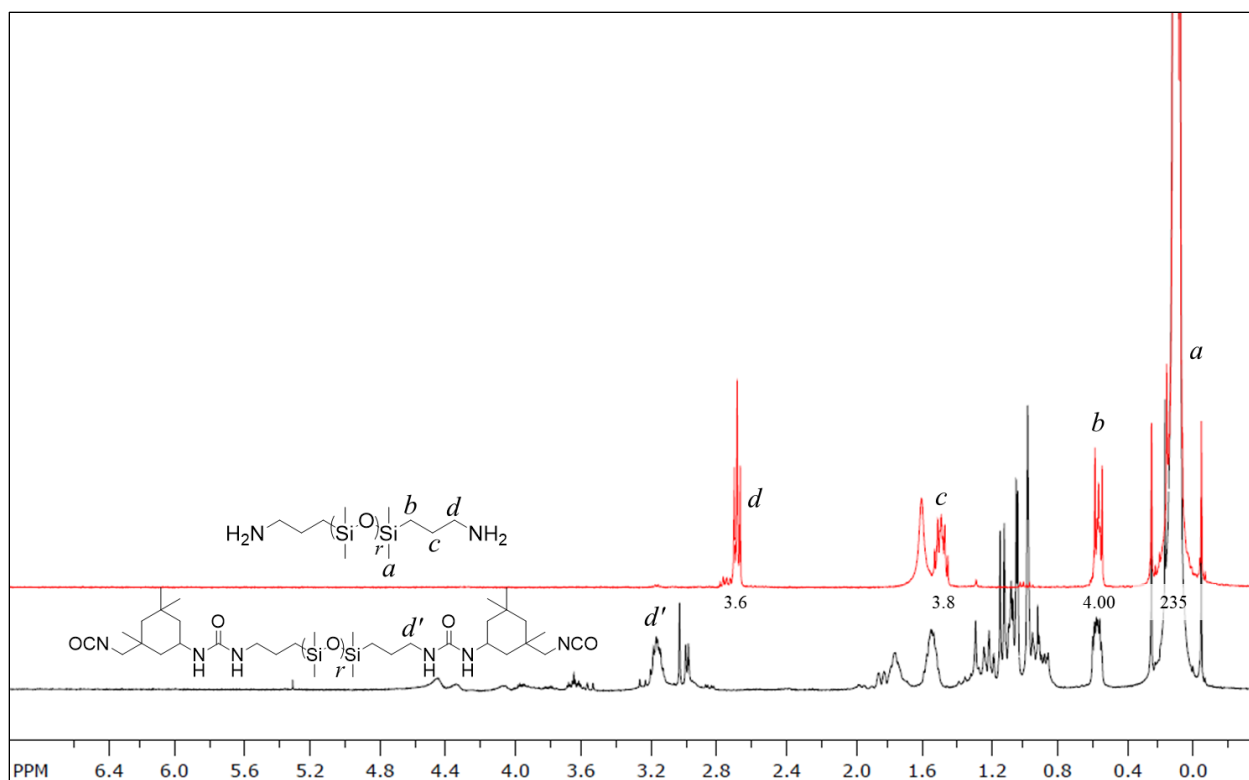


Figure S8. ^1H -NMR of polydimethylsiloxane diisocyanate crosslinker (NCO.PDMS.NCO) at different stages of synthesis (400 MHz, CDCl_3): 3.18 ($-\text{CH}_2-\text{NH}_2-$, crosslinker, t, 2H) 2.69 ($-\text{CH}_2-\text{NH}_2$, t, 2H), 0.09 ($-(\text{Si}(\text{CH}_3)_2-\text{O})_n-$, s, 235H).

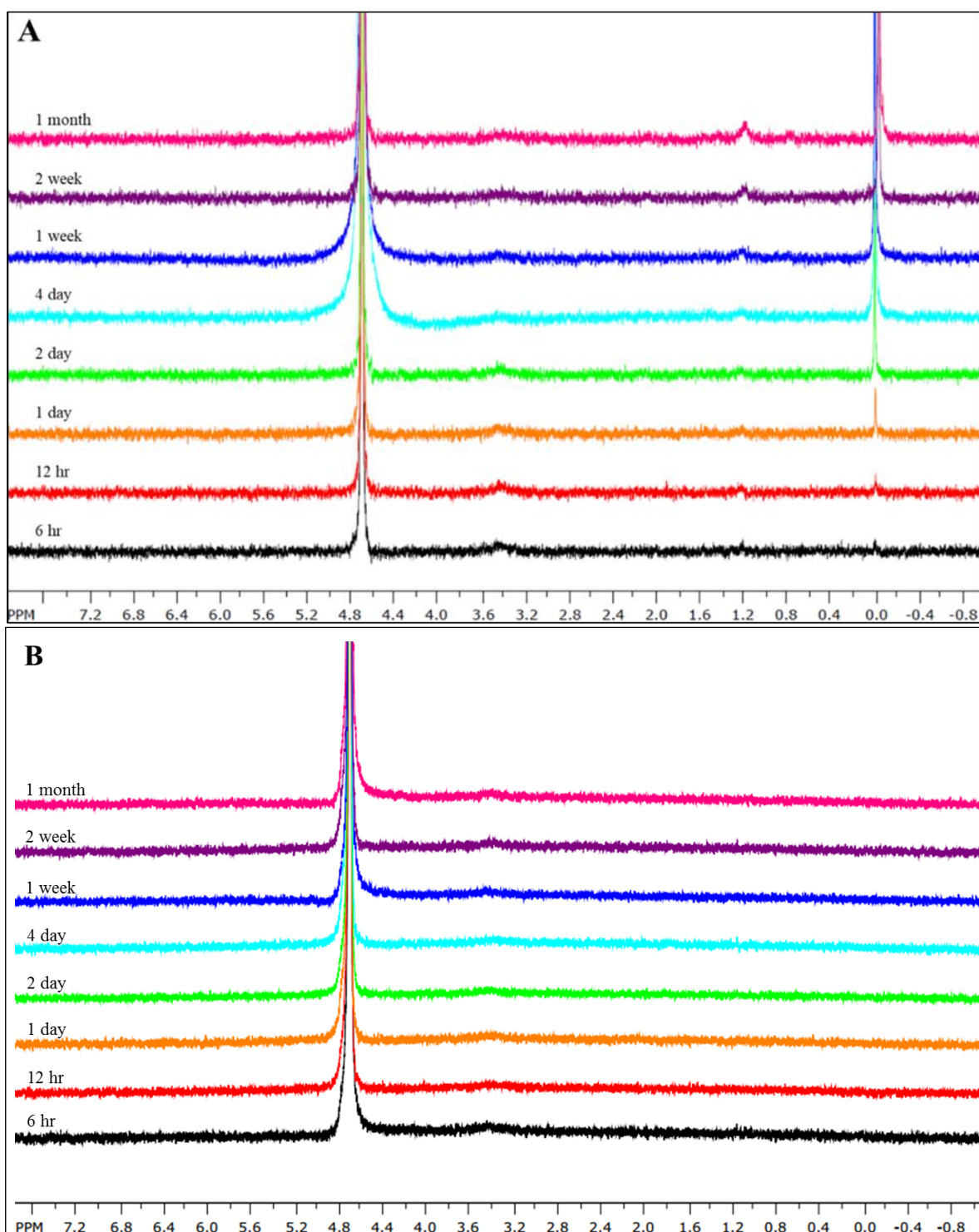


Figure S9. Leachability of injectable elastomer compared to a commercial silicone gel implant into aqueous medium. **A**, Time-resolved ¹H-NMR of sol extract from a commercial silicone gel used in breast implants (*Silicone Gel-1* in **Figure S9**) in aqueous medium monitored over one month (400 MHz, CDCl₃): 4.70 (Residual H₂O), 1.17, 0.01 (leachable materials). **B**, Time-resolved ¹H-NMR of sol extract from a NCO:OH (1:8) injectable elastomer in aqueous medium monitored over a month (400 MHz, D₂O): 4.70 (Residual H₂O); no leachables observed.

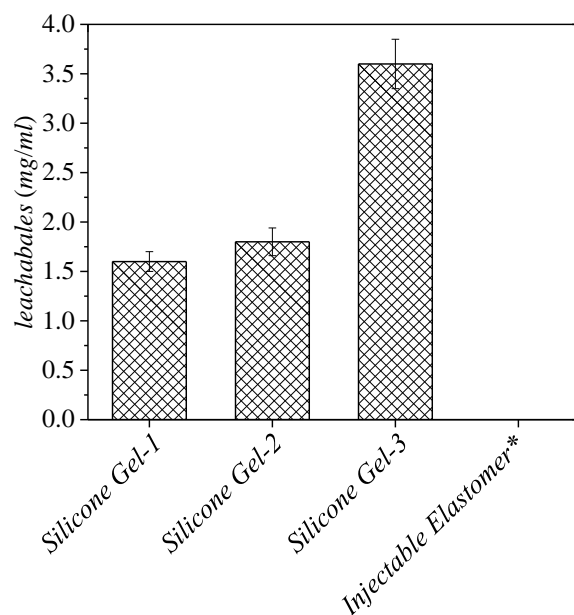


Figure S10. Leachability of three types of commercial silicone gel implants into aqueous medium over a month compared to the injectable elastomer* of NCO:OH (1:8) (400 MHz, CDCl_3); data shows mass of leachables from 5 gr gel after one month incubation in 10 ml aqueous medium at room temperature.

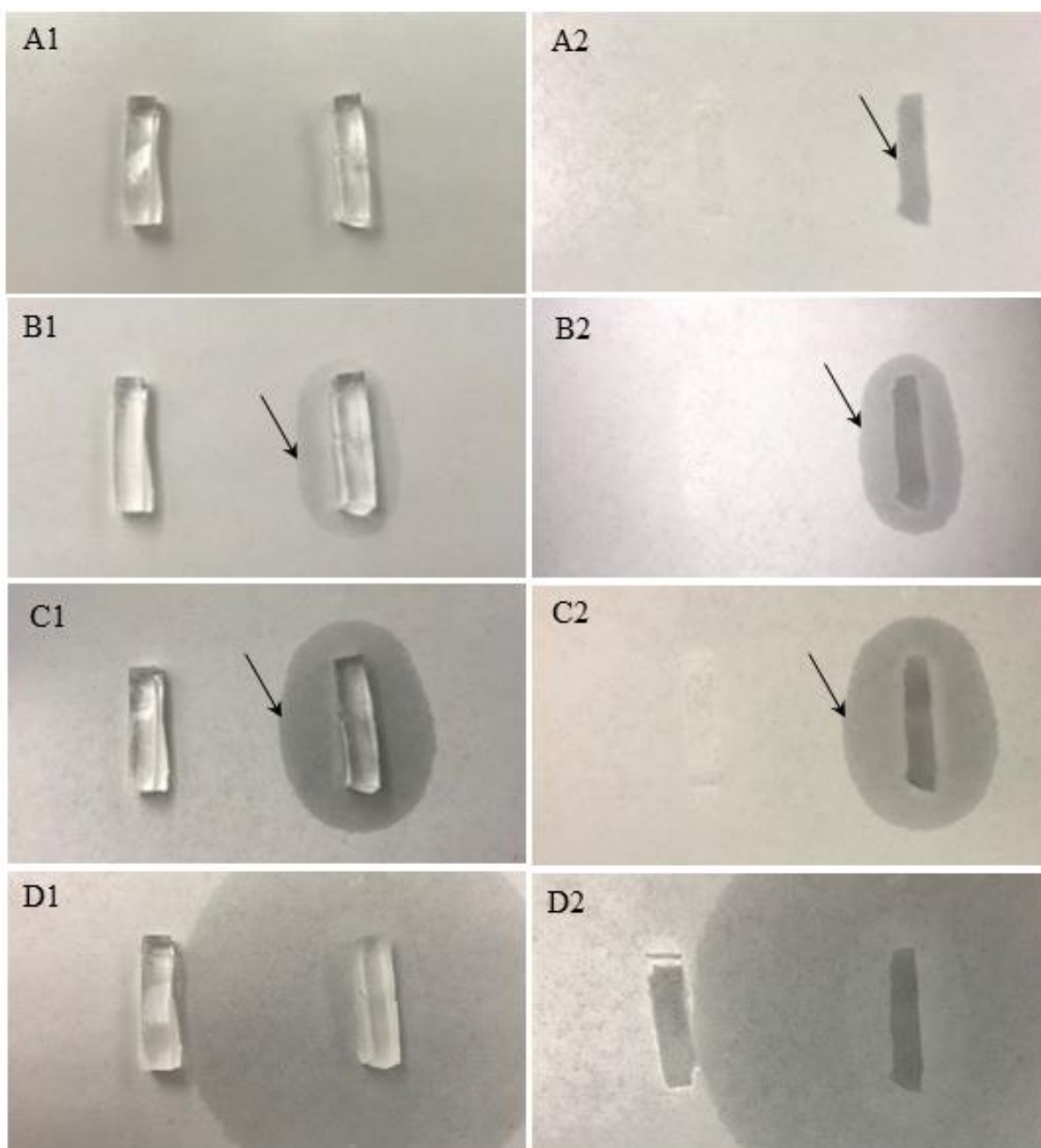


Figure S11. Leachability of a commercial silicone gel used in breast implants (*Silicone Gel-1*) (the right sample in each image) on a paper substrate compared to the injectable elastomer of NCO:OH (1:8) (the left sample in each image). (A1) Front image after 1 hour, (A2) back image after 1 hour, (B1) front image after 1 week, (B2) back image after 1 week, (C1) front image after 1 week, (C2) back image after 1 week, (D1) front image after 1 month, and (D2) back image after 1 month. The leached component from the commercial silicone gel was shown with black arrows.

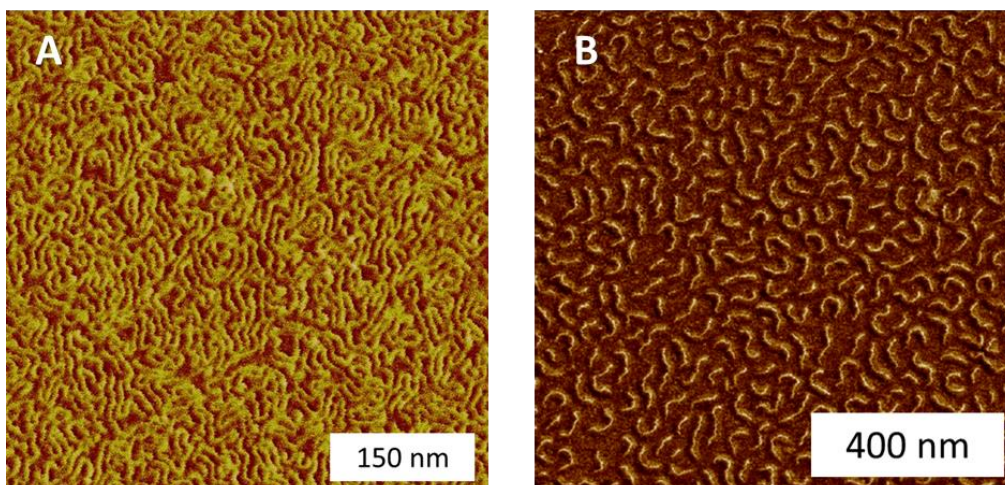


Figure S12. Atomic Force Microscopy of brush polymers. Height micrographs of PDMS-*r*-PEG bottlebrushes deposited on mica by Langmuir-Blodgett technique for PDMS: **A**, $n_{sc}14$, and **B**, $n_{sc}70$. n_{bb} is determined as L_n/l_0 , where L_n is number average measured bottlebrush contour length *via* AFM and $l_0 = 0.25$ nm is the length of bottlebrush backbone monomeric unit. Bottlebrush dispersity, $\mathcal{D} = M_w/M_n$ is calculated from analysis of > 300 molecules.

Table S1. Molecular characterization of PDMS-*r*-PEG bottlebrushes.

Brush Polymer	n_{bb} (NMR) ⁽¹⁾	n_{bb} (AFM) ⁽²⁾	\mathcal{D} (AFM) ⁽³⁾
$n_{sc}14$	889	856±55	1.18
$n_{sc}70$	304	281±35	1.16

⁽¹⁾ Number average degree of polymerization of PDMS-*r*-PEG bottlebrush (n_{bb}) determined by ¹H-NMR, ⁽²⁾ n_{bb} , and ⁽³⁾ dispersity (\mathcal{D}) of bottlebrushes determined by AFM (**Figure S8**). n_{bb} was determined by AFM as L_n/l_0 , where L_n is number average measured bottlebrush contour length *via* AFM and $l_0 = 0.25$ nm is the length of bottlebrush backbone monomeric unit. Contour length was measured *via* in-house software. Bottlebrush dispersity, $\mathcal{D} = M_w/M_n$ was calculated based on analysis of ensembles of > 300 molecules to ensure standard deviation of the mean $< 10\%$.

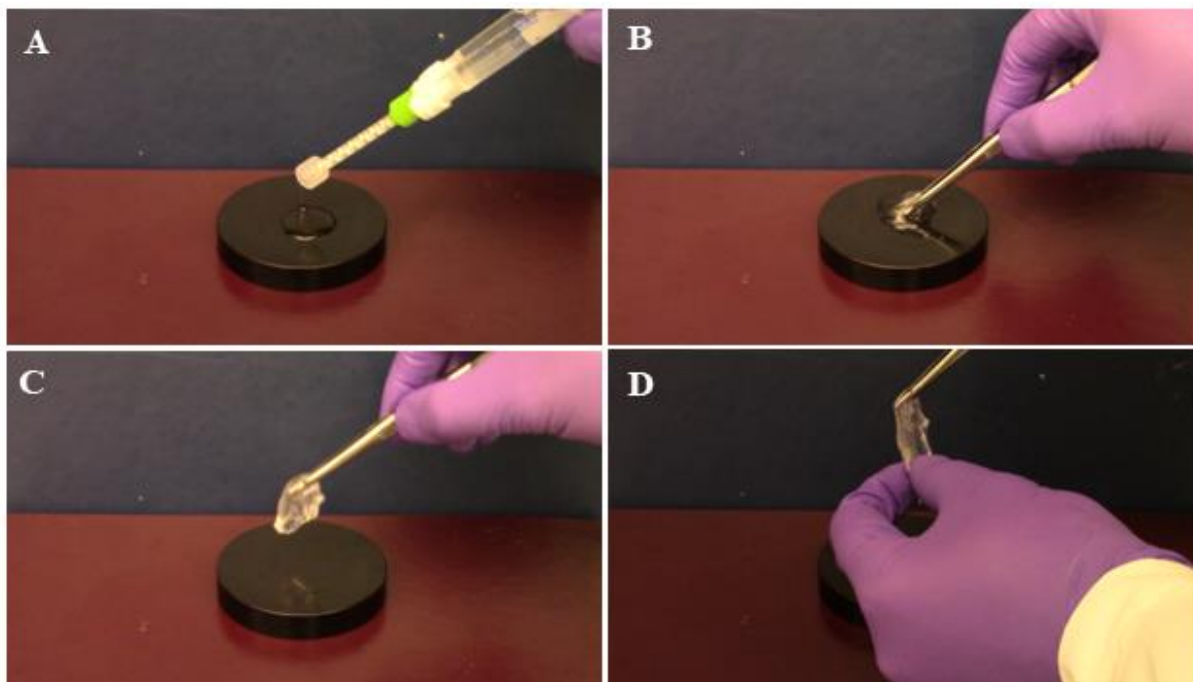


Figure S13. Injectable elastomers: **A**, double-syringe injection, **B**, curing at room temperature, **C**, handling, and **D**, super-soft tissue-mimetic mechanics (Supplementary Video 1).

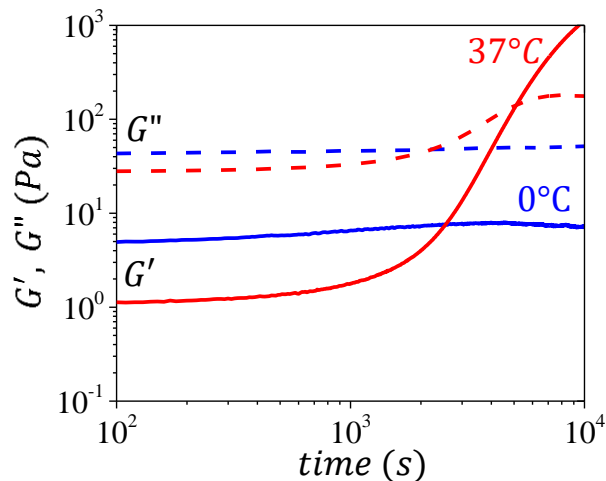


Figure S14. Evolution of elastic (G') and loss modulus (G'') as a function of time for injectable elastomers composed of brush chains with hydroxyl groups cured with a macromolecular diisocyanate crosslinker NCO:OH (1:1) at temperatures of 0 and 37°C. The premixed injectable formulation shows gelation at elevated temperature (37°C), while it remains fluid at low temperature (0°C). The formulation remained fluid after 2 months storage at -20°C, and showed gelation with increasing temperature.

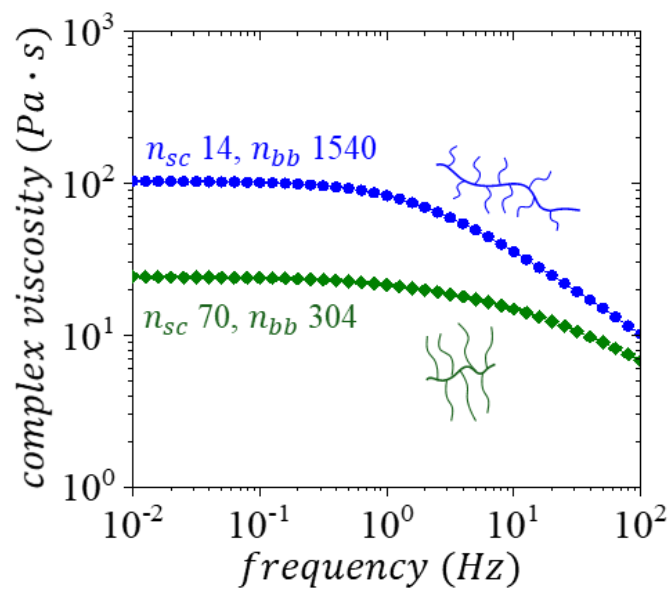


Figure S15. Polydimethylsiloxane (PDMS) bottlebrushes with longer side chains, yet similar molecular weight ($M_w = 1,540,000$: $n_{sc} 14$, $n_{bb} 1540$ vs. $M_w = 1,520,000$: $n_{sc} 70$, $n_{bb} 304$) possess lower melt viscosity.

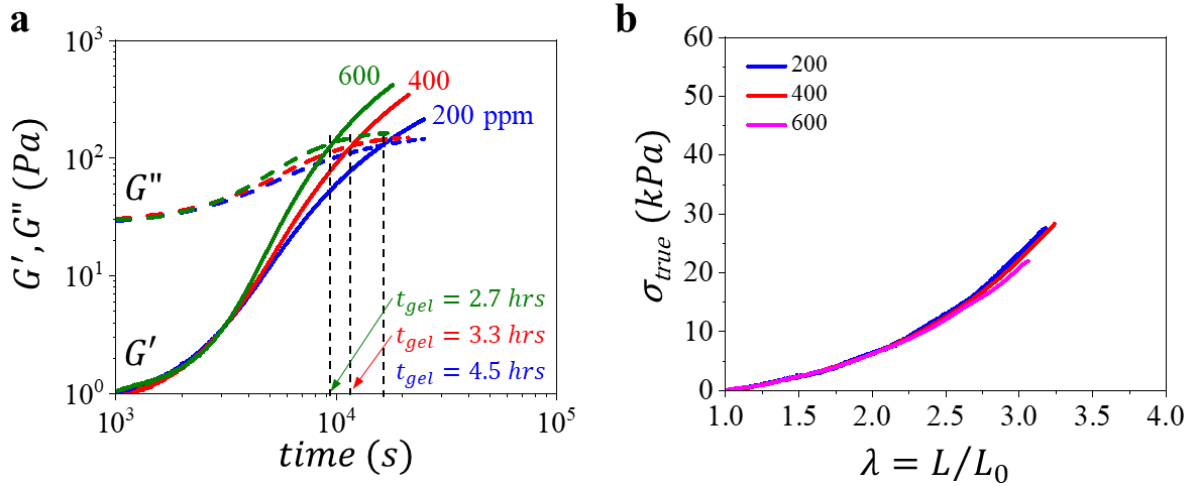


Figure S16. Decoupling gelation time (t_{gel}) and tissue-mimetic mechanics of solvent-free supersoft injectable elastomers: **a**, Evolution of storage (G') and loss (G'') moduli as a function of time for injectable elastomers comprising NCO:OH ratio 1:4 at different content of catalyst (200, 400, and 600 ppm). **b**, True stress-elongation (σ_{true} - λ) curve profiles of the injectable supersoft solvent-free elastomer comprising NCO:OH ratios 1:4 at different content of catalyst (200, 400, and 600 ppm).

Table S2. Structural and mechanical parameters of NCO:OH (1:4) injectable elastomers* comprising different content of catalyst (200, 400, and 600 ppm (Fig. S16b).

Catalyst ¹⁾	n_{sc} ²⁾	n_{bb} ³⁾	n_x ⁴⁾	E (kPa) ⁵⁾	β ⁶⁾	E_0 (kPa) ⁷⁾	λ_{max}^{exp} ⁸⁾	λ_{max}^{calc} ⁹⁾
200	14	889	200	4.32	0.104	5.03	3.18	3.10
400	14	889	200	4.35	0.097	5.00	3.24	3.21
600	14	889	200	4.23	0.095	4.85	3.06	3.24

¹⁾ Catalyst content (DBTDL, ppm). Degrees of polymerization (DP) of ²⁾ side-chains and ³⁾ backbone of bottlebrush macromolecules prior to crosslinking determined by ¹H-NMR. ⁴⁾ Nominal DP of the backbone strand between cross-links. ⁵⁾ Structural Young's modulus (G) and ⁶⁾ strain-stiffening parameter obtained by fitting stress-strain curves with Equation 1. ⁷⁾ Young's modulus from Equation 2. ⁸⁾ Experimental elongation at break. ⁹⁾ Theoretical elongation at break as $\lambda_{max,calc} = \beta^{-0.5}$. *The gel fraction of injectable elastomers was > 97%.

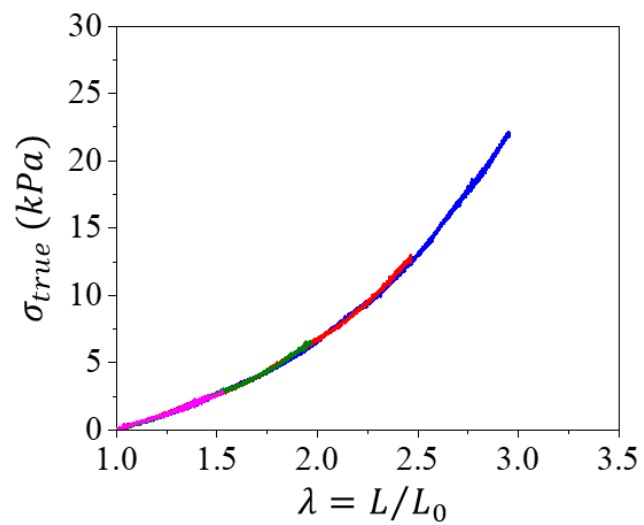


Figure S17. Cyclic loading-unloading curves of injectable elastomer prepared with NCO:OH molar ratio of 1:4 at elongation of $\lambda = 1.5$ (pink), 2 (green), 2.5 (red), and 3 (blue).

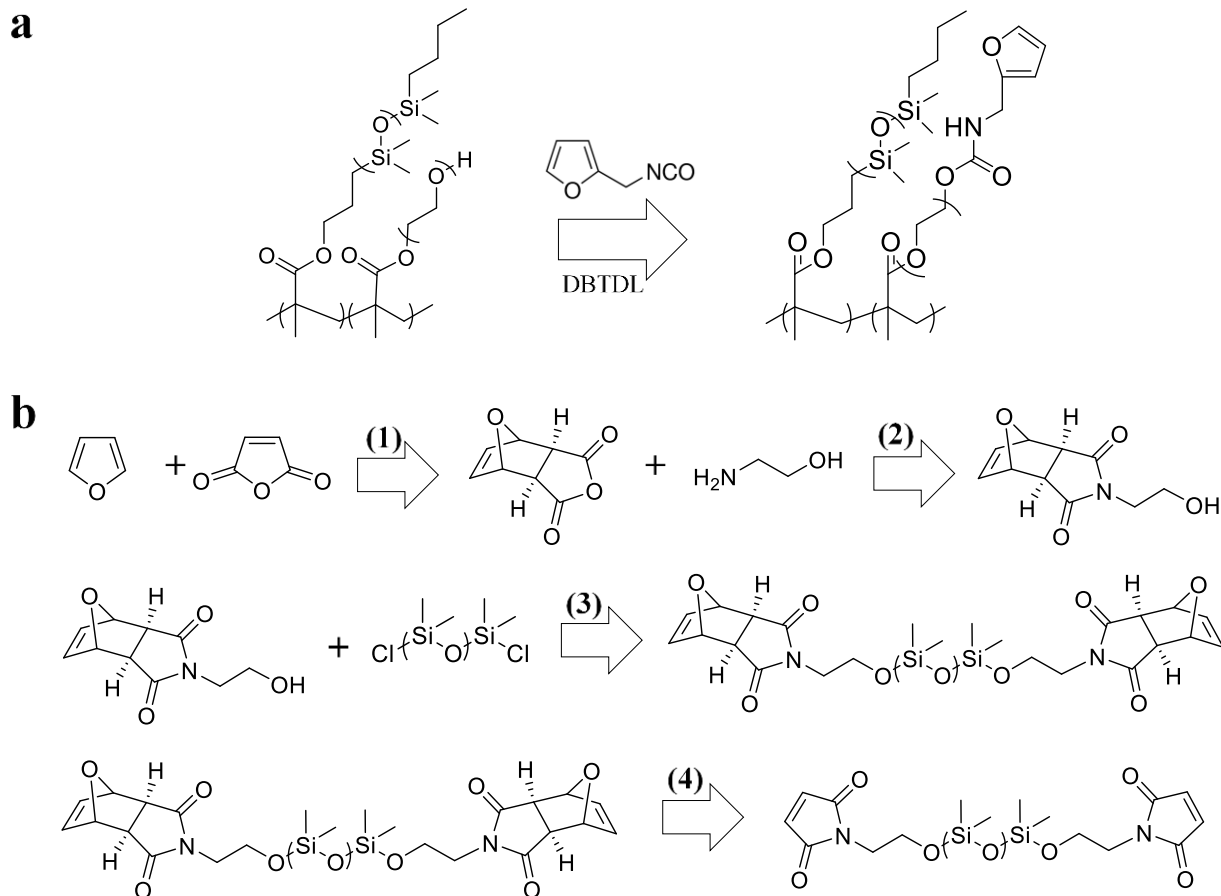


Figure S18. Synthesis of injectable dynamic tissue-mimetic elastomers: **a**, Synthesis of random polydimethylsiloxane-poly(ethylene glycol) (PDMS-*r*-PEG) bottlebrush macromolecules comprising furan moieties. **b**, Synthesis of a linear bifunctional polydimethylsiloxane (PDMS) crosslinker with maleimide moieties: (1) synthesis of *exo*-3,6-epoxy-1,2,3,6-tetrahydrophthalic anhydride (furan-protected maleic anhydride), (2) synthesis of 2-(2-hydroxyethyl)-3a,4,7,7a-tetrahydro-1H-4,7-epoxyisoindole-1,3(2H)-dione (furan-protected N-(2-hydroxyethyl) maleimide), (3) functionalization of chlorine terminated PDMS with furan-protected N-(2-hydroxyethyl) maleimide, (4) N-(2-hydroxyethyl) maleimide terminated PDMS as linear bifunctional crosslinker for injectable dynamic tissue-mimetic elastomers (for details of illustrated reactions, please see Methods Section).

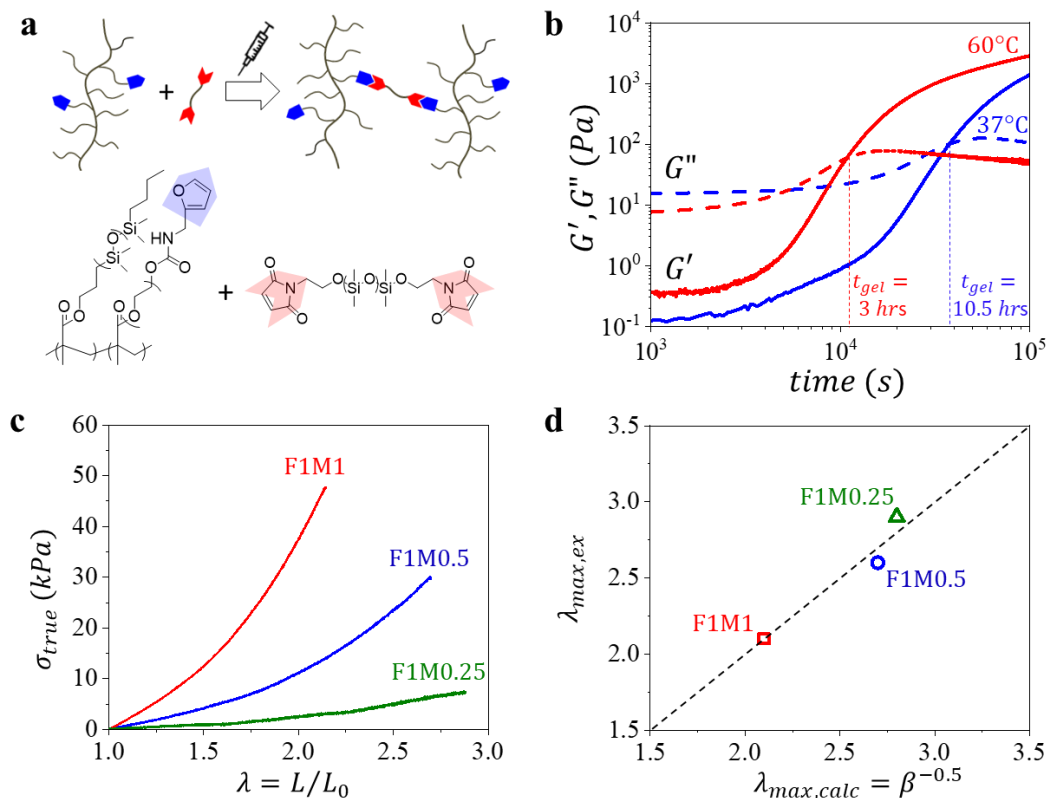


Figure S19. **a**, Injectable reversible tissue-mimetic elastomers composed of random polydimethylsiloxane-poly(ethylene glycol) (PDMS-*r*-PEG) comprising furan (F) moieties with a controlled fraction of a linear bifunctional crosslinker with maleimide (M) moieties (*e.g.*, F1M1 corresponds to 1:1 molar ratio). **b**, Evolution of storage (G') and loss (G'') moduli as a function of time for injectable dynamic elastomer F1M1 at temperatures of 37 and 60°C. At 37 °C, the curing time was about 11h, which enables injection of bulky body implants during time-consuming surgery. **c**, True stress-elongation (σ_{true} - λ) curve profiles of the injectable dynamic tissue-mimetic elastomers. **d**, Experimental elongation-at-break ($\lambda_{max,ex}$) demonstrates good agreement with the maximum strand elongation calculated as $\lambda_{max,calc} = R_{max}/\sqrt{\langle R_{in}^2 \rangle} \equiv \beta^{-0.5}$.

Table S3. Structural and mechanical parameters of injectable dynamic elastomers based on Diels-Alder chemistry (Fig. S19c).

F:M ¹⁾	n_{sc} ²⁾	n_{bb} ³⁾	n_x ⁴⁾	E (kPa) ⁵⁾	β ⁶⁾	E_0 (kPa) ⁷⁾	λ_{max}^{exp} ⁸⁾	λ_{max}^{calc} ⁹⁾	Gel fraction
F1M1	14	889	50	15.3	0.23	22.3	2.1	2.1	> 98%
F1M0.5	14	889	100	6.3	0.14	7.8	2.7	2.6	> 96%
F1M0.25	14	889	200	1.5	0.12	1.8	2.9	2.8	> 91%

¹⁾ The ratio of furan (F) moieties on PDMS-*r*-PEG bottlebrushes to maleimide (M) moieties on linear bifunctional crosslinker (*e.g.*, F1M1 corresponds to 1:1 molar ratio). Degrees of polymerization (DP) of ²⁾ side-chains and ³⁾ backbone of bottlebrush macromolecules prior to crosslinking determined by ¹H-NMR. ⁴⁾ Nominal DP of the backbone strand between cross-links. ⁵⁾ Structural Young's modulus (G) and ⁶⁾ strain-stiffening parameter obtained by fitting stress-strain curves with Equation 1. ⁷⁾ Young's modulus from Equation 2. ⁸⁾ Experimental elongation at break. ⁹⁾ Theoretical elongation at break as $\lambda_{max,calc} = \beta^{-0.5}$.

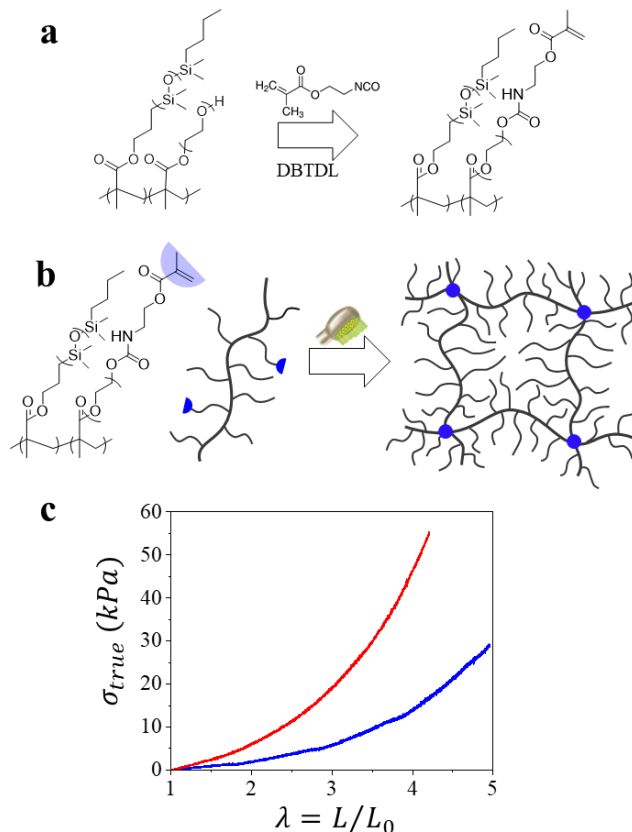


Figure S20. Synthesis of injectable photocurable tissue-mimetic elastomers: **a**, Injectable dynamic tissue-mimetic elastomers composed of random polydimethylsiloxane-poly(ethylene glycol) (PDMS-*r*-PEG) comprising photocurable methacrylate moieties. **b**, True stress-elongation (σ_{true} - λ) curve profiles of the injectable photocurable tissue-mimetic elastomers.

Table S4. Structural and mechanical parameters of injectable photocurable* elastomers (Fig. S20c).

network ¹⁾	n_{sc} ²⁾	n_{bb} ³⁾	n_x ⁴⁾	E (kPa) ⁵⁾	β ⁶⁾	E_0 (kPa) ⁷⁾	λ_{max}^{exp} ⁸⁾	λ_{max}^{calc} ⁹⁾	gel fraction
Photocure-1.5	14	889	100	4.8	0.06	5.2	4.2	4.1	> 93%
Photocure-3.0	14	889	200	1.7	0.05	1.8	4.9	4.5	> 89%

¹⁾ Two injectable photocurable tissue-mimetic elastomers are composed of random polydimethylsiloxane-poly(ethylene glycol) (PDMS-*r*-PEG) comprising controlled fraction of PEG macromonomers with chains-end methacrylate moieties at 1.5 and 3 mol.%, respectively. Degrees of polymerization (DP) of ²⁾ side-chains and ³⁾ backbone of bottlebrush macromolecules prior to crosslinking determined by ¹H-NMR. ⁴⁾ Nominal DP of the backbone strand between cross-links. ⁵⁾ Structural Young's modulus (G) and ⁶⁾ strain-stiffening parameter obtained by fitting stress-strain curves with eq 1. ⁷⁾ Young's modulus from eq 2. ⁸⁾ Experimental elongation at break. ⁹⁾ Theoretical elongation at break as $\lambda_{max,calc} = \beta^{-0.5}$.

* The details of conditions of UV procedure is included in the Materials and Methods Section: Functional bottlebrushes were dried with dry N₂ flow until a constant mass was reached. The functionalized brushes were subsequently cured in the presence of diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide/2-hydroxy-2-methylpropiophenone as photo-initiator under N₂ using a UV illumination chamber (365 nm UV lamp, 0.1 mW/cm², 10 cm distance).

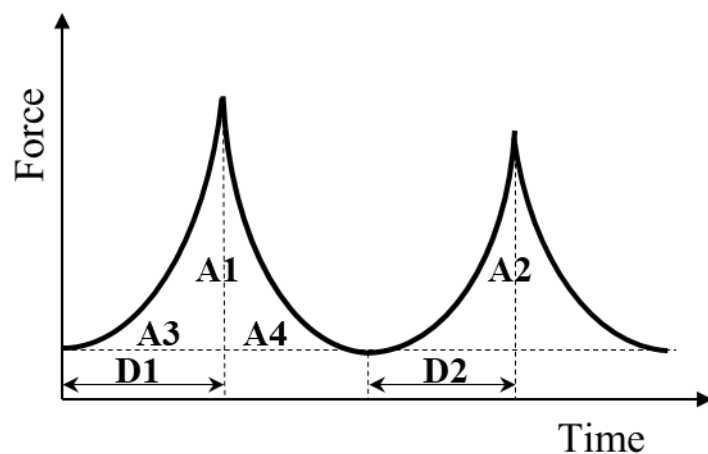


Figure S21. Schematic representation of determining the textural properties including springiness ($D2/D1$), resilience ($A4/A3$), and cohesiveness ($A2/A1$) of injectable non-leaching tissue-mimetic elastomers and commercial implants composed of silicone gel. Texture profile analysis was conducted based on a double compression test.